

## Wheel Decal Installation

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 1-2 hours. Here is what you will need:

Denatured or Isopropyl alcohol  
Spray bottle  
Water  
Dish soap  
Masking Tape  
Soft towel

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

1. Position your vehicle in a well-lit area away from direct sunlight and wind. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F.
2. Clean the application area with denatured or isopropyl alcohol to remove any dirt, wax, or oils that may exist. Be sure to test in an inconspicuous area on the wheel first to make sure the alcohol doesn't damage the surface.

To ensure proper alignment on the wheel spokes, we recommend the "wet" application method. Apply one spoke decal at a time and be patient! We include one extra "practice" decal for each wheel to familiarize yourself with the application process.

1. Make a soap solution by filling a spray bottle with water and adding 5-7 drops of dish soap for every 6 oz. of water.
2. We recommend starting with the top-most spoke and working down each side of the wheel to the bottom-most spoke. Spray the wheel spoke with the soap solution, ensuring that the entire application area is wet.
3. Attach a small square of masking tape decal and gently pull up to separate the vinyl from the paper backing. DO NOT get the paper wet or attempt to peel the decals from the paper like conventional stickers. Doing so may damage the decals.
4. Lay the decal in the palm of your hand with the adhesive side up and thoroughly spray the adhesive side with the soap solution. With wet fingers gently remove the masking tape from the decal.
5. Carefully apply the decal to the spoke and position it so that it is centered, with exposed edges equally visible on the sides and end of the spoke. The soap solution will help move the decal to the desired position before the decal adheres to the wheel. It will be like trying to stick a wet noodle to your truck. Just keep it wet so that you can position it correctly.
6. Anchor one end of the vinyl decal with your thumb and gently slide your other wet thumb across the decal to push the water out from under the decal. Do this lightly at first to allow you to reposition the decal as needed as you slide over it with your thumb. The vinyl will quickly begin to adhere to the wheel as the moisture is removed with each pass of your thumb so be sure it is positioned correctly and make several light passes over the decal. Once adhered to the vehicle the vinyl decal cannot be removed without destroying it.
7. Gently blot the excess moisture from the area with a soft towel and make several more gentle passes with your thumbs until there is no more moisture coming out from under the vinyl decal.
8. Repeat these steps for the remaining decals.
9. After all the vinyl decal letters have been applied return to the first decal and use a bit more pressure with your thumbs to squeegee out any remaining moisture. Repeat this final step on the remaining vinyl decals. Any remaining bubbles should disappear within 7-14 days.

Please allow 24 hours for the vinyl decals to completely dry and properly adhere to the tailgate. Do not get the vinyl decals wet during this time.

Please don't hesitate to contact us if you have any questions about installing them on your vehicle.

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