

## BRONCO LETTER DECAL INSTALLATION

Thank you for your order!

### **Please read the installation instruction completely before applying your vinyl decals.**

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals. Use denatured or isopropyl alcohol (rubbing alcohol) and a lint free soft towel to clean the surface of the emblems. Ensure that the emblems are absolutely clean before applying the decals. The decals should be applied between 60-80F for best results. Never apply them when it is below 50F.

These decals are installed using transfer tape. Slowly peel the transfer tape from the backing paper, ensuring that the vinyl letter separates from the paper and lifts with the transfer tape.

While holding the left and right sides of the transfer tape, center the decal over the corresponding letter and slowly lay it down on the surface of the letter so that the edges are visible around all the sides of the decal. Do this very carefully and slowly because once the decal contacts the surface of the letter it cannot be removed without damaging the decal. Don't worry if it is not exactly centered. Slight variations in the decal positions are rarely noticeable.

Firmly press down on the surface of the transfer tape to ensure the decal has adhered to the letter.

Wait 10-15 minutes then slowly peel the transfer tape away at a 180 degree angle, ensuring that the vinyl does not lift up with the transfer tape. If the decal lifts with tape press it back down and firmly rub it with your finger.

Proceed to the next letter.

Enjoy the new look of your Bronco!

Please allow 24 hours for the vinyl decals to completely adhere to vehicle. Do not get the vinyl decals wet during this time. Any bubbles that remain under the decals after the application usually go away within a couple of weeks. You can gently poke them with a pin to expedite this.

Tips:

1. Sit on the floor or chair in a comfortable position directly in front of the emblem that you are working on. Try to avoid bending over or installing these from any angle which could affect centering them on each letter.
2. When applying the decals holding the sides with your thumb and index fingers, rest the nails of your index fingers against the surface to steady your hand, then sloooooowly rotate your index fingers out and your thumbs down to press the decal against the surface.

Please don't hesitate to contact us if you have any issues or questions about installing these decals on your Bronco, or if you need additional letters.

Thanks for your business!

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