

# 2023 AND NEWER FORD SUPERDUTY GRILLE INSTALL GUIDE



REMOVE THE TOP GRILLE COVER.

REMOVE THE TOP 4 BOLTS (10MM WRENCH).

REMOVE THE 2 BOLTS TOWARDS THE BOTTOM OF THE GRILLE (SEE IMAGE BELOW)



THE GRILLE CLIPS INTO THE HEAD LIGHTS AND INTO THE CORE SUPPORT AT THE BOTTOM, PULL TO RELEASE THEM.

ONCE THE GRILLE IS REMOVED, SET IT ASIDE. REMOVE THE CAMERA FROM THE FORD LOGO.

BLOCK OFF THE WASHER LINE (SEE IMAGE ON THE LEFT)

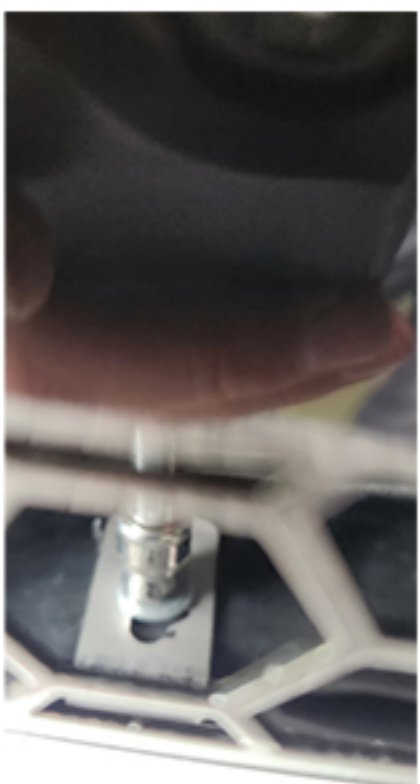


INSTALL THE GRILLE HEADLIGHT TRIM PIECES. (4 TOTAL)

**PLEASE USE CAUTION WHEN INSTALLING THESE PIECES, THE HEADLIGHT MOUNTING CLIPS ARE VERY FRAGILE. DO NOT TRY TO REMOVE THESE PIECES WITHOUT A NEEDLE NOISE PLIERS TO CLOSE THE METAL CLIP.**

PUT THE NEW GRILLE FACE DOWN ONTO A PADDED SURFACE, TO INSTALL THE FRONT FACING CAMERA. (SEE IMAGE ON THE RIGHT)

YOU CAN SET THE ANGLE OF THE CAMERA. **DO NOT OVER TIGHTEN**



INSTALLING THE CENTER SECTION OF THE GRILLE.

DO A TEST FIT TO SET THE HEIGHT OF THE LOWER MOUNTS.

**MAKE SURE GRILLE IS CENTERED**  
MARK THE LOCATIONS OF THE LOWER MOUNTS.

INSTALL LOWER SCREW WITH GRILLE TILTED OUT AT THE TOP (SEE FIRST IMAGE ON LEFT)  
REINSTALL THE FOUR 10MM BOLTS AT THE TOP.

WITH A LONG EXTENSION AND AN 8MM SOCKET YOU CAN REACH THE LOWER BOLTS TO TIGHTEN (SEE IMAGE ON RIGHT)

WITH THE GRILLE CENTERED ON THE TRUCK AND THE GRILLE BOLTS TIGHT, REINSTALL THE TOP COVER.

DOUBLE CHECK 360 CAMERA TO INSURE ITS WORKING.

