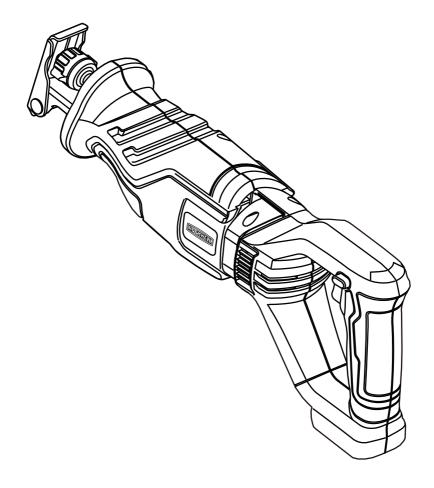
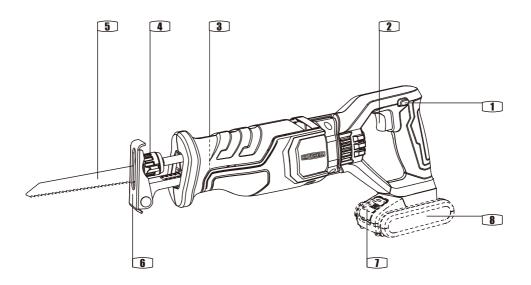
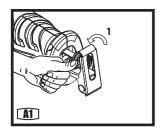
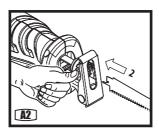
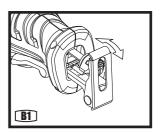
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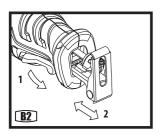


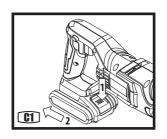


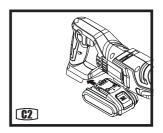


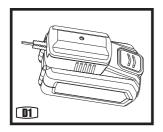




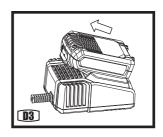


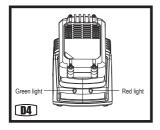


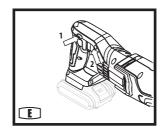


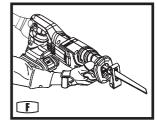


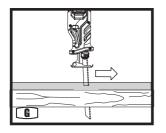


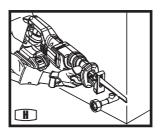


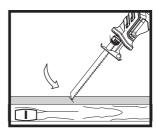


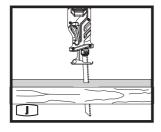












COMPONENT LIST

- Lock-off button
- 2 On/offswitch
- **3** Footplate adjustment knob
- Tool-free blade clamp lever
- 5 Blade
- Pivot foot plate
- Battery pack release button*
- Battery pack*

ACCESSORIES

Blade for wood

We recommend that you purchase your accessories from the same store that sold you the tool. Refer to the accessory packaging for further details. Store personnel can assist you and offer advice.

PRODUCT SAFETY GENERAL SAFETY WARNINGS

WARNING! Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

- 1) WORK AREA SAFETY
- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- c) Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
- 2) Electrical safety
- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any

 $^{^{\}star}$ Not all the accessories illustrated or described are included in standard delivery.

- adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.
- 3) Personal safety
- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- f) Dress properly. Do not wear loose clothing or

- jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
- h) Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.
- 4) Power tool use and care
- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/ or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- h) Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling

and control of the tool in unexpected situations.

- 5) Battery tool use and care
- a) Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- b) Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- c) When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- d) Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- e) Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130 °C may cause explosion.
- g) Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.
- 6) Service
- a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
- b) Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorized service providers.

RECIPROCATING SAW SAFETY WARNINGS

 Hold reciprocating saw by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden

- wiring. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- Use clamps or another practical way to secure and support the workpiece to a stable platform.
 Holding the work by hand or against your body leaves it unstable and may lead to loss of control.

SAFETY WARNINGS FOR BATTERY PACK

- a) Do not dismantle, open or shred cells or battery nack.
- b) Do not short-circuit a battery pack. Do not store battery packs haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by conductive materials. When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- c) Do not expose battery pack to heat or fire. Avoid storage in direct sunlight.
- d) Do not subject battery pack to mechanical shock
- e) In the event of battery leaking, do not allow the liquid to come into contact with the skin or eyes. If contact has been made, wash the affected area with copious amounts of water and seek medical advice.
- Seek medical advice immediately if a cell or battery pack has been swallowed.
- g) Keep battery pack clean and dry.
- h) Wipe the battery pack terminals with a clean dry cloth if they become dirty.
- Battery pack needs to be charged before use.
 Always refer to this instruction and use the correct charging procedure.
- Do not maintain battery pack on charge when not in use.
- k) After extended periods of storage, it may be necessary to charge and discharge the battery pack several times to obtain maximum performance.
- D Battery pack gives its best performance when it is operated at normal room temperature (20 °C ± 5 °C).

