



**FITTING INSTRUCTIONS FOR ECC0165R RHS CLUTCH COVER**  
**KTM RC390 '14-**



**In this kit there should be:**

- 1x Engine Case Cover (ECC0165R).
- 4x M6 x 45mm long cap head bolt.
- 1 x Racing Puck (SK0001SK(already fitted))
- 2 x PAL Nuts (already fitted)

**PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- To fit the R&G clutch case cover remove the three M6 engine case bolts in the positions arrowed above. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the clutch and carefully fit it over the casing. Ensure that the four R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case .
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**

R&G Racing

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- R&G will accept no liability if the above procedure and torque settings are not followed.

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ISSUE 2 17/05/19 NEW SPACER UPDATE INCL WASHER REMOVED

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**Instructions de montage pour ECC0165R Protection carter moteur coté droit**  
**KTM RC390 '14-**



**Le kit doit contenir :**

- 1 x Protection carter moteur (ECC0165R)
- 4x M6 x 45mm Boulon

**Bien lire ces instructions avant de procéder au montage:**

- Assurez-vous que le moteur soit froid.
- Pour monter la protection embrayage R&G, enlever les 3 boulons moteur M6 dans les positions indiquées ci dessus. Tenir le couvercle autour du carter pour aider à les identifier. NE PAS ENLEVER TOUS LES BOULONS DE CARTER.
- Mettre la protection R&G en place en faisant bien attention. S'assurer que les 4 boulons R&G soient alignés avec les trous, puis, une fois cela vérifié, pousser la protection jusqu'à la limite.
- Passer les boulons à travers la protection carter moteur et dans le carter moteur .
- Serrer les boulons avec une clé Allen de 5mm de façon égale pour que la protection se mette en place. NE PAS SERRER COMPLETEMENT.
- Utiliser une clé dynamométrique à 10 Nm (7 Lb ft) pour bloquer.
- Nous vous suggérons de vérifier le serrage au moins une fois par mois, lors du nettoyage par exemple.
- NOTE: Pour le nettoyage, vous devriez utiliser uniquement un chiffon doux et un agent nettoyant doux.
- Ne pas utiliser d'agents chimiques qui pourraient altérer l'efficacité de la protection.
- R&G n'acceptera aucune responsabilité en cas de mauvais couple de serrage ou d'utilisation inappropriée d'agents nocifs.



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