## **4Runner Fang Decals Installation**

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 15 minutes. Here is what you will need:

Rubbing alcohol Spray bottle Water Dish soap Masking Tape Soft towel

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

- 1. Position your truck in a well-lit area away from direct sunlight. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F.
- 2. Clean the area on the bumper with rubbing alcohol to remove any dirt, wax, or oils that may exist. Be sure to test in an inconspicuous area on the vehicle first to make sure the alcohol doesn't damage the paint.

To ensure proper alignment on the bumper, we recommend the "wet" application method.

- 1. Make a soap solution by filling a spray bottle with water and adding 2-3 drops of dish soap for every 6 oz. of water.
- 2. Spray the surface with the soap solution, ensuring that the entire area is wet.
- 3. Attach a small square of masking tape to the edge of the decal and gently pull up to separate it from the paper backing. DO NOT get the paper wet or attempt to peel the decals from the paper like conventional stickers. Doing so may damage the decals.
- 4. Lay the decal in the palm of your hand with the adhesive side up and thoroughly spray the adhesive side with the soap solution. Gently remove the masking or transfer tape from the decal.
- 5. Carefully apply the decal and slide it into position below the fob light. The soap solution will allow you to move the decal to the proper position before the decal adheres to the vehicle
- 6. Hold down the decal near the fog light and gently slide your wet thumb down the decal to push out the water from under the decal. Do this lightly at first to allow you to reposition the decal as needed as you squeegee it with your thumb. The vinyl will quickly adhere to the vehicle as the moisture is removed with each pass of your thumb so be sure it is positioned correctly and make several light passes over the decal. Once adhered to the vehicle the vinyl decal letter cannot be removed with destroying it.
- 7. Gently blot the excess moisture from the area with a soft towel and make several more gentle passes with your thumbs until there is no more moisture coming out from under the vinyl decal.

Please allow 24 hours for the vinyl decals to completely dry and properly adhere to the bumper. Do not get the vinyl decals wet during this time.

Please don't hesitate to contact us if you have any questions about installing them on your truck.

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