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See AR 385-63, Safety

Table 1. Characteristics of block demolition charges

Explosive	Unit (pounds)	Size (Inches)		nation *	RE Factor	Packaging/ Weight ²	
		(m/sec	ft/sec	Lactor		
TNI	0.25	142 D x 342 L	6,900	22,600	1.00	200 per box/55 to	
	0.50	13% x 13% x 33%	8,900	22,500	1.00	96 per box/53 lb	
	1.00	134 x 134 x 7	8,900	22,600	1.00	48 per box/53 lb	
M112 block ¹	1.25	1 × 2 × 10	8,040	25,400	1,34	30 per box/40 fb	
M118 block	2.00	1 x 3 x 12	7,300	24,000	1.14	4 sheets per block	
M118 sheet	0.50	W x 3 x 12	7,300	7,300 24,000		20 per box/ 42 to	
VI186 roll	25.00	10 x 3 x 50 R	7,000	24,000	1,14	3 per box/80 fb	
Unmonium nitrate	43.00	7 x 24	3,400	11,000		1 per bos/52 ib	
VII dynamite	0.50	114 D x 8L	6,100	20,000		100 per box/62 lb	

Table 2. Safe distances for personnel (near hare charges)

Explosive Weight	Safe [Netane	Explosive Weight	Bale Distance		
(pounds)	Pent	matera	(pounds)	foet	metere 860	
27 or lese	D85	300	175	1,632		
30	1,021	311	500	1,820		
25	1,073	321	225	1,999	809	
40	1,123	342	230	2.057	£3g	
45	45		275	2,136	631	
50			300	2,199	670	
60			325	2,250	ERA	
70	1,351	413	350	2,313	703	
80	E,45#	431	375	2,369	722	
90 1,474		449	400	2,418	737	
100	100 1,520 465		425	2.401	730	
125	1,641	200	500	2,625	800	
190	1,752	514				

charges over 500 pounds, use the following:
Distance in feet = 300 x V pounds of explosives

Safe distance in meters = 100 x V pounds of explosives

viinimum distance for personnel in a missile-proof shelter is 328 feet.

Safety Reminders

training, safety regulations override all training considerations.

combat, observe safety regulations to the fullest extent permitted by time, materials available, d mission requirements.

ways bandle explosives carefully.

wer divide responsibility for preparing, placing, priming and firing charges. One soldier should pervise all phases of a demolition mission.

Be at least 1,000 meters away from the detonation site if in the open and at least 100 meters away if in a missile-proof shelter when detonating explosives on steel, Bangalore torpedoes, or mines.

See Table 2 for minimum sale distance for troops in the open.

7. For further information, see AR 385-63.

8. Do not mix explosives and detonators during transport.

9. Investigate and clear misfires using minimum personnel.

10. Do not take chances.

1 pound

Conversion factors for all tables

= 4,536 kilograms

1 meter = 3.28 feet 1 kilogram = 2.20 pounds 1 foot = 0.3048 meter

Table 3. Safe distances for blasting near

Average or Pask Transmitter Power (watte*)	Minimum Sele Distance (meters)		
0 to 29	30		
30 to 49	50		
50 to 99	110		
100 to 249	160		
250 to 499	230		
500 to 999	305		
1,000 to 2,999	480		
3,000 to 4,999	610		
5,000 to 19,999	915		
20,000 to 49,999	1,530		
50,000 to 100,000	3,050		

When the transmission is a pulsed- or pulsed of the pulse width is less than 10 microsoc notates average power. For all other transition than 10 microsocy with pulse width present then 10 microsocy.

Problem-solving format

Identify and measure critical dimensions.

Calculate for TNT/Rule of thumb. 3. Divide by RE factor.

Divide by package weight/volume round up to next whole package.

Calculate number of charges.

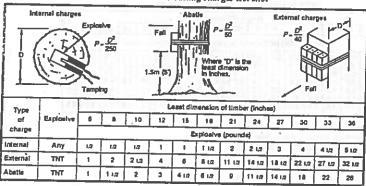
6. Calculate total amount of explosive.

Electric Power Lines. Do not perform electric firing within 155 meters of energized power transmission lines. When con-ducting blasting operations at distances closer than 155 meters to electric power lines, use nonelectric firing systems or de-energize the power lines (AR 385-63).

