

### **Scientific Documentation**

## Bromfenac Sodium Sesquihydrate, bioCERTIFIED (TM)

Not appropriate for regulatory submission.

Please visit www.spectrumchemical.com or contact Tech Services for the most up-to-date information contained in this information package.

Spectrum Chemical Mfg Corp 769 Jersey Avenue New Brunswick, NJ 08901 Phone 732.214.1300



#### **Table of Contents**

Product Specification
Certificate of Analysis Sample(s)
Safety Data Sheet (SDS)
Certification of Current Good Manufacturing Practices (cGMP)
Manufacturing Process Flowchart
Technical Statements
Elemental Impurities Statement
Residual Solvents Statement
General Label Information – Sample Label



# Specification for Bromfenac Sodium Sesquihydrate, bioCERTIFIED (TM) (BR901)

Item Number	BR901
Item	Bromfenac Sodium Sesquihydrate, bioCERTIFIED (TM)
CAS Number	120638-55-3
Molecular Formula	C <sub>15</sub> H <sub>11</sub> BrNNaO <sub>3</sub> •1.5H <sub>2</sub> O
Molecular Weight	383.17
MDL Number	
Synonyms	

Test	Specification		
	Min	Max	
ASSAY (HPLC)	99.0	101.0 %	
IDENTIFICATION (IR)	TO PASS TEST		
IDENTIFICATION (HPLC)	TO PASS TEST		
IDENTIFICATION (SODIUM)	TO PASS TEST		
COLOR OF SOLUTION	TO PASS TEST		
SOLUBILITY	TO PASS TEST		
CLARITY OF SOLUTION AND DEGREE OF OPALESCENCE	TO PASS TEST		
рН	8.4	9.3	
SODIUM (IC)	5.5	6.5%	
WATER (KF)	6.5	7.5%	
CHLORIDES		0.05 %	
ELEMENTAL IMPURITIES	AS REPORTED		
RELATED SUBSTANCES:			
IMPURITY A (7-(4-BROMOBENZOYL)INDOLIN-2- ONE)		0.15 %	
IMPURITY B (2-AMINO-3-(4- BROMOBENZOYL)BENZOIC ACID)		0.15 %	
IMPURITY C (2-(2-AMINO-3-(4-BROMOBENZOYL)PHENYL)-2-OXOACETIC ACID)		0.15 %	

Test	Specification	
	Min	Max
IMPURITY D (7-(4-BROMOBENZOYL)INDOLINE-2,3-DONE)		0.15 %
ANY UNSPECIFIED IMPURITY		0.10 %
TOTAL IMPURITIES		0.5 %
MICROBIAL LIMITS:		
TOTAL AEROBIC MICROBIAL COUNT		10³cfu/g
TOTAL YEAST AND MOLD COUNT		10 <sup>2</sup> cfu/g
BACTERIAL ENDOTOXINS		10 EU/mg
RESIDUAL SOLVENTS	AS REPORTED	

#### Spectrum Chemical Mfg Corp

Corporate Headquarters:West Coast Facility:769 Jersey Ave.14422 S. San Pedro St.New Brunswick, NJ 08901Gardena, CA 90248732.214.1300310.516.8000



## **Certificate Of Analysis**

Item Number	BR901	Lot Number	4LB0003
Item	Bromfenac Sodium Sesquihydrate, bioCERTIFIED (TM)	Manufacturer Lot	BFS4O21002
CAS Number	120638-55-3	Manufacturer Code	15057
Molecular Formula	C <sub>15</sub> H <sub>11</sub> BrNNaO <sub>3</sub> •1.5H <sub>2</sub> O	Molecular Weight	383.17

TECT	SPECIFICATION		DECLUT	
TEST	MIN	MAX	RESULT	
ASSAY (HPLC)	99.0	101.0 %	99.4%	
IDENTIFICATION (IR)	TO PASS TEST		PASSES TEST	
IDENTIFICATION (HPLC)	TO PASS TEST		PASSES TEST	
IDENTIFICATION (SODIUM)	TO PASS TEST		PASSES TEST	
COLOR OF SOLUTION	TO PASS TEST		PASSES TEST	
SOLUBILITY	TO PASS TEST		PASSES TEST	
CLARITY OF SOLUTION AND DEGREE OF OPALESCENCE	TO PASS TEST		PASSES TEST	
рН	8.4	9.3	8.9	
SODIUM (IC)	5.5	6.5%	5.5% ADOPTED FROM MANUFACTURE COFA	
WATER (KF)	6.5	7.5%	7.0%	
CHLORIDES		0.05 %	<0.05%	
ELEMENTAL IMPURITIES	AS REPORTED		COMPLIES WITH STANDARD	
RELATED SUBSTANCES:				
IMPURITY A (7-(4- BROMOBENZOYL)INDOLIN-2-ONE)		0.15 %	0.0%	
IMPURITY B (2-AMINO-3-(4- BROMOBENZOYL)BENZOIC ACID)		0.15 %	0.0%	
IMPURITY C (2-(2-AMINO-3-(4- BROMOBENZOYL)PHENYL)-2-OXOACETIC ACID)		0.15 %	0.0%	
IMPURITY D (7-(4- BROMOBENZOYL)INDOLINE-2,3-DONE)		0.15 %	0.0%	

TEST	SPECIFICATION		RESULT	
IEST	MIN	MAX	RESULT	
ANY UNSPECIFIED IMPURITY		0.10 %	0.0%	
TOTAL IMPURITIES		0.5 %	0.0%	
MICROBIAL LIMITS:				
TOTAL AEROBIC MICROBIAL COUNT		10³cfu/g	< 10³cfu/g	
TOTAL YEAST AND MOLD COUNT		10²cfu/g	<10²cfu/g	
BACTERIAL ENDOTOXINS		10 EU/mg	<10 EU/mg	
RESIDUAL SOLVENTS	AS REPORTED			
CLASS 2 (solvent) / 2-METHOXYETHANOL			<50 ppm	
CLASS 2 (SOLVENT) / METHANOL			<3000 ppm	
CLASS 2 (solvent) / METHYLENE CHLORIDE			<600 ppm	
CLASS 3 (solvent) / ACETONE			<5000 ppm	
CLASS 3 (solvent) / ACETIC ACID			<5000 ppm	
CLASS 3 (solvent) / ETHANOL			<5000 ppm	
CLASS 3 (solvent) / ETHYL ACETATE			<5000 ppm	
CLASS 3 (solvent) / 2-PROPANOL			<5000 ppm	
CLASS 2 (solvent) / TOLUENE			<890 ppm	
MANUFACTURE DATE			01-SEP-2021	
EXPIRATION DATE			31-AUG-2026	

Certificate of Analysis Results Entered By:

BPATEL Bhargavi Patel 22-MAR-22 06:59:03

Spectrum Chemical Mfg Corp 777 Jersey Avenue New Brunswick 08901 NJ



Certificate of Analysis Results Approved By:

BPATEL Bhargavi Patel 22-MAR-22 06:59:43

All pharmaceutical ingredients are tested using current edition of applicable pharmacopeia.

Read and understand label and SDS before handling any chemicals. All Spectrum's chemicals are for manufacturing, processing, repacking or research purposes by experienced personnel only. It is the customer's responsibility to provide adequate hazardous material training and ensure that appropriate Personal Protective Equipment (PPE) is used before handling any chemical.

Spectrum Chemical Mfg. Corp. repackages Active Pharmaceutical Ingredient chemicals provided by other manufacturers and suppliers. For traceability purposes, Spectrum's Certificate of Analysis contains an identifier code unique to each manufacturer or supplier, as well as the chemical's lot number provided on the original manufacturer Certificate of Analysis. This material is manufactured by Micro Labs Limited at Plot No. 43-45, KIADB, Jigani - Bommasandra Link Road, Anekal Taluk, Bangalore, Karnataka 560105, India (IND). Copies of the original Certificate of Analysis are available upon request from your Spectrum Sales Representative or by calling Spectrum's Quality Department at 1-800-772-8786.

