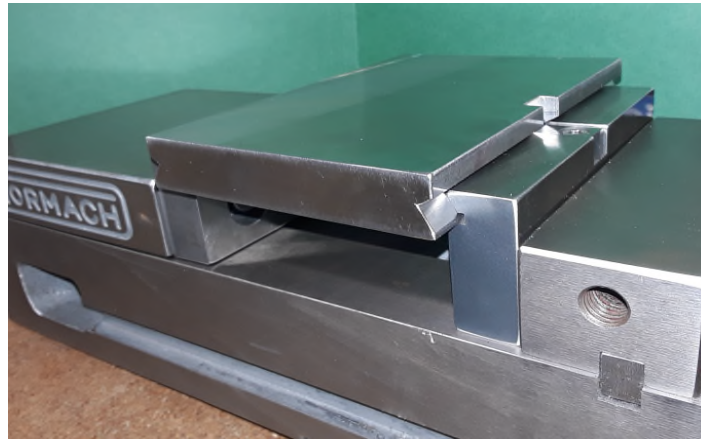





## **Quick Change Pallet System**



### **Installation Instructions for Quick Change Pallet System**

1. Remove existing vise jaw plates.
2. Clean and stone vise bed and jaw mating surfaces.
3. Bolt on quick change jaws. Keyed jaw goes on stationary side.
4. Indicate quick change jaws to make sure that they are parallel to travel of machine.
5. Place pallet in jaws and machine to desired pallet configuration.
6. When tightening vise on pallet, tighten to around 8 ft lbs.  
(any more will bow the pallet, and is not needed to hold the pallet in place)

[www.cuddebackmachining.com](http://www.cuddebackmachining.com)

 @cuddebackmachining

 cuddebackmachining