

# ZL-7802A Humidity and PID Temperature Controller Instruction Manual V5.0

#### **Feature**

ZL-7802A is an intelligent temperature and humidity controller. IP65 level front panel protection, convenient operation and easy installation. Suitable for control of incubator, climate chamber, warehouse, and so on.

## **Specification**

♦ Power supply: 100 ~ 240Vac 50/60Hz

♦ Input signal:

One humidity and temperature sensor

Wire length 1.5 meter

Output load: (All based on resistive loads)

R1 load, 3A/250Vac

R4 and R5 load, 3A/250Vac

R2 load, 10A/250Vac (humidity control)

R3 load, 5A/250Vac (temperature control)

Setting range:

Humidity 0 ~ 100% RH, resolution 0.1% RH

Temperature -20 ~ 120°C, resolution 0.1°C

♦ Sensor accuracy:

Humidity 5%

Temperature 1%

♦ Working environment:

Humidity 10 ~ 90% RH without dew

Temperature -20 ~ 45°C

♦ Device dimension:

W78 \* H34.5 \* D71 mm

♦ Drilling size:

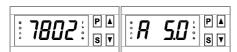
W71 \* H29 mm

♦ Case materials: PC + ABS, fire proof

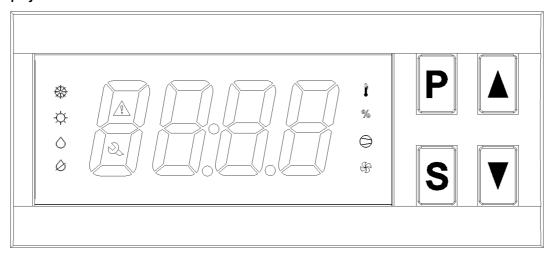
♦ Protection level: IP65 (front panel only)

#### **Product Version**

When power supplied, the controller will display model and firmware version: ZL-7802A, version 5.0:



## **Display**





Eco mode: The brightness of display will reduce when no key operation for 30 seconds.

Icon	Function	On	Blinking	
	Temp. load (R3)	The load is energized		
Z\$	Setting temp.		Setting temp. point	
\$	PID auto tuning		PID auto tuning	
S	Humidity load (R2)	The load is energized	The load is delay protecting	
$\Diamond$	Humidify	Humidify mode	Setting humidify point	
$\Diamond$	Dehumidify	Dehumidify mode	Setting humidify point	
Ø.	Repair		Fault	
<u> </u>	Warning		Warning	
Î	Temp. display	For temp.	Temp. setting / warning	
%	Humidity display	For humidity	Humidity setting / warning	
E1	Fault		Sensor fault	
E2	Fault		PID auto tuning fails	
THi	Fault		Temp. exceeds up limit	
TLo	Fault		Temp. exceeds low limit	
HHi	Fault		Humidity exceeds up limit	
HLo	Fault		Humidity exceeds low limit	
UnL	Hint	Restore to factory default setting		

# **Key Operation**

### Temperature and humidity setting (Factory set: 37.8℃, 60%RH)

Keep [S] depressed for 3 sec. to enter into temperature and humidity setting. Digits show the set temperature.

Press 〖P〗to switch between humidity & temp. setting. Press 〖 ▲ 〗or 〖 ▼ 〗to set the value (Fast set by keeping pressed).

Keep [S] depressed for 3 sec. to exit and saving. The set will also be saved if no key operation for 30 sec., then exit.

### System parameters setting

Keep  $[\![P]\!]$  depressed for 3 sec. to enter into parameter setting.

If the password is not 0000, digits shows "---0".

Press 〖▼〗 to select the digit of the password, press 〖▲〗 to set value (0-9) of the digit.

Press [S] to confirm. If password is correct, show the parameter code.

If the password is 0000, show parameter code.

Press 〖▲〗 or 〖▼〗 to select the code (see the table below). Press 〖S〗 to enter the code setting.

