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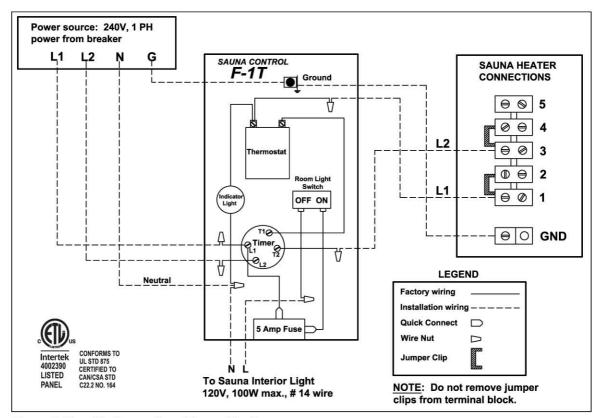


Figure 6. Use this diagram for wiring and hookup.

Sauna Heater (240 V) with wall control								
Model	Watts	Amps	Breaker Size	Voltage	Ph	Wire Size	Control	Contactor
KIP-30-W1 FIN-30	3000	12.5	20	240	1	12	F-1T	None
KIP-45-W1 FIN-45	4500	18.8	30	240	1	10	F-1T	None
KIP-60-W1 FIN-60	6000	25.0	30	240	1	10	F-1T	None

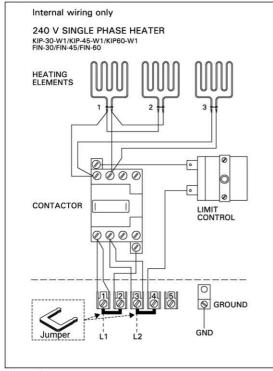


Figure 6a.

## SAUNA HEATER WIRING AND HOOKUP – ALSO REFER TO FIGURE 1

Refer to chart above for proper wire size and amperage. See page 4 for required clearances. Use copper wire from breaker to wall-mounted control, which should face outward from Sauna, 5' from floor to center of box. Note! Neutral wire must also be brought to control to provide power for light switch. (Circuit breaker is built into control to provide protection for light.) From control to heater, provide seal tight flex conduit for wire, and connect to knockout at back of heater with 90° connector. Connect to terminals 1 and 3 and connect ground wire to lug marked ground. (Cover plate under heater must be removed first.)

Note! If connection to heater will be made at a later time, bring flex into Sauna room 4–6" from floor, and leave 3' of flex for hookup (can be cut to right length later).

Before testing heater, fill rock cavity with igneous stones provided with heater and fasten metal rock guard at top of heater. (See gen. info concerning placement of stones.)