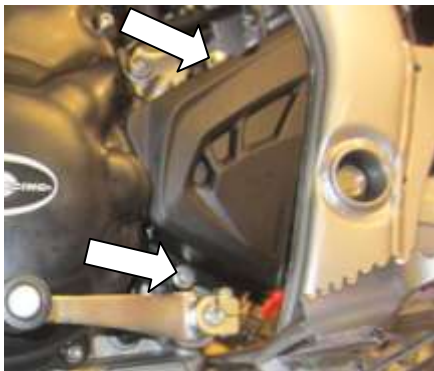




**FITTING INSTRUCTIONS FOR ECC0159 LHS ENGINE CASE COVER**  
**HONDA CRF 250L and M 2013-**



In this kit there should be:  
1 x Engine Case Cover (ECC0159).  
3 x M6x40mm long button head bolts.



PICTURE A



PICTURE B

**PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the two bolts arrowed in picture A and remove the front chain/sprocket cover.
- Remove the bolt arrowed in picture B and remove the gear shift lever.
- Remove the three engine case bolts arrowed in the top picture. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case.



- With a 4mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 nm (7 Lb ft) to fully tighten.
- Refit the gear shift lever.
- Refit the front chain/sprocket cover.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.

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**Instructions de montage pour ECC0159 Protection Carter Moteur coté gauche**  
**HONDA CRF 250L and M 2013-**



Le kit doit contenir :

- 1 x Protection carter moteur (ECC0159).
- 3 x Boulons M6x40mm.

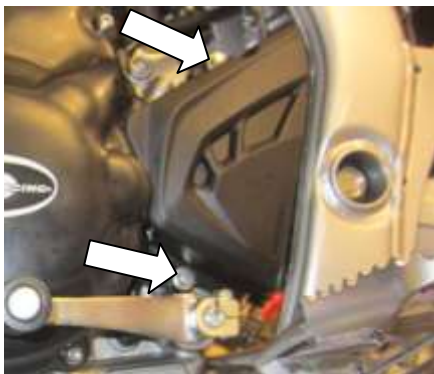


PHOTO A



PHOTO B

Bien lire ces instructions avant de procéder au montage:

- Assurez-vous que le moteur soit froid.
- Enlever les 2 boulons fléchés sur la photo A puis enlever la protection chaîne avant.
- Enlever le boulon fléché en photo B puis enlever le levier de vitesse.
- Retirer les 3 boulons M6 de carter moteur dans les positions indiquées ci dessus. Tenir le couvercle autour du carter pour aider à les identifier. **NE PAS ENLEVER TOUS LES BOULONS DE CARTER.**
- Mettre la protection R&G en place en faisant bien attention. S'assurer que les 3 boulons R&G soient alignés avec les trous, puis, une fois cela vérifié, pousser la protection jusqu'à la limite.
- Passer les boulons à travers la protection carter moteur et dans le carter moteur.



- Serrer les boulons avec une clé Allen de 4mm de façon égale pour que la protection se mette en place. NE PAS SERRER COMPLETEMENT.
- Utiliser une clé dynamométrique à 10 Nm (7 Lb ft) pour bloquer.
- Remettre le levier de vitesse.
- Remettre la protection chaîne avant.
- Nous vous suggérons de vérifier le serrage au moins une fois par mois, lors du nettoyage par exemple.
- NOTE: Pour le nettoyage, vous devriez utiliser uniquement un chiffon doux et un agent nettoyant doux.
- Ne pas utiliser d'agents chimiques qui pourraient altérer l'efficacité de la protection.
- R&G n'acceptera aucune responsabilité en cas de mauvais couple de serrage ou d'utilisation inappropriée d'agents nocifs.

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