

TUNDRA iForce Emblem Overlay Decals

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 15 minutes.

Proper cleaning of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

1. Position your truck in a well-lit area away from direct sunlight. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F. Never install them below 50 degrees.
2. Clean each emblem using a soft towel and rubbing alcohol. The rubbing alcohol will remove dirt, oils, and any protectant that has been applied that might prevent proper adhesion.

These decals are installed dry via transfer tape:

1. The transfer tape may have separated from the decal during shipping. To ensure the decal lifts with the transfer tape lay the decal on a flat surface and slide the edge of a credit card or similar plastic edge over the decal to ensure the transfer tape is firmly stuck to the decal.
2. Peel the transfer tape from the backing paper, ensuring the decal separates with the transfer tape.
3. Holding each ends of the transfer tape, align the upper left corner of the decal with the upper left corner of the iForce emblem.
4. Lightly apply the decal to the corner and then lay the decal down across the top edge from left to right. The emblem is curved so don't lay the entire decal down. You are just applying the top edge.
5. Run your finger across the top edge to ensure the decal is stuck to the emblem.
6. Now hold the lower corners of the transfer tape and slowly roll the decal down over the emblem. Be careful that the decal doesn't bunch up or wrinkle while laying it down. If the decal wrinkles you can lightly tap them out before firmly pressing down on the decal.
7. After the decal has been applied and there are no wrinkles firmly press is down with your fingers. Do no press down into the letter indentions. Only press down on the face of the emblem.
8. Allow the decal to "rest" for a few minutes to allow it to fully adhere to the emblem, then slowly pull back the transfer tape on itself (do not pull it up), ensuring the decal stays on the emblem.
9. Rub your finger across the decal to ensure full adhesion. Any bubbles that occur usually disappear with a couple of weeks.

TIP: You can apply a piece of masking tape across the top edge of the emblem to help align the decal with the top edge.

Enjoy the new look of the dashboard on your Tundra!

Please don't hesitate to contact us if you have any about installing these decals on your truck.

Thanks for your business!

Rich
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