**BullBar Installation Guide Part Number: BU59-5558** 

Fits: Toyota Tundra 2014-2021





### This BullBar will take aproximately 6-8 hours to install

Dobinsons products should be installed by a qualified installer and it is the installers responsibility to ensure correct fitment.

Dobinsons is not responsible for any damage incurred to the vehicle during installation.

#### **Tools Required**

- Spanners and Socket Set
- -Allen / Torx Key Set
- -Screw Drivers
- -Drill with Assorted Drill Bits
- -Clip Removal Tool
- -Torque Wrench
- -Rubber Mallet / Deadblow Mallet
- -JigSaw or other plastic cutting tool
- -Masking Tape
- -Black Paint

# Remove OEM Bumper

Dobinsons SPRING & SUSPENSION

- 1. Remove tow hooks and bolts.
- 2. Remove lower bumper bolts.
- 3. Remove all lower fender liner bolts. **P1.1**
- 4. Remove upper fender liner bolts. **P1.1**
- 5. Remove the lower fender liner clips.
- 6. Remove the front grill by removing the bolts and clips on the upper part of the grill, then gently pulling the lower edge. **P1.2**
- 7. Temporarily remove the grill support bracket, unbolt two nuts on each side from studs. **P1.3**
- 8. Remove all fasteners from the top of the bumper.
- 9. Remove the side trim pieces (remove both pop clips under each head light), then gently pull away from the vehicle.
- 10. Remove all remaining bolts from lower bumper section.
- 11. Unplug Fog lights and parking sensors if installed.
- 12. Remove the lower bumper.
- 13. Remove the crash bar. (Do not discard frame nuts as these will be re used later.) **P1.4**
- 14. Remove (4) frame plastic covers above sway bar.
- 15. Remove plastic bumper retainer, located on each fender. **P1.5**











# **Preparing for Bull Bar Install**

- 16. Reinstall the grill support bracket, previously removed in step 7.
- 17. Using a cutting tool, cut the lower section of the plastic bumper retainers off. Reinstall. **P2.1**
- 18. Using the provided template, cut the bumper trim pieces, deburr and apply edge trim. we recommend the initial cut to be done with a 10mm buffer to prevent excessive cuting of the OEM bumper. **P2.2**
- 19. Refit the bumper trim pieces to the vehicle.
- 20. Mask the lower section of the grill, mark using the provided measurements. (TIP: Use center line measurement). May require further trimming depending on chosen winch. **P2.3**
- 21. Do not re install the grill yet.

#### Winch Cradle Installation

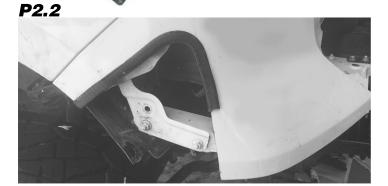
- 22. Insert the clevis nut through the rectangular hole on the frame. NOTE: the threaded hole is offset on the clevis, insert with the threaded portion toward the outside of the frame. **P2.4**
- 23. Insert and fasten the stud until it is flush with the frame studs.
- 24. Mount the winch cradle and loosely fasten using the 4 OEM studs on each side and the central stud previously installed. **P2.5**
- 25. Center the winch cradle to the vehicle, Torque all bolts.

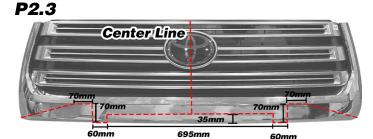
M12 - 77Nm / 56.8ft/lb M10 - 62Nm / 49.5ft/lb

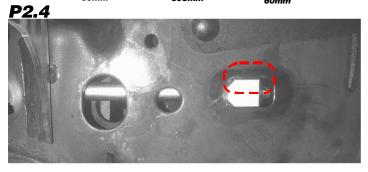
26. If installing a winch, do so now.













- 27. With the help of a mate, carefully lift the Bull Bar Shell and mount to the winch cradle. Loosely fasten the Bull Bar Using 6 x M12 Bolts, oversized flat washers, spring washers and flange nuts.
- 28. Level the Bull Bar Shell to the vehicle body, ensure to leave an 8-10mm gap between the Bull Bar and the body. Tighten till snug. **P3.1**
- 29. Ensure the Bull Bar is centered to the vehicle, if not, remove the bull bar and center the winch cradle.
- 30. Once happy with Bull Bar placement, torque all M12 bolts.

### M12 - 77Nm / 56.8ft/lb

- 31. Install fog light surround and optional fog lights (wiring guidelines on the following page).
- 32. Test to make sure all lights are functioning correctly before moving on to the next step.

