Tundra Dashboard Decal Inserts Installation

Thank you for your order. Please read the installation instruction completely before applying your vinyl decals.

This installation should take about 30 minutes. Here is what you will need:

Small bowl
Water
Dish soap
Can of compressed air (optional)
Small brush or toothbrush
Tweezers or small flathead screwdriver
Masking Tape
Soft towel

Proper cleaning of the surface prior to vinyl application is critical to the success of the decals. The following cleaning and surface preparation conditions must be followed immediately prior to application. Failure to adhere to these requirements can cause adhesion loss and therefore reduce the durability and performance of the decals.

- 1. Position your truck in a well-lit area away from direct sunlight. The optimum temperature range for vinyl adhesion is 60 to 80 degrees F. Never install them below 50 degrees.
- 2. Clean each recessed letter on the radio by lightly brushing away any dirt or dust with a small paint brush or toothbrush and then spray away any loose dirt or dust with a blast of compressed air.

To ensure proper alignment within the recessed letters below the radio, we recommend the "wet" application method. Apply one decal at a time and be patient! We include two complete sets of letters in the event that you make a mistake with any of them.

- 1. Make a soap solution by filling a small bowl with water and add several of drops of dish soap.
- 2. Please DO NOT attempt to peel the decals off the paper like conventional stickers. Attach a small square of masking tape to a corner of the vinyl decal letter and gently pull up to separate the vinyl from the paper backing.
- 3. Dip the decal and the tape into the bowl of soap solution.
- 4. With wet fingers carefully remove the masking tape and place the decal into the respective embossed letter on the dashboard. The soap solution will help move the decal to the desired position before the decal adheres to the plastic surface. Once the decal has been completely placed into the embossed letter use the end of the tweezers or screwdriver to gently position it and to press down the corners of the decals.
- 5. When you are satisfied with the position of the decals use a soft towel to press the decals down and remove the moisture. The vinyl will quickly adhere to the plastic as the moisture is removed. Check for bubbles or excess moisture and use the tweezers or flat head screwdriver to gently press them out, as needed. Once adhered to the radio panel the vinyl decal letter cannot be removed with destroying it (This is why we provide the extra set).
- 6. Repeat these steps for the remaining letters.

Please allow 24 hours for the vinyl decals to completely dry and properly adhere to the dashboard.

Please don't hesitate to contact us if you have any about installing them on your truck.

Thanks for your business!

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