Caution. If you transport electric blasting caps near operating transmitters or in vehicles (including helicopters) that use operating transmitters, place the caps in a metal can that has a cover which fits snugly and laps over the body of the can at least 1/2 inch. Do not remove the caps from the container when close to an operating transmitter unless you evaluate the hazard and estimate it to be acceptable.

Note (for Table 4): When estimating, use next larger dimension if measured dimension is not in Table 4.

Table 4. Timber cutting charges test shot



- Rules of Linumb -

1. For dead stumps, use 1 pound of explosive per foot of diameter. Place charge 1 foot in depth for each foot in diameter.

2. For green stumps, use 2 pounds of explosive per foot of diameter. Place charge 1 foot in depth for each foot in diameter.

3. For standing timber, increase charge size by 50 percent.

Steel Cutting Charges

Pounds of TNT = 3/8 x area of cross section, in square inches. (Calculate rectangular areas, then add to obtain total area.)

Hasty calculations



Obtain crisical dimensions a. Flange: 8" x 5/8" (2 each) b. Web: 18" x 1" (1 each)

From Table 5, obtain pounds of TNT explosive. Flange: 1.9 lb x 2 = 3.8 lb

= 6,61b

Divide by RE factor, if required.

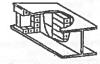
Divide by packaged weight/volume, and round up to next whole package. $\frac{10.6}{1} = 10.6 \, \text{g/l} = 11 \, \text{pkg of TNT}$

1 beam = 1 charge

Calculate total amount of explosives: (Step 4 a Step 5) 1 x 11 = 11 pkg of TNT

Placement of charges on steel members





TNT placed on one side of I-beam

Explosive charge divided in half, offset thickness of web





For cutting high-carbon steel, alloy steel, or slender steel members. $P(TNT) = D^2$.

Rules of thumb for mild circular steel sections such as chains, rods, cables-

- 1. Less than 1 inch in diameter, use 1 pound of TNT.
- More than 1 inch but less than 2 inches in diameter, use 2 pounds of TNT.
- 3. Over 2 inches, use I' = 3/8A.

Table 5. Hasty steel-cutting chart for TNT

ige							Helg	pht of	Section	n (Inc	hes}						
622	2	3	4	5	6	7	8	0	10	11	12	14	16	18	20	22	24
lon s)			Pi	unds	of TN	Tior	Recta	ngula	Stee	Secil	ons o	f Give	n Dim	enalo	an an	3	
	02	0.3	04	0.5	0.6	0.7	08	0.9	1.0	1.1	1.2	1.3	1.5	1.7	1.0	2.1	2:
	03	05	0.6	10	1.2	1.1	12	13	1.9	1.6	2.3	2.0	30	26	2.B 3.B	3.1 4.2	4!
	05	0.7	1.0	1.2	14	1.7	1.9	22	2.4	27	29	33	38	4.3	47	5.2	5
	06	1.0	1.2	1.4	1.7	2.0	23	2.5	28	3.1	3.4	40 46	4.5 5.3	5.1 6 D	6.6	7.3	71
	08	1.2	15	1.9	23	27	3.0	34	36	42	4.5	5.3	60	68	7.5	83	90

Table 5-

isure rectangular sections of members separately. i the charge for each section, using the table.

charges for sections to find total charge. next larger dimension if dimension is not on the table.

Special Demolition Techniques These techniques are intended to supplement conventional methods.

Diamond Charge

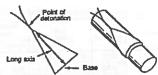
Long axis: Circumference of a target Short axis: 1/2 the circumference of a

target Thickness of a charge: 1-inch CA block (should be cut, not molded)

Detonation: Simultaneous at each end of short axis

Explosive: C4 or sheet

Saddle Charge



Base: 1/2 of the circumference Long axis: = circumference Thickness of charge: 1-inch Detouation: From spex of triangle diameter only for mild steel up to 8 inches

Explosive: C4 or sheet

1,2m (41)

or less

Ribbon Charge (for steel up to 3 inches thick)

Thickness: 1/2 the thickness of the target but not less than 1/2 inch. Width: 3 times the thickness of the charge Length: Same as the length of the desired cut Explosive: C4 or sheet



1

Counterforce Charge

Size: 1 1/2 pounds per foot of concrete. Place half of the charge on each side of the target, directly opposite each other. Detonate both charges simultaneously ussimultaneously using a British Junction. Use on cubes and columns, not on walls or piers.