- m) When disposing of battery packs, keep battery packs of different electrochemical systems separate from each other.
- n) Recharge only with the charger specified by POSITEC. Do not use any charger other than that specifically provided for use with the equipment. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- Do not use any battery pack which is not designed for use with the equipment.
- p) Keep battery pack out of the reach of children.
- q) Retain the original product literature for future reference.
- Remove the battery from the equipment when not in use.
- s) Dispose of properly.

GENERAL SAFETY WARNINGS

WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

ADDITIONAL SAFETY INSTRUCTIONS FOR YOUR BATTERY CHARGER

- 1. Before charging, read the instructions.
- 2. Do not charge a leaking battery.
- Do not use chargers for works other than those for which they are designed.
- Before charging, ensure your charger is matching the local AC supply.
- The charging device must be protected from moisture.
- 6. Do not use the charging device in the open.
- 7. Do not short out the contacts of battery or charger.
- 8. Respect the polarity "+/-" when charging.
- Do not open the unit and keep out of the reach of children.
- Do not charge the batteries of other manufactures or ill-suited models.
- Ensure that the connection between the battery charger and battery is correctly positioned and is not obstructed by foreign bodies.
- Keep battery charger's slots are free of foreign objects and protect against dirt and humidity.
 Store in a dry and frost-free place.
- 13. When charging batteries, ensure that the battery charger is in a well-ventilated area and away from inflammable materials. Batteries can get hot during charging. Do not overcharge any batteries. Ensure that batteries and chargers are not left unsupervised during charging.
- 14. Do not recharge non-rechargeable batteries, as they can overheat and break.
- 15. Longer life and better performance can be obtained if the battery pack is charged when the air temperature is between 18°C and 24°C. Do not charge the battery pack in air temperatures below 4.5°C, or above 40.5°C. This is important as it can prevent serious damage to the battery pack.
- 16. Charge only battery pack of the same model provided by POSITEC and of models recommended by POSITEC

18V CORDLESS RECIPROCATING SAW

SYMBOLS



To reduce the risk of injury, user must read instruction manual



Warning



Wear ear protection



Wear eye protection



Wear dust mask





Li-lon battery. This product has been marked with a symbol relating to 'separate collection' for all battery packs and battery pack. It will then be recycled or dismantled in order to reduce the impact on the environment. Battery packs can be hazardous for the environment and for human health since they contain hazardous substances.



Do not burn



Batteries may enter water cycle if disposed improperly, which can be hazardous for ecosystem. Do not dispose of waste batteries as unsorted municipal waste.



For indoor use only (for charger)



Positive terminal

Negative terminal



Double insulation (for charger)



Read the operator's manual



RCM marking

ABN: Australian Business Number. By this number, business information such as entity type, status, business location etc. can be found at website http://abr.business.gov.au.

ABN of Positec Australia Pty Ltd is 14 101 682 357

TECHNICAL DATA

Voltage	18V
No load speed	0-3000/min
Stroke length	20mm
Max cutting capacity wood	100mm
Tool weight	2.7kg

OPERATION INSTRUCTIONS



NOTE: Before using the tool, read the instruction book carefully.

Intended Use

The machine is intended for sawing wood, plastic, metal and building materials while resting firmly on the workpiece. It is suitable for straight and curved cuts.

ASSEMBLY

1. TOOL-LESS BLADE FITTING

Rotate the tool-free blade clamp lever (4) anti-clockwise and hold, insert the blade shank into the blade clamp through the blade guard until it stops. Ensure the small hole in the blade is on the pin in the clamp then release the lever (See Fig. A). Pull up on blade to make sure that it is locked in. To remove a blade, carry out these

instructions in reverse order.

WARNING: Blade teeth are very sharp. Always wear protective gloves. For best cutting results ensure you use a saw blade suited to the material and cut quality you need.

