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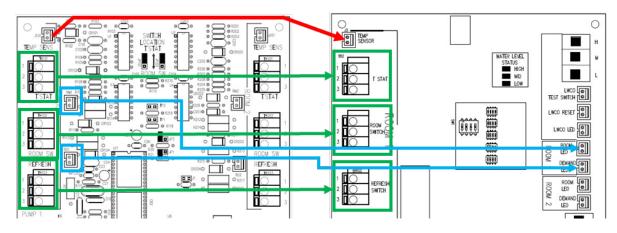
By providing superior service, providing a vast array of high-quality products, Saunas.com is the Internet's premier supplier of saunas, steam equipment, and accessories. We strive to make your visit at our website a fun and educational experience as well as a smooth purchase should you decide to honor us by buying a product. We hope you find a sauna to your liking, and many years of satisfying saunas in the future!

Please don't hesitate to call or email us with any questions you may have!

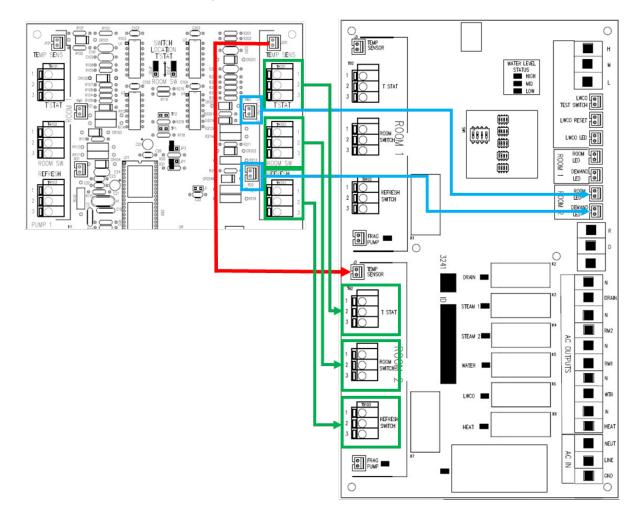
AI BOILER PCA REPLACEMENT

Replacing the Al Boiler circuit board: The latest boiler board has a new layout compared to older boards. Use these instructions when replacing older version circuit boards (pn 3241-01x to -04x) with the newer version (pn 3241-053).

Move Room 1 control wires, room temperature sensor cable and room status LED cables as shown:

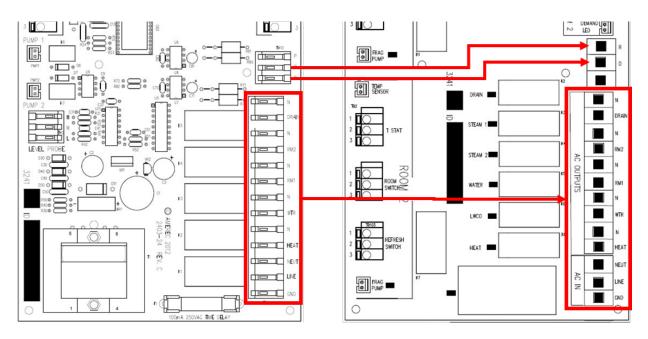


Move **Room 2** control wires and room temperature sensor cable if installed. Move room status LED cables as shown:



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Move power wires:



Move Level Probe Wires:

