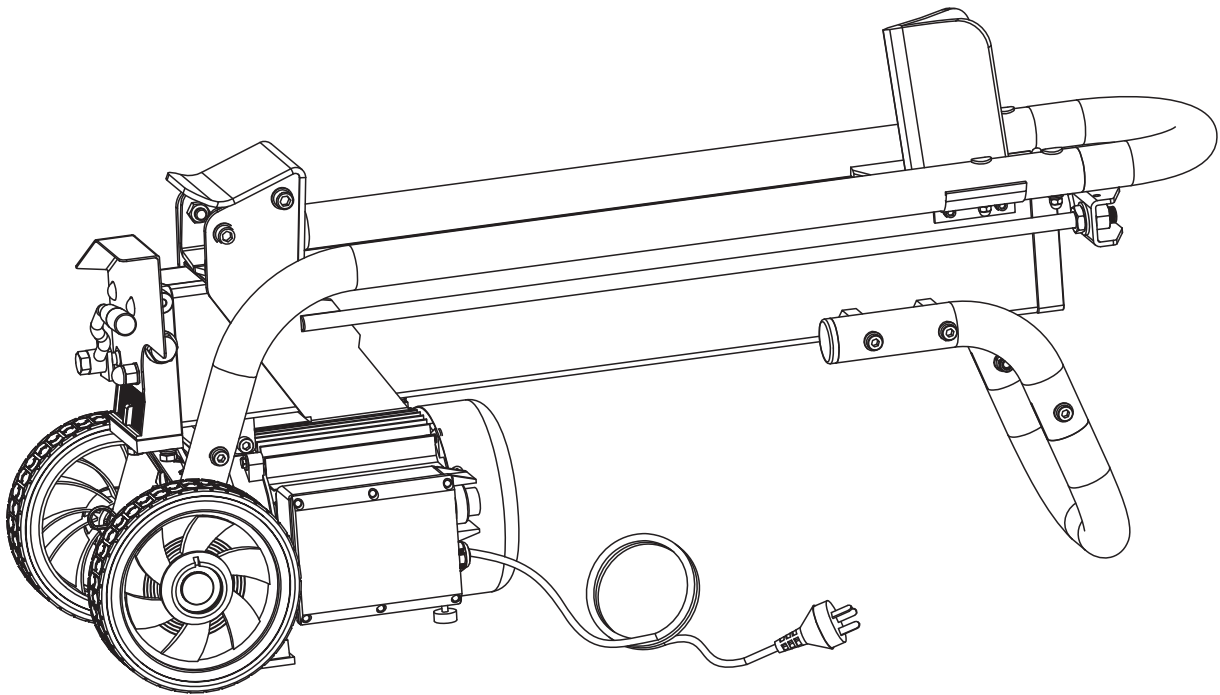




6T Log Splitter

Instruction Manual



WARNING:

Read carefully and understand all **INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury. Save these instructions in a safe place and on hand so that they can be read when required. Keep these instructions to assist in future servicing.

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INTRODUCTION

Your new Log Splitter will more than satisfy your expectations. It has been manufactured under stringent quality standards to meet superior performance criteria. You will find it easy and safe to operate, and with proper care, it will give you many years of dependable service.

WARNING

Read through this entire operator's manual carefully before using your new Log Splitter. Heed the cautions and warnings.

SPECIFICATIONS

Item No.	GUT065
Motor	120V 60H 1 3/4HP S3 40% IP54
Log Capacity	Diameter Max. 9.8" Length Max. 20.5"
Splitting Force	13227 lbs (6 Ton)
Hydraulic Oil Capacity	0.85 Gal.
Without Support Stand	Length: 40.55"
Overall Size	Width: 11.61" Height: 18.50"
Weight	100.08LBS

1. The Log Diameter rating is an estimate - a small diameter log with crossed fibers or other grain irregularities such as burl or knots can be more difficult to split. On the other hand, it may not be difficult to split logs with regular fibers even if its diameter exceeds the max. figure indicated above.
2. Rest Cycle: For every 4 minutes of continuous operation, allow 6 minutes for system rest cycle to allow the hydraulic fluid to cool down. This will prolong the life of your Log Splitter's hydraulic performance.

ENVIRONMENTAL



Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be taken to the local recycling center and disposed of in an environmentally safe way.

SYMBOLS

The rating plate on your machine shows a variety of symbols. These represent important information about the product or guidelines on its use.



Read these instructions for use carefully.



Wear eye protection.
Wear hearing protection.



Wear protective gloves.



Wear safety footwear.



