

INSTALLATION INSTRUCTIONS

Thank you for choosing Overkill FAB for your conversion.

In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Please read instructions before beginning installation. Check the brackets against your frame style (FIGURE 1A) as well as reused hardware and know where they go. Also please review tools needed list and make sure you have the needed tools. If questions exist, we will be happy to answer any questions concerning the design, function, and correct use of our products by calling (877)252-5402 or emailing us at overkillfabrications@gmail.com





PARTS INCLUDED:

-BUMPER CONVERSION BRACKETS

TOOLS NEEDED:

- -METRIC SOCKETS -TAPE MEASURE
- -COMBINATION WRENCHES

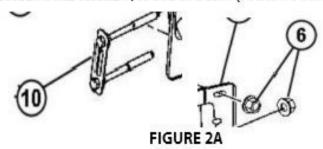
HARDWARE NEEDED:

- -M12X1.75 FLANGE NUT/NUTS
- -M12X1.75 BOLTS
- -CHRYSLER/DODGE P/N: 06507667AA
- -CHRYSLER/DODGE P/N: 68064329AD

OLD STYLE 1994-1996 **NEW STYLE** 1996.5-2002

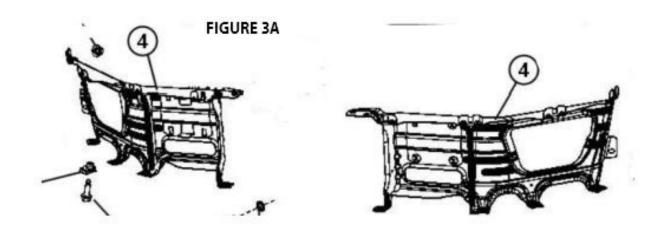
DISASSEMBLY/INSTALLATION

-STEP ONE: REMOVE ALL HARDWARE P/N 06507667A (PART 10 AND 6. IN FIGURE 2A)



-STEP TWO: REMOVE ALL HARDWARE FROM OUTER BUMPER SUPPORTS ON LEFT AND
RIGHT IF APPLICABLE (DRIVERS AND PASSENGERS)

-STEP THREE: REMOVE ALL HARDWARE FROM P/N: 68064329AD. THIS IS THE STOCK
BUMPER BRACKET MOUNT (YOU WILL REUSE THIS HARDWARE. IN FIGURE 3A)



-STEP FOUR (WHERE APPLICABLE): REMOVE FOG LIGHT CONNECTORS
-STEP FIVE: VERIFY ALL HARDWARE IS REMOVED AND REMOVE BUMPER.

DISASSEMBLY/INSTALLATION

-STEP SIX: REPLACE ALL OF THE HARDWARE AND AND THE NEW OVERKILL FAB BRACKETS

LOOSELY AND IF APPLICABLE TO P/N: P/N: 68064329AD AND TO YOUR NEW BUMPER.

(SOME BUMPERS MAY COME WITH THE STOCK BRACKETS INSTALLED TO THE BUMPER,

MAKE SURE THAT YOU HAVE ALL OF THE CORRECT HARDWARE AND BRACKETS BEFORE RE
INSTALLATION).

-STEP SEVEN: WITH YOUR HARDWARE REPLACED INTO YOU NEW BUMPER. PLACE IT ON
THE VEHICLE GENTLY. HAVE A PARTNER HELP YOU INSERT THE REMAINING HARDWARE
INTO THE FRAME RAILS. BE SURE TO KEEP EVERYTHING LOOSE AS THIS WILL HELP WITH
GETTING THE ALIGNMENT RIGHT. TAKE YOUR TAPE MEASURE AND BE SURE TO MEASURE
THE GAPS AND MAKE THEM SYMMETRICAL THROUGHOUT.

-STEP EIGHT: TORQUE ALL OF THE HARDWARE TO 40FTLBS AND VERIFY FITMENT. YOU

HAVE NOW SUCCESSFULLY INSTALLED A OVERKILL FAB BUMPER CONVERSION KIT ON

YOUR VEHICLE.

POST INSTALLATION INSTRUCTIONS

ALL COMPONENTS MUST BE RE-TIGHTENED AFTER 500 MILES, AND EVERY THREE
THOUSAND MILES AFTER INSTALLATION

THANK YOU FOR USING OVERKILL FAB CONVERSION PRODUCTS ON YOUR RIDE.