

## TUNDRA GRILLE HERITAGE DECAL INSTALLATION

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 20 minutes. Here is what you will need:

Automotive Cleaner  
Small bowl  
Water  
Dish soap  
Masking Tape  
Soft towel  
Blow Dryer (optional)

Proper cleaning and preparation of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

1. Position your truck in a well-lit area away from direct sunlight. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F.
2. Clean the front and underside of the horizontal ribs with an automotive cleaner to remove any dirt, wax, or oils that may exist..

To ensure proper alignment on the grille rib we recommend the “wet” application method.

1. Make a soap solution by filling a small bowl with water and adding 5-6 drops of dish soap for every 6 oz. of water.
2. Dip your finger in the soap solution and “finger paint” the top rib with the soap solution.
3. Attach a small square of masking tape to a corner of the decal and gently pull up to separate the decal from the paper backing. DO NOT get the paper wet or attempt to peel the decals from the paper like conventional stickers. Doing so may damage the decals.
4. Dip the decal into the soap solution then gently remove the masking tape from the decal.
5. Carefully apply the decal to the rib. The soap solution will help move the decal to the desired position before the decal adheres to the grille. It will be like trying to stick a wet noodle to your truck. Just keep it wet so that you can position it correctly.
6. When you are satisfied with the position of the decal hold down one end and gently slide your wet finger along the decal to push out the soap solution. Blot away any excess moisture with the towel, being careful not to move the decal. The decal will begin to adhere to the vehicle as the moisture is removed.
7. Wrap the decal under the rib. It may not stick at first due to the moisture, but as it dries it will begin to adhere.
8. Repeat these steps for the remaining decals.
9. You can use a blow dryer to expedite the drying process

Please allow 24 hours for the vinyl decals to completely dry and properly adhere to the steering wheel. Do not get the vinyl decals wet during this time.

Please don't hesitate to contact us if you have any questions about installing them on your truck.

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