It is forbidden to remove or tamper with the protection devices and safety devices.



Please provide for the proper disposal of waste oil!



Risk of injury!



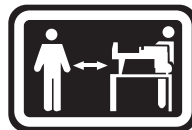
Do not reach into the machine while in operation!



Warning! Clear of moving parts!



Disconnect the mains plug prior to the repair, cleaning, and maintenance of the splitter!



Keep children and bystanders a safe distance away when operating your splitter.

SAFETY

UNDERSTAND YOUR LOG SPLITTER

Read and understand the owner's manual and labels affixed to the log splitter. Learn its proper usage guidelines and limitations. Familiarize yourself with the specific potential hazards particular to this tool..

DRUGS, ALCOHOL AND MEDICATION

Do not operate the log splitter while under the influence of drugs, alcohol, or any medication that could impair your ability to use it properly.

AVOID DANGEROUS CONDITIONS

Use the log splitter only on level ground to avoid tip overs, walking, or slides.
Keep your work area cleared of debris and well lit to avoid injuries while in use.
Do not use your electric log splitter in wet or damp areas or expose it to rain.
Do not use it in areas where fumes from paint, solvents or flammable liquids pose a potential hazard.

INSPECT YOUR LOG SPLITTER

Check your log splitter for damage to the power cord or motor before each use.
Keep guards in place and in working order.
Form a habit of checking to see that key and adjusting wrenches are removed from tool before turning it on.
Replace damaged, missing or failed parts prior to use.

SAFETY WEAR

Do not wear loose clothing, gloves, neckties or jewelry (rings, wrist watches) when operating your Log Splitter. They can be caught in moving parts. Protective electrically non-conductive gloves and non-skid footwear are recommended when working. Wear protective hair covering to contain long hair, preventing it from getting caught in the machinery.

Any log splitter may throw foreign objects into your face and eyes, resulting in possible permanent eye injury. Always wear safety glasses/goggles/face shield while operating. Standard glasses, even with impact resistant lenses are not sufficient eye protection.

EXTENSION CORDS

Improper use of extension cords may cause inefficient performance with the electric motor of the log splitter which can result in overheating.

Avoid use of free and inadequately insulated power cords. Use only power cords rated for outdoor use.

AVOIDING ELECTRICAL SHOCK

Motor has been certified for IPX4 rating. IPX4 means: water splashed against the enclosure from any direction shall have no harmful effects.

Operator is responsible to verify that the electric circuit they connect the log splitter to is adequately protected and that it corresponds with the power, voltage and frequency of the motor.

Check that there is a ground connection, and a regulation differential switch upstream.

Ground the log splitter. Prevent body contact with grounded surfaces: pipes, radiators, ranges, and refrigerator enclosures.

Never open the pushbutton box on the motor. Should this be necessary, this should only be done by a qualified electrician.

Make sure your fingers do not touch the plug's metal prongs when plugging or unplugging the power cord of the log splitter.

KEEP VISITORS AND CHILDREN AWAY

The log splitter may be operated by one person only. Other people should maintain a safe distance from the work area, especially when the log splitter is in operation.

Care should always be taken in freeing a jammed log.

INSPECT YOUR LOG

Make sure there are no nails or foreign objects in logs to be split. The ends of the logs must be cut square. Branches should be cut off flush with the trunk.

DON'T OVERREACH & PROPER PLACEMENT

Always maintain proper footing and balance while operating your Log Splitter.

Never stand on log splitter. Serious injury could occur if the tool is tipped or if the cutting tools are unintentionally contacted.

Do not store anything above or near the log splitter where anyone might stand on the tool to reach them.

AVOID INJURY FROM UNEXPECTED ACCIDENT

Always pay full attention to the movement of the hydraulic press.

Do not attempt to load the log on until the hydraulic press has come to a full and complete stop.

Keep hands out of the way of all moving parts while in operation.

PROTECT YOUR HANDS

Keep your hands away from splits and cracks which open in the log while the splitter is in operation; The log may shift and splits and cracks may close suddenly resulting in serious personal injury. Do not remove jammed logs with your hands, use another log to knock the jammed one free. DO NOT use a hammer, sledge or axe to knock the log free.

DO NOT FORCE TOOL

This Log Splitter will do a better and safer job when used in the manner that it has been designed. Never try to split logs larger than those indicated in the specifications table. This could be dangerous and may damage the machine. Do Not use log splitter for a purpose for which it was not intended.

NEVER LEAVE TOOL RUNNING UNATTENDED

Do Not leave tool until it has come to a complete stop.

