

## TRD Pro Skid Plate Decal Installation

**Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.**

For best results these decals must be installed with the skid plate off your truck. This will allow you to install them in a controlled environment and allows for time to fully dry, ensuring a long lasting application. We cannot guarantee a successful installation or long term durability if these are applied upside down on an installed skid plate. Here is what you will need:

Denatured or Isopropyl alcohol  
Spray bottle  
Water  
Dish soap  
Masking Tape  
Soft towel  
Hair Dryer (optional-to dry the decals faster if the skid plate is installed)

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

1. Position the skid plate in a well-lit area away from direct sunlight. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F.
2. Clean the stamped letters on the skid plate with denatured or isopropyl alcohol to remove any dirt, wax, or oils that may exist. Be sure to test in an inconspicuous area on the skid plate first to make sure the alcohol doesn't damage the surface.

To ensure proper alignment within the stamped letters on the skid plate, we recommend the "wet" application method. Apply one decal at a time and be patient!

1. Make a soap solution by filling a spray bottle with water and adding 3-4 drops of dish soap for every 6 oz. of water.
2. Spray the stamped letter on the skid plate with the soap solution, ensuring that the entire stamped area is wet.
3. Attach a small square of masking tape or transfer tape to a corner of the corresponding vinyl decal letter and gently pull up to separate the vinyl from the paper backing. DO NOT get the backing paper wet or attempt to peel the decals from the paper like conventional stickers, which may damage them.
4. Lay the decal in the palm of your wet hand with the adhesive side up and thoroughly spray the adhesive side with the soap solution.
5. Carefully apply the vinyl letter within the stamped letter on the skid plate and position it so that it is centered in the stamped letter. The soap solution will help move the decal to the desired position before the decal adheres to the vehicle.
6. Anchor a corner of the vinyl decal letter with your thumb and carefully remove the piece of masking tape..
7. While holding down a corner of the decal, gently slide your thumb across the letter to push out the water from under the decal. Do this lightly at first to allow you to reposition the decal as needed as you squeegee it with your thumb. The vinyl will quickly adhere to the skid plate as the moisture is removed with each pass of your thumb so be sure it is positioned correctly and make several light passes over the decal. Once adhered to the skid plate the vinyl decal letter cannot be removed without destroying it.
8. Gently blot the excess moisture from the area with a soft towel and make several more gentle passes with your thumbs until there is no more moisture coming out from under the vinyl decal.
9. Repeat these steps for the remaining letters. Please note that the "R" has a small piece of transfer tape attached to hold it together when removing it from the paper. Gently peel it off after the "R" has been applied to the skid plate
10. After all the vinyl decal letters have been applied return to the first decal and use a bit more pressure with your thumbs to squeegee out any remaining moisture. Repeat this final step on the remaining vinyl decals.

Please allow 24 hours for the vinyl decals to completely dry and properly adhere to the skid plate. Do not get the vinyl decals wet during this time.

Please don't hesitate to contact us if you have any questions about installing them on your skid plate.

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