2. FOOTPLATE ADJUSTMENT

The pivot foot plate (6) tilts in order to keep as much of its surface in contact with the work surface. To adjust, hold saw firmly and pivot footplate to desired position. (See Fig. B1)

If you need to reduce the cutting capacity of your tool (depth of cut), the pivot foot plate (6) may be adjusted as follows. Loosen the footplate adjustment knob (3) on the underside of the front housing. Slide the pivoting footplate to the required position. Tighten the footplate adjustment knob and check that the footplate is firmly latched. (See Fig. B2)

BEFORE PUTTING INTO OPERATION 1. BEFORE USING YOUR CORDLESS TOOL

warning! The charger (not included) and battery pack (not included) are specially designed to work together so do not attempt to use any other devices. Never insert or allow metallic objects into your charger or battery pack connections because of an electrical failure and hazard will occur.

2. TO REMOVE OR INSTALL BATTERY PACK (SEE FIG. C1, C2)

Press the battery pack release button and remove the battery pack from the saw. (See Fig. C1) After recharge slide the battery pack into saw's battery port. A simple push and slight pressure will be sufficient. (See Fig. C2)

The accessories of battery pack and charger are NOT included in RD2960.9 delivery.

OPERATION

1. SAFETY ON/OFF SWITCH

Your switch is locked off to prevent accidental starting. Depress lock-off button then on/off switch and release lock-off button. Your switch is now on. (See Fig. E) To switch off just release the on/off switch.

The speed of the blade can be adjusted by the pressure you apply to the switch. To increase the speed, apply more pressure to the switch. To decrease the speed, apply less pressure.

2. HAND GRIP AREAS (SEE FIG. F)

Always hold your saw firmly with both hands when operating.

3. FLUSH CUTTING

It is possible to make cuts extremely close to floors, walls and other difficult areas. Insert the blade shank into the blade clamp with the blade teeth facing up (opposite to normal working position). This will make cuts closer to the work surface (See Fig. G). Using special flexible blades insert the blade into the blade clamp with the blade teeth facing down (normal working position). It will allow flush pipe cutting (See Fig. H).

4. WOOD CUTTING

Always ensure the work-piece is firmly clamped to prevent movement. For easier control use low speed to start cutting, then increase to correct speed.

5. METAL CUTTING

This saw has different metal cutting capacities depending upon the type of blade being used and metal being cut.

ALWAYS clamp the work down to prevent it from slipping.

Use a finer blade for ferrous metals and a coarse blade for non-ferrous metals.

When cutting thin gauge sheet metals, ALWAYS clamp wood on both sides of the sheet. This will give you a clean cut without excess vibration or tearing of the metal.

DO NOT force the cutting blade. Forcing the blade will reduce blade life and cause the blade to break. **NOTE:** We recommend that you spread a thin film of oil or other coolant along the line of cut ahead of the saw. This will allow easier operation and help extend blade life. When cutting aluminum, use kerosene.

6. POCKET CUTTING (Soft materials only. Do not plunge cut in metal surfaces.)

Mark the pocket or internal hole to be cut out. Insert the special cutting blade with blade teeth facing down and clamp securely. Angle the saw so that the back edge of the blade guard is resting on the work surface (see Fig. I & Fig. J). Use a slow speed to start the cut to avoid breaking the blade but increase to correct speed once the cut has started. With the blade guard held firmly against the work surface, start a slow but controlled upward swing of the saw. The blade will cut

18V CORDLESS RECIPROCATING SAW

into and through the material. Always ensure the blade is completely through the material before cutting the remainder of the pocket.

WORKING HINTS FOR YOUR RECIPROCATING SAW

If your power tool becomes too hot, set the speed to maximum and run no load for 2-3 minutes to cool the motor.

Always ensure the work-piece is firmly held or clamped to prevent movement.

The pivoting foot must be held firmly against the material being cut to reduce saw vibration, blade jumping and blade breakage.

MAINTAINACE

Remove the battery pack from the tool before carrying out any adjustment, servicing or maintenance.

Your power tool requires no additional lubrication or maintenance.

There are no user serviceable parts in your power tool. Never use water or chemical cleaners to clean your power tool. Wipe clean with a dry cloth. Always store your power tool in a dry place. Keep the motor ventilation slots clean. Keep all working controls free of dust. Occasionally you may see sparks through the ventilation slots. This is normal and will not damage your power tool.

The ambient temperature range for tool and battery use and storage is 0°C-45°C.

The recommended ambient temperature range for the charging system during charging is 0°C-40°C.



POSITEC AUSTRALIA PTY LTD ABN 14 101 682 357

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