Press  $[\![ \blacktriangle ]\!]$  or  $[\![ \blacktriangledown ]\!]$  to set the value of this code. Press  $[\![ S ]\!]$  to return.

Keep [P] depressed for 3 sec. to exit and save. The set will also be saved if no key operation for 30 sec., then exit.



Code	Function	Range	Remark	Factory Set
U10	Proportion of PID	0.1 ~ 200		2.6
U11	Integration of PID	1 ~ 5000 sec		500
U12	Differential of PID	0 ~ 1000 sec		50
1140	DID	ON/OFF	ON: PID control	OFF
U13	PID enable		OFF: Hysteresis control	
U14	Temp. hysteresis	0.1 ~ 20°C	Only effective when U13=OFF	0.1
U15	Temp. calibration	-9.9 ~ +9.9°C		0
U20	I lumiditu a antral maada	LI/D	H: Humidify mode	Н
	Humidity control mode	H/P	P: Dehumidify mode	
U21	Humidity hysteresis	0.1 ~ 20%		2
U22	Delay time for humidity load protection	0 ~ 30 min		0
U23	Humidity calibration	-9.9 ~ +9.9%		0
U40	Timer 1, period 1, time unit	0~2	0: sec; 1: min; 2: hour	1
U41	Timer 1, period 1, time	1 ~ 9999	R5 on, R4 off	90
U42	Timer 1, period 2, time unit	0~2	0: sec; 1: min; 2: hour	1
U43	Timer 1, period 2, time	1 ~ 9999	R4 on, R5 off	90
U44	Timer 1, repeat times	0 ~ 9999	0: Timer 1 never stops	0
U45	Timer 2, period 1, time unit	0~2	0: sec; 1: min; 2: hour	0
U46	Timer 2, period 1, time	1 ~ 9999	R1 on	30
U47	Timer 2, period 2, time unit	0~2	0: sec; 1: min; 2: hour	1
U48	Timer 2, period 2, time	1 ~ 9999	R1 off	60
U50	Display content alternating time	1 ~ 30 sec	Only when no alarm	5
U60	Timer 2 function mode	1~2	1: timer only	2
	Timer 2 function mode	1~2	2: timer + limit_protection	
U61	Temp. up limit (relative value)	0.0 ~ 120.0°C	Absolute point = (Set-point + U61)	0.2
U62	Temp. low limit (relative value)	0.0 ~ 120.0°C	Absolute point = (Set-point – U62)	57.8
U63	Humidity up limit (relative value)	0.1 ~ 100.0%	Absolute point = (Set-point + U63)	5
U64	Humidity low limit (relative value)	0.1 ~ 100.0%	Absolute point = (Set-point – U64)	60
U65	Buzzing warning	0~1	0: no warning / 1: enable warning	0
U99	Password	0000 ~ 9999	0000: skip password	0000

#### **Buzzer Warning**

When there is **Fault** (E1, E2, THi, TLo, HHi, Hlo), if U65 = 1, there will be continuous buzzing of warning. The waring will stop, if press [P], or warning condition disappears

# **Control Function Instruction**

# **Temperature control**

# PID control (U13 = ON)

If the default setting is not ideal, it is better to auto tuning the PID parameters.

Auto tuning procedure:

- ${\bf 1. \ Set \ the \ temperature \ set \ point \ to \ lower \ than \ the \ temperature \ of \ environment.}$ 
  - Cool the heater. Be sure that the equipment inside temperature has been cooled to same as environment.
- 2. Keep 〖▲ 〗and 〖▼ 〗depressed simultaneously for 5 sec. to enter into auto tuning set mode. The " ☆ " will blink.

  Digits show the power (1-100%) which will supply to the heater during auto tuning.
- 3. Press 〖▲〗 or 〖▼〗 to set the power. You may try 50% 1st.
- 4. Press [P] to start heating (auto tuning), the " " is on now.
- 5. You could press 〖▼〗 to switch the display between inside temperature and heater power rate.