# SAFETY DATA SHEET SPECTIUM®



Revision date 21-October-2020

**Revision Number** 1

#### 1. Identification

**Product identifier** 

Product Name BROMFENAC SODIUM SESQUIHYDRATE

Other means of identification

Product Code(s) BR901

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use No information available

Restrictions on use No information available

Details of the supplier of the safety data sheet

**Supplier Address** 

Spectrum Chemical Mfg. Corp. 14422 South San Pedro St. Gardena, CA 90248 (310) 516-8000

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

#### 2. Hazard(s) identification

#### Classification

Acute toxicity - Oral Category 4

#### Hazards not otherwise classified (HNOC)

Not applicable

#### Label elements

Warning

#### Hazard statements

Harmful if swallowed



Appearance Powder Physical state Solid Odor Odorless

**Precautionary Statements - Prevention** 

Wash face, hands and any exposed skin thoroughly after handling Do not eat, drink or smoke when using this product

**Precautionary Statements - Response** 

IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell

Rinse mouth

**Precautionary Statements - Disposal** 

Dispose of contents/container to an approved waste disposal plant

**Unknown acute toxicity** 

Other information

No information available.

#### 3. Composition/information on ingredients

#### Substance

Chemical name	CAS No	Weight-%	Trade secret
Bromfenac Sodium Sesquihydrate	120638-55-3	100	*

<sup>\*</sup>The exact percentage (concentration) of composition has been withheld as a trade secret.

#### 4. First-aid measures

#### Description of first aid measures

**General advice** Show this safety data sheet to the doctor in attendance.

**Inhalation** Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

**Skin contact** Wash skin with soap and water.

**Ingestion** Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water.

Never give anything by mouth to an unconscious person. Call a physician.

Most important symptoms and effects, both acute and delayed

**Symptoms** No information available.

Indication of any immediate medical attention and special treatment needed

#### 5. Fire-fighting measures

surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

**Unsuitable extinguishing media** Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the

chemical

No information available.

**Explosion data** 

Sensitivity to mechanical impact none.

Sensitivity to static discharge none.

Special protective equipment for

fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout

gear. Use personal protection equipment.

#### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

#### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

#### 7. Handling and storage

#### Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

#### Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach

of children.

#### 8. Exposure controls/personal protection

#### Control parameters

**Exposure Limits**The following ingredients are the only ingredients of the product above the cut-off level (or

level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other

recommended limit. At this time, the other relevant constituents have no known exposure

limits from the sources listed here.

#### **Appropriate engineering controls**

Engineering controls Showers

Eyewash stations

Ventilation systems.

#### Individual protection measures, such as personal protective equipment

No special protective equipment required. Eye/face protection

Skin and body protection No special protective equipment required.

No protective equipment is needed under normal use conditions. If exposure limits are Respiratory protection

exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

#### 9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Solid **Appearance** Powder Yellow: Orange Color Odor Odorless

**Odor threshold** No information available

**Property** Values Remarks • Method

рH no data available None known 285 - 292 °C / 545 - 557.6 °F Melting point / freezing point None known Boiling point / boiling range no data available None known Flash point no data available None known **Evaporation rate** no data available None known Flammability (solid, gas) no data available None known Flammability Limit in Air None known

Upper flammability or explosive No data available

limits

Lower flammability or explosive No data available

limits

No data available None known Vapor pressure Vapor density no data available None known Relative density no data available None known Water solubility No data available None known Solubility(ies) no data available None known **Partition coefficient** No data available None known **Autoignition temperature** no data available None known **Decomposition temperature** None known Kinematic viscosity no data available

None known **Dynamic viscosity** No data available None known

Other information

**Explosive properties** No information available **Oxidizing properties** No information available Softening point No information available No information available Molecular weight **VOC Content (%)** No information available **Liquid Density** No information available No information available **Bulk density** 

#### 10. Stability and reactivity

No information available. Reactivity

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing. **Conditions to avoid**None known based on information supplied.

**Incompatible materials**None known based on information supplied.

Hazardous decomposition products None known based on information supplied.

