

## Insert Decal Application Instructions

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 30 minutes. Here is what you will need:

Automotive Cleaner  
Spray bottle  
Water  
Dish soap  
Masking Tape  
Soft towel  
Blow Dryer (optional)

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

1. Position your truck in a well-lit area away from direct sunlight. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F. Never apply decals below 50F.
2. Clean the embossed letters with an automotive-grade cleaner to remove any dirt, wax, or oils that may be present.

To ensure proper alignment within the embossed letters, we recommend the “wet” application method. Apply one decal at a time and be patient!

1. Make a soap solution by filling a spray bottle with water and adding 5-6 drops of dish soap for every 6 oz. of water. We recommend Dawn dish soap.
2. Spray the embossed letter with the soap solution, ensuring that the entire embossed area is wet. The water should sheet. If it beads up, then add a bit more dish soap to the solution.
3. Attach a small square of masking tape to a corner of the respective decal letter and gently pull up to separate the decal from the paper backing. DO NOT get the paper wet or attempt to peel the decals from the paper like conventional stickers. Doing so may damage the decals.
4. Spray the adhesive side of the decal with the soap solution.
5. Gently remove the masking from the decal. Keep your fingers wet to prevent the decal from sticking to them.
6. Carefully apply the decal into the corresponding embossed letter and position it so that it is centered in the deepest area of the embossed letter. The soap solution will help move the decal to the desired position before the decal adheres to the vehicle. It will be like trying to stick a wet noodle to your truck. Just keep it wet so that you can position it correctly.
7. Anchor one side of the decal with your thumb and gently slide your wet finger across the letter to push out the water from under the decal. Do this very lightly at first to allow you to reposition the decal as needed as you squeegee it with your finger. The decal will begin to adhere to the surface as the moisture is removed with each pass of your finger so be sure it is positioned correctly. Once adhered to the surface the decal cannot be removed without destroying it.
8. Gently blot the excess moisture from the area with a soft towel and make several more passes with your finger until there is no more moisture coming out from under the decal.
9. Repeat these steps for the remaining letters.
10. After all the decals have been applied return to the first decal and use a bit more pressure with your finger to push out any remaining moisture. Repeat this final step on the remaining decals.
11. You can use a blow dryer to expedite the drying process.

Please allow 48 hours for the vinyl decals to completely dry and properly adhere to the vehicle. Do not get the decals wet during this time. If the decals are applied to a textured plastic surface do not spray with a high pressure washer for at least one week.

Please don't hesitate to contact us if you have any questions about installing them on your truck.

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