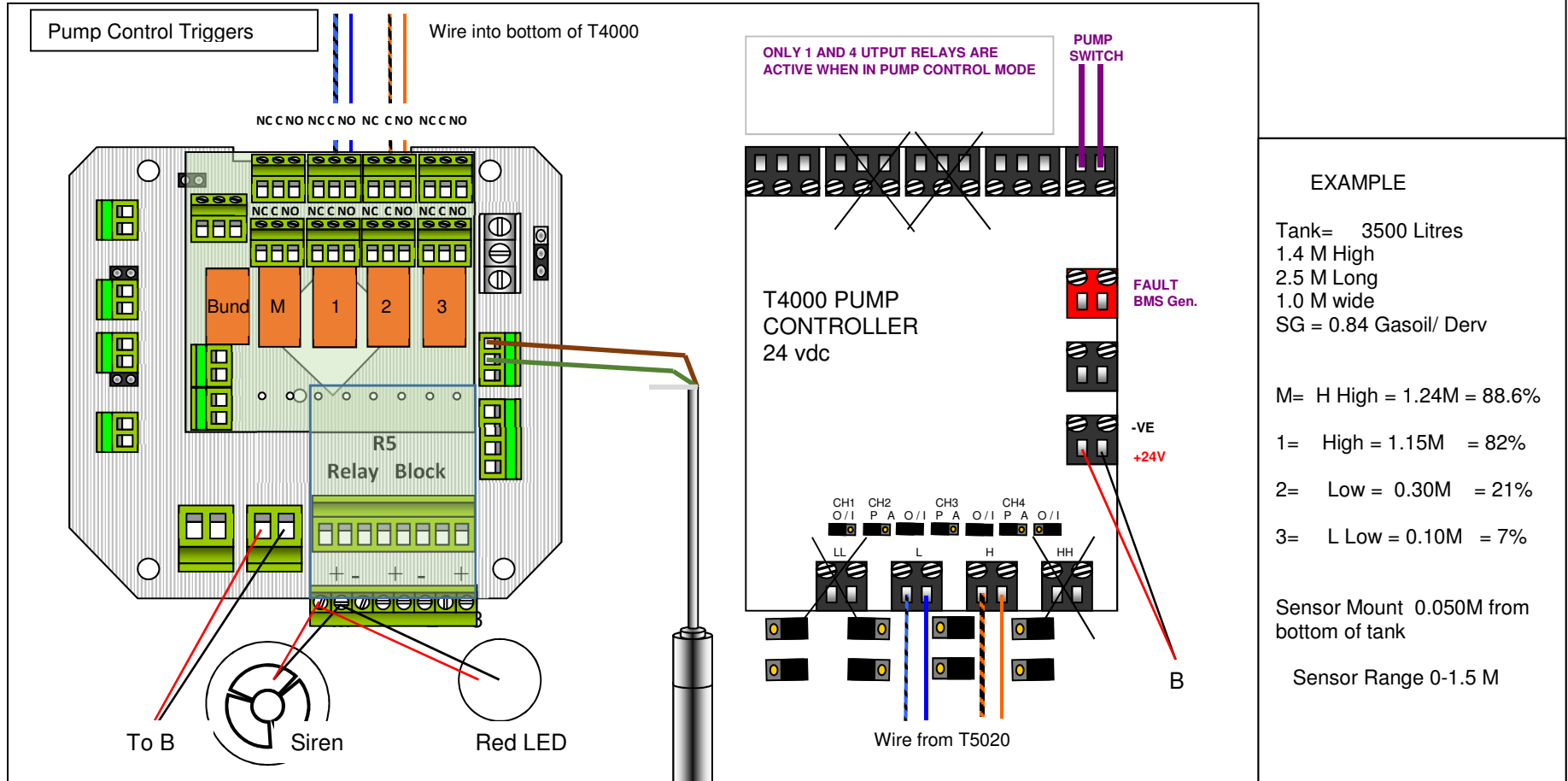


Interconnecting wiring diagram only.



Operation:

- 1/ When Trigger 1 low activates it latches the pump Control Contact to ON
- 2/ When Trigger 2 High activates it Un-latches the pump Control Contact.  
When lights are Green = No Pump. When Orange = Pump ON  
When Lights RED = Fault / problem.
- 3/ This level control relies on the sensor accuracy. Annual Cal Check advised.
- 4/ High and Low Relay Outputs are ACTIVE when in Pump control Mode or STANDARD
- 5/ With trigger 4 in P Mode, this acts as a **fail safe** to Alarm and PUMP STOP

Software: Set the Alarm Setpoints to:  
Alarm 1 = Falling Edge (Setpoint eg 20%)  
Alarm 2 = Falling Edge (Setpoint eg 80%)



Description.  
PUMP CONTROL  
INTERCONNECTING WIRING  
REQUIREMENTS

DRG No T4000-T5020-PC

Date 07-02-2017  
Rev No 02 NSL