

GOFR Livewell Adapter Owner's Manual





The GOFR Livewell Adapter allows you to convert most hard coolers, round or rectangular buckets into a livewell.

Please follow the instructions below and please read all warnings and tips to ensure the best results.

PARTS LIST :

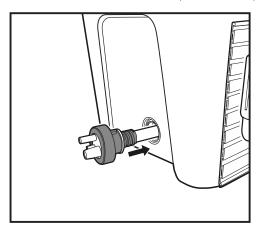
P1	Bellhousing	
P2	Core Assembly	
P3	Flat Gasket	
P4	Contoured Gasket	
P5	Bucket Adaptor	
P6	Screw Lock for Bucket Adaptor	
P7	Drain Tube	0.0
P8	Caps for Air, Water in, Water out	
P9	Hose Clamps	
P10	Drain Cap	
(P11)	Bucket Template	
P12	Hole Saw	
P13	Drain Elbow	
P14	Elbow Connector	
P15	Suction Cup)
P16	Sand Paper	000000000000000000000000000000000000000

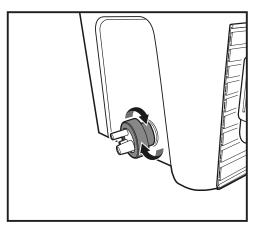


HARD COOLER CONVERSION

STEP 1:

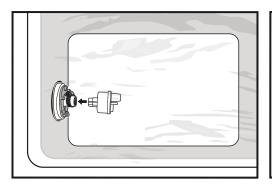
• Screw Core (P2) into a hard cooler drain port. Secure firmly by hand tightening.

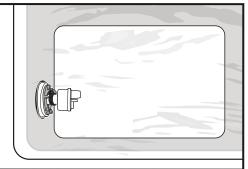


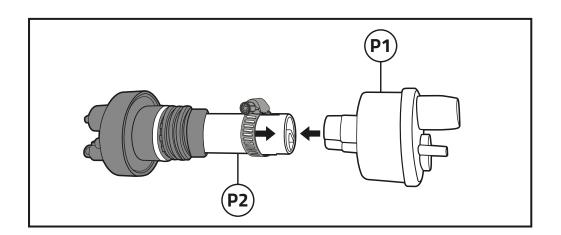


STEP 2:

- From the inside of the cooler, place a loosened Hose Clamp (P9) over the Core (P2) as shown.
- Align the Bellhousing (P1) nipples with the openings in the Core (P2) and push as far as it will go.
- Move the Hose Clamp (P9) near the base of the Bellhousing (P1), leaving 1mm of the Core still showing. Tighten the clamp using a screw driver until firm.





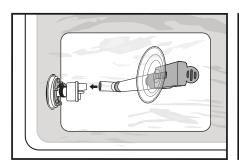


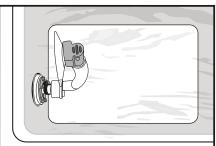


STEP 4:

 Assemble Drain Elbow (P13), and Drain Tube (P7) using adapter. Install assembly on the large drain nipple of the Bellhousing (P1) with the Drain Tube (P7) pointed vertically.

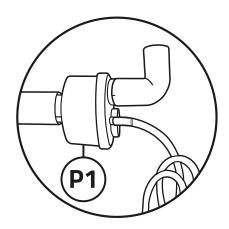
TIP: Cut the Drain Tube (P7) to desired water level, and install Drain Suction Cup (P15).

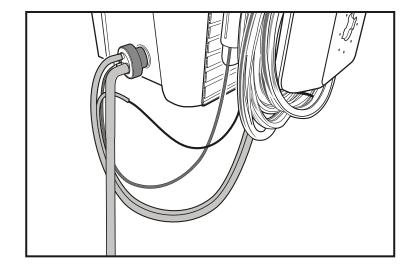




STEP 5:

- If desired, connect our existing Air Tubing (P30) and Bellhousing (P1).
- On the outside of the cooler, connect tubing as needed for air, water, or full circulation.



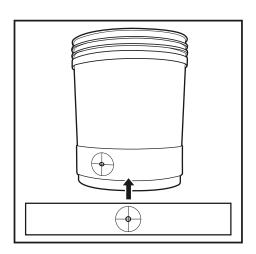


BUCKETS (ROUND OR RECTANGULAR) - REQUIRES DRILL -

STEP 1:

 Tape the template or find your desired location on the bucket to insert your Livewell Connection System.

TIP: Drill the hole and position the system as low as possible (while still allowing room for the connectors) on the container to allow for maximum water exchange.





STEP 2:

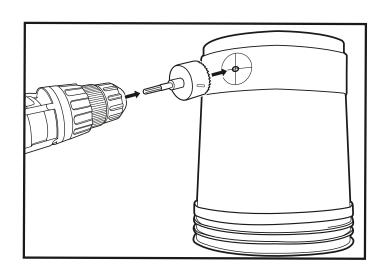
• Turn the bucket upside down and use the Hole Saw (P12) and electric drill to cut a hole in bucket. Keep the drill perpendicular to the bucket while drilling.

WARNINGS

- Make sure the surface area is clean and safe.
- Always use safety glasses when cutting or drilling.
- Make sure the bucket or container is secure and held firmly before using the hole saw.
- Always use safety glasses and gloves when cutting or drilling.



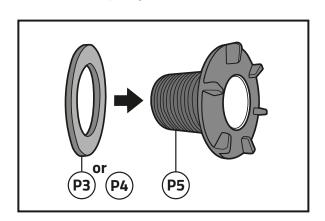
 After you have a hole cut, take a small piece of Sand Paper (P16) and gently clean shavings and plastic pieces from inside the bucket and discard.





STEP 4:

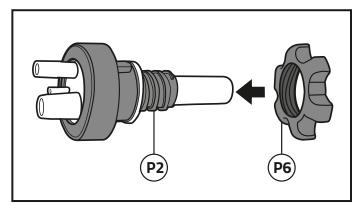
 Install the Flat (P5) or Contoured Gasket (P4) onto the Bucket Adapter (P5) depending on whether the bucket is rectangular or round respectively.
 Install the assembly through the hole from the inside of the bucket.





STEP 5:

Install Screw Lock for Bucket Adaptor (P6) onto Bucket Adapter (P5) from the
 outside. For round buckets be sure to align the contoured gasket against the
 side of the bucket to follow the natural shape and prevent gaps from forming.



STEP 6:

 Install Core Assembly (P2) into the Bucket Adaptor (P6) and screw in until a firm connection is made.

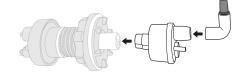


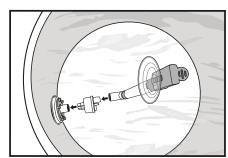


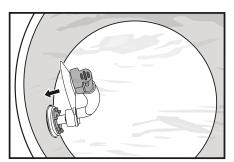
STEP 7:

Assemble Elbow (P13), and Drain Tube (P7)
using adapter. Install assembly on the large
drain nipple of the Bellhousing (P1) with the
drain tube pointed vertically.

TIP: Cut the Drain Tube (P7) to desired water level, and install Drain Suction Cup (P15).







STEP 8:

- On the outside of the bucket, connect tubing as needed for air, water, or full circulation.
- If desired, connect our existing Air Tubing (P30) and Bellhousing (P1).