#### 11. Toxicological information

#### Information on likely routes of exposure

Product Information

**Inhalation** Specific test data for the substance or mixture is not available.

**Eye contact** Specific test data for the substance or mixture is not available.

**Skin contact** Specific test data for the substance or mixture is not available.

**Ingestion** Specific test data for the substance or mixture is not available. Harmful if swallowed. (based

on components).

Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** No information available.

**Acute toxicity** 

**Numerical measures of toxicity** 

No information available

Unknown acute toxicity

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation
Serious eye damage/eye irritation
Respiratory or skin sensitization
No information available.
No information available.

Germ cell mutagenicity

No information available.

Reproductive toxicity No information available.

STOT - single exposure
STOT - repeated exposure
Aspiration hazard

No information available.
No information available.

Other adverse effects No information available.

Interactive effects No information available.

#### 12. Ecological information

**Ecotoxicity** The environmental impact of this product has not been fully investigated.

No information available.

No information available.

Persistence and degradability

Other adverse effects

**Bioaccumulation** Inherently biodegradable.

#### 13. Disposal considerations

#### Waste treatment methods

Waste from residues/unused

products

Dispose of in accordance with local regulations. Dispose of waste in accordance with

environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

#### 14. Transport information

**DOT** not regulated

TDG not regulated

MEX not regulated

ICAO (air) not regulated

**IATA** not regulated

IMDG not regulated

RID not regulated

ADR not regulated

ADN not regulated

#### 15. Regulatory information

#### **International Inventories**

TSCA Not listed

Note \*Contact supplier for details. One or more substances in this product are either not listed

on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise

exempted from inventory listing requirements

DSL/NDSL Does not Comply EINECS/ELINCS Does not Comply

ENCS This product complies with ENCS:

IECSC This product does not comply with china:

KECLDoes not ComplyPICCSDoes not Comply

AICS This product does not comply with AICS

#### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

#### **US Federal Regulations**

**SARA 313** 

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

#### **US State Regulations**

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals.

#### U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

#### 16. Other information

#### NFPA

Health hazards 2 Flammability 0

Instability 0

Physical and chemical properties -

HMIS

Health hazards 2 Flammability 0 Physical hazards 0 Personal protection X

#### Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

#### Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGL(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program

Organization for Economic Co-operation and Development Screening Information Data Set

World Health Organization

Revision date 21-October-2020 Revision Note 21-October-and No information available.

**Disclaimer** 

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet** 



#### BR901, Bromfenac Sodium Sesquihydrate

#### **Source Statement**

The above mentioned catalog item is manufactured by chemical synthesis. No animal or plant derived products are used in the manufacturing process.

#### **BSE/TSE Statement**

The above mentioned catalog item does not contain nor is manufactured using any animal derived products and is therefore, BSE/TSE free.

#### **Allergen Statement**

The above mentioned catalog item does not contain any of the following:

- Milk
- Egg
- Fish
- Shellfish
- Tree Nuts
- Wheat
- Peanuts
- Soy

- Cereals containing Gluten
- Celery
- Mustard
- Sesame Seed
- Corn
- Latex
- Sulfites > 10 ppm

#### **GMO Statement**

The above mentioned catalog item is manufactured without the use of genetically modified organisms and is therefore GMO free.

#### **Melamine Statement**

The above mentioned catalog does not use or add melamine to the manufacturing process and is considered melamine-free.

#### **Nitrosamine Statement**

Based on knowledge of the manufacturing process, nitrosamine impurities are not known or suspected to be present in this material.



#### **Organic Compliance Statement**

The above mentioned catalog item has not been produced using GMOs, irradiation, ethylene oxide (EtO) or sewage sludge.

#### **Shelf Life Statement**

The above mentioned catalog item is typically assigned a shelf life of 60 months from the date of manufacture. The actual assigned shelf life for any specific lot should be referenced on the Certificate of Analysis.

#### **Other Chemicals Statement**

Spectrum does not have any reason to suspect the above mentioned catalog item contains any of the following chemicals. This product does not come into contact with these chemicals during packaging or storage:

- Aflatoxins
- Antibiotics
- Bisphenol A (BPA)
- CMR Substances

- Parabens
- Pesticides
- Phthalates
- Preservatives