### **Bash Guard Installation**

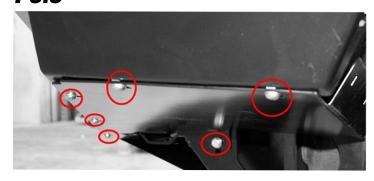
- 28. Insert 4 cage nuts to the lower-middle part of the Bull Bar.
- 29. Fasten the front of the central bash guard to the Bull Bar. **P3.2**
- 30. Fasten the rear part of the central bash plate to the sides of the winch cradle with a bolt, nut and washers. (This is height adjustable to suit your specific skid plate).
- 31. Insert 5 cage nuts to the lower part on each side of the bumper. **P3.3**
- 32. Fasten the side bash plates to the bull bar.
- 33. Fasten the rear part of the side bash plates to the sides of the winch cradle with a bolt, nut and washers.
- 34. Torque all bash plate bolts.

  Torque bash plate bolts to **22Nm / 16.25ft/lb**









## Wiring Guidelines - Zenith Bullbars

Dobinsons Zenith Bullbars are supplied with LED indicator/Parker lights. Available extra are DRL's and Fog Lights.



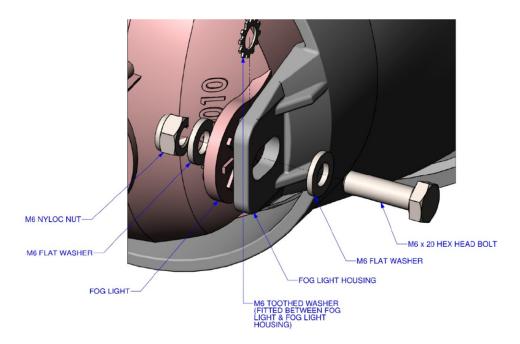
# Indicator/Parker Lights

Use a multimeter to locate the existing positive and negative lights for the existing vehicle headlights park light circuit and indicator circuit and using the scotch-locks or soldering, connecting directly to the existing vehicle wiring circuit using the diagram on the following page. **NOTE**: For some later model Toyota 150 prado vehicles the Parker lights must be wired using a relayed wiring loom (a modified spotlight/foglight loom or similar) as the vehicle headlight wiring will not work – see the specific instructions with the bulbar for more information on these.

## Fog lights (optional extra)

Install the fog lights into the bulbar before installing the bulbar. Use a sharp knife and from the back side of the bar carefully cut the retaining tabs on the plastic cover insert and remove.

Install the fog light with the breather at the top. Use the 6mm bolt and washer, then place the tooth washer between the light insert mount and light, then the flat washer and nyloc nut as seen on the diagram below.



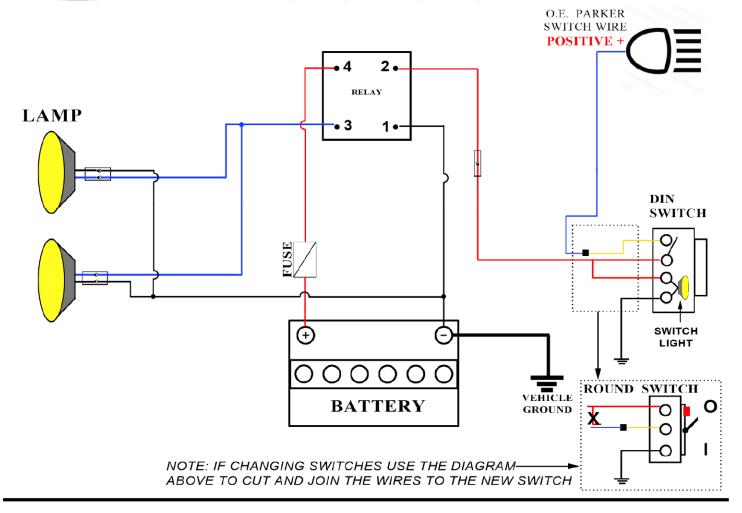
Wire the fog lights as per the diagram on the following page. There are 2 switches provided – a prewired universal single large din switch and a small universal switch. Dobinsons have some other plug and play switches available that are vehicle specific. Ashdown Ingram and similar electric wholesalers also have these switches – Check the wiring diagrams on the packet of the switch first to ensure they will plug in and work correctly or need wiring altered. A round universal switch is also supplied – install the switch by drilling a xxmm hole and altering the wiring as shown.

#### DRL Lights (optional extra)

Install the DRL lights into the bulbar before installing the bulbar. Use a sharp knife and from the back side of the bar carefully cut the retaining tabs on the plastic cover insert and remove. Attach with 2 x screws supplied (there are left and right sides). Wire the lights as per the diagram on the following Page – the switching wires can be wired to ignition for lights to operate when vehicle is running, or to parker / low beam for operation when the lights are turned on only. Use screws or good quality double sided tape (such as 3m brand) to fix the control box to the vehicle body.



#### FOG LIGHT WIRING DIAGRAM - SERIES 2



# INDICATOR / PARKER WIRING DIAGRAM - SERIES 2

#### DAYTIME RUN LIGHT / DRL WIRING DIAGRAM - SERIES 2

