

25kg ROUND BASE.

SETUP INSTRUCTIONS.

**Basil
Bangs®**

25kg ROUND BASE.

Weighing 25kg, this round umbrella base boasts a sleek, low profile, making it the perfect solution to ensure you have no reason not to set up your umbrella this summer.



ASSEMBLY

2 Person Assembly

MATERIAL

Base - Mild steel, zinc rich & powdercoated finish.

Stem - Stainless steel

WARRANTY

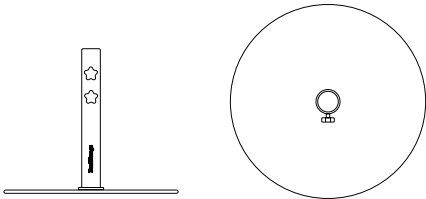
1 Year

WEIGHT

25kg

DIMENSIONS

Baseplate Size 550mm Diameter
Stem Height 350mm



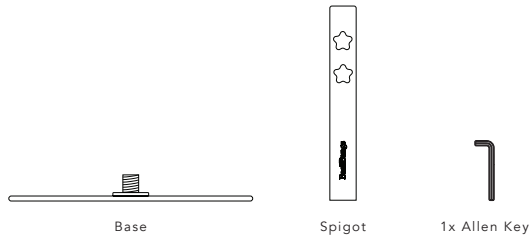
CAUTION

1. This product is heavy. Please do not handle alone.
2. Do not roll your base on it's edge. This will damage the powdercoated surface
3. If the base is hit and chipped, please cover with an enamel paint to avoid corrosion.

SETUP INSTRUCTIONS.

CONTENTS

Box 1



STEP 1

Unpack the base and stem from the box. The base is made of mild steel, zinc rich & powdercoated finish. The stem is made of stainless steel.

Check the base and stem for any damage. If the base is hit and chipped, please cover with an enamel paint to avoid corrosion.

Check the stem for any damage. If the stem is bent or damaged, please contact us for a replacement.

Check the Allen key is included in the box.

Check the base plate is 550mm diameter.

Check the stem height is 350mm.

Check the stem has two adjustment knobs.

Check the stem has a central mounting point.

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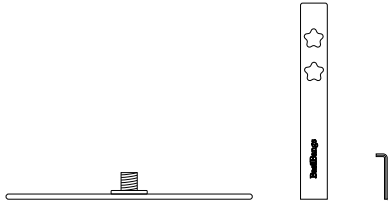
Check the stem has a central mounting point.

Check the stem has a central mounting point.

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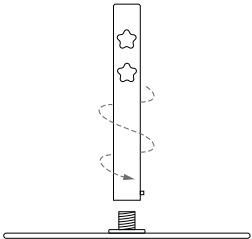
1. UNBOX YOUR NEW BASE

Unbox your new base and cheack that all of the contents are present.



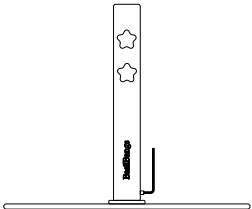
2. SCREW SPIGOT INTO THE BASE

Screw spigot pipe to base plate as tight as possible.



3. TIGHTEN LOCKING SCREW

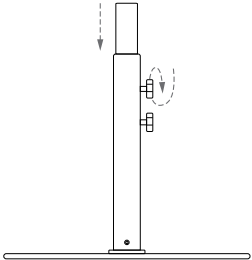
Once the spigot pipe is screwed securely in place, use the supplied "Hex Key" to tighten the small locking screw. Do it up very tight. This will prevent the spigot pipe from turning and unscrewing in the wind.



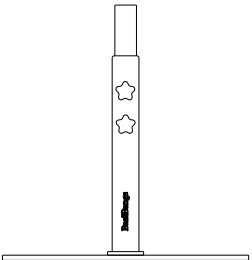
SETUP INSTRUCTIONS.

4. INSERT UMBRELLA POST

Insert the umbrella post into the spigot pipe and tighten the securing knobs.



5. FINISHED ASSEMBLY



25kg ROUND BASE.

POWER COAT

Powder coating provides an attractive and durable finish for both indoor and outdoor applications. While it enhances surface protection, it isn't a standalone solution for corrosion resistance. Mild steel elements undergo a dual-stage pre-treatment to enhance corrosion resistance before receiving the powder-coated finish, creating a durable, weather-resistant surface suitable for outdoor use.

CARE & MAINTENANCE

Items placed in coastal areas require more regular maintenance. Exposure to sea air and chlorinated environments may accelerate deterioration to a product's finish. To maintain the appearance of powder coated steel bases, we recommend regular washing to remove dirt and debris build-up.

For optimal care, gently clean surfaces with warm, soapy water and a mild detergent, using a soft cloth to preserve the finish. In high-exposure environments, such as commercial, industrial, or marine areas, monthly maintenance is recommended. Ensure all detergent residues are rinsed thoroughly with fresh water.

Avoid steam cleaning, pressure washing, abrasive tools, or products containing chlorine, as these can damage the powder coating. Refrain from dry dusting, which may scratch the finish, and never use harsh solvents like turpentine, white spirits, thinners, citrus-based cleaners, or general-purpose sprays, as these can compromise the integrity of the surface. Prevent debris, organic matter, or mineral deposits—such as those from soil and fertilizers—from accumulating on the surface to protect its longevity.

Any 'wear and tear' and / or rough treatment of powder coated accessories and furniture can result in chipping of the coated surface, and because the bases are a mild steel they can then be prone to rust /corrosion. However, this can be easily repaired with a touch up spray or paint pen, helping to prevent further corrosion.

Applying touch up spray to exposed steel:

- Ensure the surface is dry and clean, and remove all scale and rust before starting.
- Shake the can well for at least one minute before use. Shake often during use.
- Cover the floor and any furniture parts that should not be sprayed. Protect nearby surfaces.
- Hold the can upright and apply in even sweeping strokes 300mm from the surface. Apply several light coats a few minutes apart rather than one heavy coat.
- Once the dried completely, the steel piece is protected from rust again.

CARE & MAINTENANCE

STAINLESS STEEL

Stainless steel is a resilient and low-maintenance metal known for its high resistance to corrosion, making it ideal for outdoor applications. Whilst stains can appear, most of them can be removed with available stainless steel cleaning products.

CARE & MAINTENANCE

To avoid any build up of dirt, salt and any accumulated organic matter, it is important to regularly wash your stainless pieces with soapy water and a clean cloth.

For more stubborn marks and deposits, use a non-abrasive cream cleaner or commercial stainless steel cleaner and clean in one direction along the original polish lines. Don't be tempted to use steel wool or metallic scrapers as this can scratch the finished surface, exposing the steel to rust/corrosion. It is essential that abrasive cleaners or those containing chlorides or bleach are NOT used to clean stainless steels as they will damage the surface.

Tea staining on stainless steel surfaces can occur when water containing high levels of chlorides comes into contact with the metal. This is commonly seen along the coastal areas of Australia. Tea staining does not compromise the structural integrity of the material. Should tea staining occur, clean with hot soapy water, and if necessary a nylon Scotch-Brite pad.

Rust Disclaimer

Rust is a natural part of the ageing process of all steel or iron based materials. It is not considered a defect and is not covered under warranty. Steel bases are designed to require minimum maintenance and should be kept clean and well maintained to prevent damage/chipping.

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