



BB-00002 Truck Hand Expander is the ideal tool for replacing exhaust systems economically and efficiently. Increase productivity when replacing truck exhaust systems. Decrease assembly time with less welding. Replace only pipe or muffler parts defective.

BB-00002 TRUCK HAND EXPANDER

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TRUCK HAND EXPANDER



Blue Boy





FEATURES :

EXPANDING :

- Expansion capacity : from 3" inner diameter to 6 1/8" outer diameter.
- Accuracy: controlled to .005".
- Stroke : 1.125".
- Calibration : adjustable.

TOOLING :

- 3 standard segments :
- 3 inches depth expansion.
- Hardened solid steel tooling.
- Heavy duty arbor.
- Convenience control for calibration.
- Tools can be added to the initial selection.

PUMP :

- Required air pressure 60 to 120 lb/sq.in. (psi).
- Hydraulic system pressure 6000 lb/sq.in. (factory set).

Standard kit:



Expander
(41.100.01.11)



Hose
(41.100.01.20)



Pump
(41.100.01.15)



Segments
(33SSS312, 33SSS400 & 33SSS500)

Features

- | Hydra-sizing expander
- | Gripper clam expander
- | Back gate cylinder
- | 3" bending capacity
- | Standard tooling: BT-02, ST-02, ST-03, HST-07
- | Optional tooling: BT-03, RT-01, HT-04, HTS-09, HTS-11

Specifications

- | Expansion capacity:
3" inner diameter to 6 1/8" outer diameter
- | Accuracy: .005"
- | Stroke: 1.125"
- | Hydraulic system pressure: 6000psi
- | Air pressure: 60 to 120psi