Explosive Shaped Charge



Height of charge: 2 times the height of the CORE

Cone angle: 45" to 60" Standoff: 1 1/2 times the diameter of the cone Detonation: Exact top center of the charge

Platter Charge



Explosive weight should be equal to the platter weight (2 to 6 pounds) Recommended detonation From the rear center platter; the platter need not be round or concave.

about 5 times the Standard Standoff Standard 충 눥 42 railroad rails 5 inches or higher, use 1 pound of any explosive (C4 preferred). railroad rails less than 5 inches in height, use 1/2 pound of any explosive preferred). should be 1 1/2 times the depth of the boreholes. Its width should be be boreholes. M2A3 15 pounds Diameter of hole 10 1 1/2 350 234 12 Special Demolition Techniques (continued) 6 Dual prime all cratering charges with 1 pound of explosive. Prime cratering charges with detonating cord, for safety. Do not use blasting caps below ground. 72 è ķ Cratering Charges Rules of Thumb Dig all hotes (minimum of three) at least 5 fect deep. w Standoff Standard Standard 42 8 8 Use 10 pounds of explosive per 1-foot depth. L-16 40 pounds Diemeter of hole 8° to 5° 14 172 3 1/2 212 ů z rails 5 inches Formula for number of holes— Penetration š ဂ္ဂ 2 å For milroad ra For milroad ra (C4 preferred) For a ditch th Permetrost The crater shadepth of the b Umor plate Material Soll ç નંતન

Example: A timber and earth wall 6 1/2 inches thick and an explosive charge placed at the base of the wall without tamping. If this wall were made of reinforced concrete, 372 packages of C4 would be required to breach it (see Table 6, page 7). The conversion factor is 0.5 (see Table 7, page 7). Multiply 372 packages of C4 by 0.5. The result is 186 packages of C4 needed to breach the wall.

Breaching charge formula:

 $P \simeq R^3 KC$

where—

P = pounds of TNT required.

R = breaching radius, in feet,

K = material factor from Table 8.

C = tamping factor from illustration,

Number of charges:

 $N = \frac{W(width)}{2R(breachingradius)}$

Example: Breach a 4-foot reinforced-concrete wall with an untamped elevated charge.

R = 4 feet

K = 0.8

C = 1.8P = 64 x 0.80 x 1.8

P = 92.16 pounds of TNT; use 93 packages.

Round-off rule for N:

If N is less than 1.25, use 1 charge.

If N is 1.25 to 2.49, use 2 charges.

If N is over 2.50, round off to the nearest whole

number

-Rules of Thumb -

- 1. For best results, place charge in shape of a flat square, flat side to the target.
- 2. For charges less than 5 pounds, use charge thickness of 1 inch.
- 3. For charges 5 pounds to less than 40 pounds, use charge thickness of 2 inches (1-block thick).
- 4. For charges of 40 pounds to less than 300 pounds, use a charge thickness of 4 inches.
- 5. For charges greater than 300 pounds, use a charge thickness of 8 inches.
- For breaching hard surface pavement, use 1 pound for every 2 inches of pavement and tamp
 charge twice the thickness of the pavement,

Table 8. Material factor (K) for breaching charges

Breaching charge formula:

 $P = R^3KC$

where-

P = pounds of TNT required.

R = breaching radius, in feet.

K = material factor from Table 8.

2 = tamping factor from the illustration below.

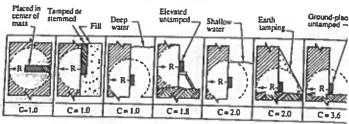
Vuniber of charges:

 $V = \frac{W(width)}{2R(breachingradius)}$

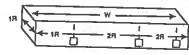
Material	Breaching Redius (R)	1 K	
Earth	All values	I p.07	
Poor masonry, Shale,	Less than 1.5 m (5 t)	0.32	
Hardpar, Good timber, Earth construction	1.5 m (5 ft) or more	0.29	
Good masonry,	0.3 m (1 ft) or less	CAB	
Concrete block, Rock	Over 0.3 m (1 ft) to less than 0.9 m (3 ft)	D.48	
HOCK	0.9 m (3 t) to less than 1.5 m (5 t)	0.40	
	1.5 m (5 ft) to less than 2.5 m (7 ft)	0.32	
	2.1 m (7 ft) or more	0.27	
Dense concrete	(0.3 m (1 ft) or less	3.14	
First-class masonry	Over 0.3 m (1 ft) to less than 0.9 m (3 ft)	0.62	
	[0.9 m (3 ft) to less than 1.5 m (5 ft)	0.52	
	1.5 m (5 tt) to less than 2.1 m (7 tt)	0.41	
	2.1 m (7 ft) or more	0.35	
Reinforced concrete	0.3 m (1 ft) or less	1.76	
Factor does not	Over 0.3 m (1 ft) to less than 0.9 m (3 g)	0.96	
consider cutting	(0.9 m (3 t) to less than 1.5 m (5 m)	0.80	
:Oncrete)	1.5 m (5 ft) to less than 2.1 m (7 fb)	0.63	
	2.1 m (7 ft) or more	0.54	