You could press [P] to stop heating (auto tuning).

If the inside temperature is beyond 100°C, controller will give up the tuning, and show "E2" warning. You could then press  $\mathbb{C}P\mathbb{C}$  to cancel the warning. And re-start the auto tuning from step 2 with lower power rate.

6. After the tuning finishes, controller will exist the tuning mode. You could set the set-point, check the PID control. PID control:

With correct tuning, PID control drives the load based on its forecast ability, so the temperature variation is smaller.

#### Hysteresis control (U13 = OFF)

When room\_temp. ≤ set\_temp. - 【temp. hysteresis, U14】, temp. load (R3) will be on.

When room\_temp. ≥ set\_temp., temp. load (R3) be off.

## **Humidity control**

#### **Humidify control**

When room\_humidity ≤ set\_humidity - 【humidity hysteresis, U21】, and load (R2) has stopped for 【Delay time for humidity load protection, U22】, humidity load (R2) will be on.

When room\_humidity ≥ set\_humidity, humidity load (R2) will be off.

#### **Dehumidify control**

When room\_humidity ≥ set\_humidity + 【humidity hysteresis, U21】, and load (R2) has stopped for 【Delay time for humidity load protection, U22】, humidity load (R2) will be on.

When room\_humidity ≤ set\_humidity, humidity load (R2) will be off.

#### Load delay protection

After powered supplied, humidity load (R2) needs the time of [Delay time for humidity load protection, U22] to start. After humidity load (R2) is off, it needs the time of [Delay time for humidity load protection, U22] to start again.

#### Timer 1 control (R4, R5)

During period 1, R5 on, R4 off.

During period 2, R4 on, R5 off.

If the repeat times (U44) is set to 0, it will repeat infinitely. Or the timer will stop after the times of full period = U44.

#### Timer 2 control (R1)

During period 1, R1 on.

During period 2, R1 off.

## Temperature and humidity limit protection

U60 = 1, R1 is timer output only.

U60 = 2, R1 is timer output + limit protection output

limit protection output:

When temperature is beyond up limit U61 in heat mode, R1 will be on.

When humidity is beyond up limit U63 in humidify mode, R1 will be on.

## Sensor

When the sensor is broken, controller shows "E1", humidity and temperature loads will be off.

When the display value is different from real value, it can be calibrated (U15, U23).

Do not plug in, or out the sensor when the power is supplied.

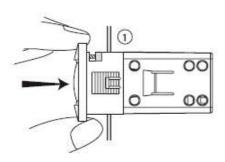
#### Factory setting:

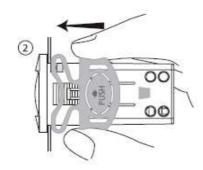


Keep 〖P〗and 〖▲〗depressed simultaneously for 5 sec., the device displays "UnL", press 【▼】 twice, the controller will reset all parameters to factory default settings.

### **Installation Procedure**

Insert the controller into hole (step one) Slide the bracket to fix the device (step two)





#### Warning





- Wrong power supply may damage the device and system seriously.
- Try with effort to layout the sensors and switches line apart from inductive load lines and power supply lines. The sensors and switches lines are not allowed go with the power supply lines and inductive load lines in a same pipeline, and are not allowed to pass near the contactor, breaker and the similar.
- Reduce the length of sensors' wiring if possible. Avoid forming a spiral shape near the power devices.
- Avoid direct contact with the internal electronic components.
- After finishing and checking the electrical wiring, before connecting them to the device, please follow this instruction: Pay attention the "electrical wiring diagram" below, wrong connection possibly damages the device and the system, and may be dangerous to the user. All security and protecting device for the equipment are necessary. They are very important to protect the equipment, and the user's safety.

## **Electrical Wiring Diagram**



