TUNDRA Emblem Inlay Decal Installation

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 30 minutes. Here is what you will need:

Small bowl Water Dish soap Masking Tape or razor blade Soft towel

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. Thoroughly clean the surface of each letter with mild soap and water.

To ensure proper alignment of the decals over the TUNDRA emblems, we recommend the "wet" application method.

- 1. Make a soap solution by filling a small bowl with water and adding 5-6 drops of dish soap.
- 2. Dip your finger in the soap solution and spread the solution over the T on the emblem.
- 3. Attach a small piece of masking tape to the top of the T decal and gently pull up to separate the vinyl from the paper backing. Alternatively, you can slide the edge of a razor blade under the decal and lift it up until you can grab it with your wet fingers (wet fingers will prevent the decals from sticking to them).
- 4. Dip the entire decal and tape (if you used the tape method) in the soap solution.
- 5. With wet fingers, gently remove the wet piece of tape from the decal (soak it a bit longer if it doesn't' peel away easily)
- 6. Lay the decal over the T on the badge. It should "float" on the soap solution over the letter on the emblem. The soap solution will help move the decal to the desired position before the decal adheres to the emblem.
- 7. Gently nudge the T into position with your fingers until it is centered over the letter. Blot away any excess water with the soft towel to prevent the decal from moving too much. When you are satisfied with the position of the decal anchor one of the arms of the T with your thumb and slowly slide your other thumb over the decal to push out the water out from under the decal. Do this lightly at first to allow you to reposition the decal as needed as you squeegee it with your thumb. The vinyl will slowly begin to adhere to the emblem as the moisture is removed with each pass of your thumb so be sure it is positioned correctly. Once adhered to the emblem the decal cannot be removed with destroying it.
- 8. Gently blot the excess moisture from the area with a soft towel and make several more gentle passes with your thumbs until there is no more moisture coming out from under the decal.
- 9. Repeat these steps for the remaining letters on the emblems.
- 10. After all the decal have been applied return to the first decal and use a bit more pressure with your thumbs to push out any remaining moisture then blot it with the soft towel. Repeat this final step on the remaining decals.
- 11. The SR5 or Limited decal inlays are applied dry using transfer tape. Simply peel the transfer tape from the backing paper to remove the decals. Center the inlays over the corresponding emblem and apply it from left to right, ensuring that each letter is centered. Don't worry if they are not perfectly centered. From a few feet away the differences between the edges will not be noticeable.
- 12. Press the decal inlays firmly with your fingers and then remove the transfer tape by slowly peeling it back at 180 degrees.

Please allow 24 hours for the vinyl decals to completely dry and properly adhere to the badge before washing your truck or getting the decals wet.

Please don't hesitate to contact me if you have any questions about installing your decals.

Rich

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