8

Tamping Factors



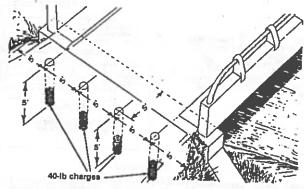
Placement of breaching charges



Bridge Abutment Destruction

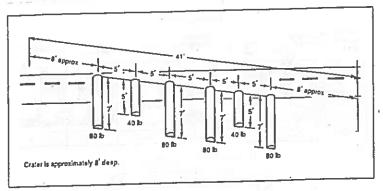
For abutments that are 5 feet or less thick-

- Place 40-pound cratering charge in holes that are 5 feet deep, 5 feet on centers, and 5 feet behir the river face of the abutment. Begin 5 feet in from one side of the road,
- Calculate a row of breaching charges on the river face of the abutment if the abutment is over 20 fo high.



For abutments that are more than 5 feet thick-

- Calculate the number of charges using the breaching formula and place the charges against the rear
 face at a depth equal to the thickness of the abutment. Space the charges as per Table 8, page 8.
- Add a row of breaching charges on the river face at the base of the abutment when the abutments are more than 20 feet high. Fire all the charges simultaneously.
- If wing walls on abutments, can be used to support follow-on bridging, destroy the wing walls with breaching charges.



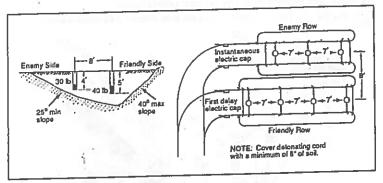
Deliberate Crater

Alternate 5-foot and 7-foot holes spaced on 5-foot centers.

Never place two 5-foot holes next to each other. Place 7-foot holes at the ends.

Use 40-pound charges in 5-foot holes and 80-pound charges in 7-foot holes.

The crater should be 8 feet deep and 25 feet wide.



Relieved-Face Cratering

Lay out friendly row first. Lay out enemy row with holes centered between friendly holes. Detonate enemy row first. Detonate friendly row with a 1/2- to 1 1/2-second delay after the enemy row.

The formula for the number of holes for a friendly row is as follows:

$$N_F = \frac{L - 10}{7} + 1$$

The formula for the number of holes for an enemy row is as follows:

 $N_B = N_F - 1$

Table 6. Breaching charges for reinforced concrete

		Pla	coment Meth	ods	en :-
Concrete Thickness (feet)					
	C = 1.0	C = 1.0	C = 1.8	C=20	C = 3.6
		Packages o	f M112 (Com		and the
2.0	1 1	5	0	10	17
- 2.5	2	9	17	18	. 23
3.0	2	13	24	25	-47
3.5	4	21	37	41	74
4,0	5	31	56	62	. 111
4.5	7	44	79	88	157
5.D	9	48	2.5	95	170
5.5	12	[23	113	125	226
6.0	13	22	147	153	293
6.5	17	104	186	207	372
7.0	21	111	200	222	399
7.5	26	137	245	273	490
8.0	31	186	298	331	595

Table 7. Conversion factors for material other than reinforced concrete

Material	Conversion Factor				
Earth	0.1				
Ordinary mesonsy, hardpan, shale, rock, good simber, ordinary concrete, earth construction	0.5				
Dense concrete and first-class masonry	0.7				

Breaching Charges

When using the tables to calculate breaching charges-

- Determine the type of material in the object you plan to destroy. If in doubt, assume the mat
 to be of a stronger type (for example, reinforced concrete).
- 2. Measure the thickness of the object.
- Decide how you will place the charge against the object. Compare your method of placeme
 with Table 6. If you are not sure as to which column to use, always use the column that will
 give you the greater amount of C4.
- Use Table 6 to determine the amount of C4 that would be required if the object were made reinforced concrete.
- 5. Use Table 7 to determine the appropriate conversion factor.
- 6. Multiply the number of packages of C4 (from Table 6) by the conversion factor.