DISCONNECT POWER

Do Not disconnect the power cord until the Log Splitter has come to a complete stop.

PROTECT THE ENVIRONMENT

Used oil must be disposed of properly through an authorized collection point or follow the stipulations in the country where the log splitter is used. Do not dispose of waste oil into storm drains.

MAINTAIN YOUR LOG SPLITTER WITH CARE

Keep the log splitter clean for best and safest performance.

MAKE THE WORKSHOP CHILDPROOF

Lock the shop. Disconnect master switches.

Store the log splitter safely where children and others can access it without proper supervision.

APPLICATION CONDITIONS

This log splitter is a home use model. It is designed for operating under ambient temperatures between 41°F and 104°F (+5°C and 40°C and for installation at altitudes no more than 3280ft.(1000m) above M.S.L. The surrounding humidity should less than 50% at 104°F (40°C). Log Splitter can be stored or transported under ambient temperatures between -13°F and 131°F (-25°C and 55°C).

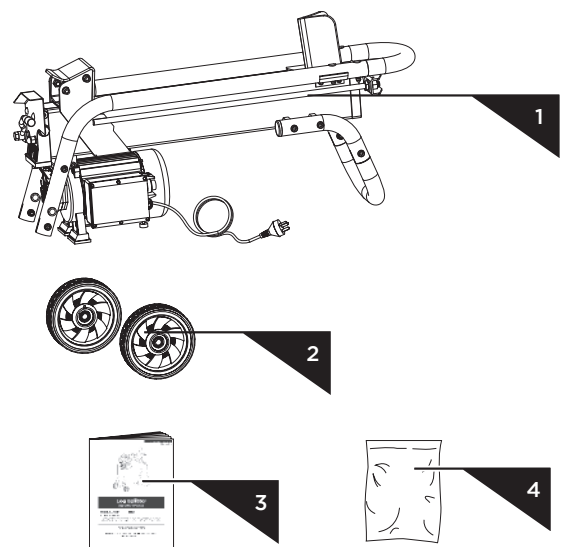
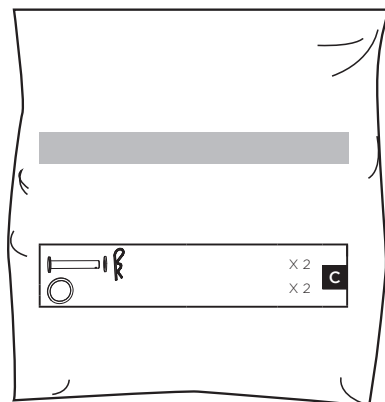
ELECTRICAL REQUIREMENTS

Connect the main leads to a standard 110V+10% (60Hz+1Hz) electrical supply which has protection devices of under-voltage, overvoltage, over-current as well as a residual current device (RCD) which maximum residual current rated at 0.03A.

CONTENTS SUPPLIED

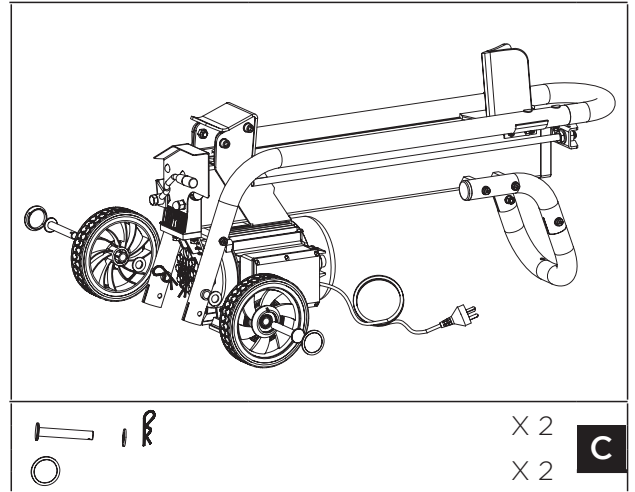
The log splitter comes partially assembled and is shipped in carefully packed carton. After all the parts have been removed from the carton, you should have:

1. Log splitter Frame
2. Wheel (1 pair)
3. Operator's Manual & Engine Manual
4. Hardware Bag

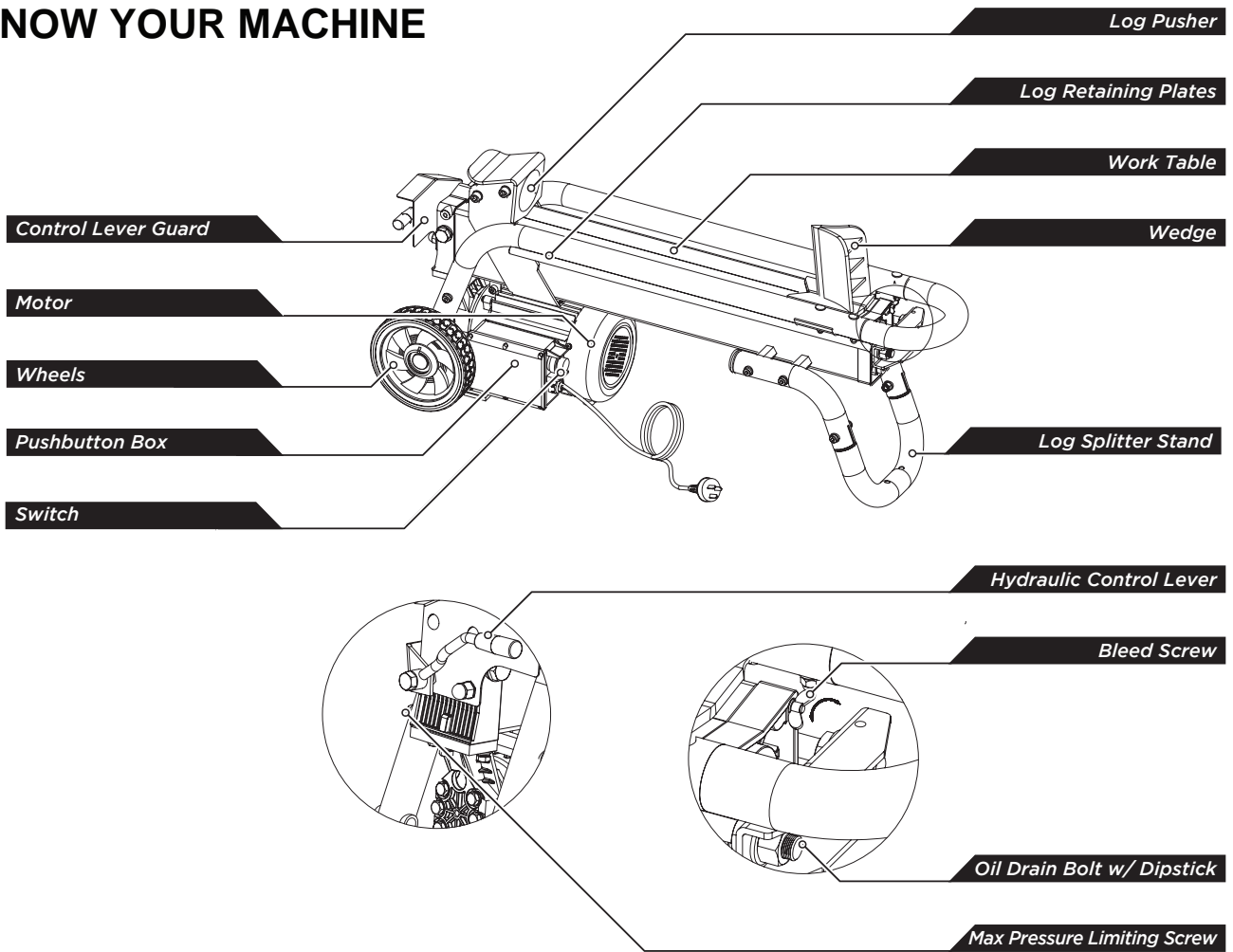


ASSEMBLY

Align the holes and assemble the wheels onto the rear frame. Secure the connection with bolts, washers and clips. Attach the caps onto the wheels.



KNOW YOUR MACHINE



Bleed Screw

1. Before operating the log splitter, the Bleed Screw should be loosened by some rotations until air can go in and out of the oil tank smoothly.
2. Air flow thru the Bleed Screw hole should be detectable during the log splitter is under operations. Before moving the log splitter, make sure the Bleed Screw is tightened to avoid oil leaking from this point.

⚠️ WARNING

Failure to loosen the bleed screw will keep the sealed air in hydraulic system being compressed after being decompressed. Such continuous air compression and decompression will blow out the seals of the hydraulic system and cause permanent damage to the log splitter.

Max Pressure Limiting Screw

⚠️WARNING

Do not adjust the max pressure limiting screw !

1. Max pressure was set at the factory and the max pressure limiting screw is sealed with locktight glue to ensure the log splitter performs under pressure no more than 132271lbs (6Ton). The setting was calibrated by qualified mechanic with professional instrumentation. Do not adjust or tamper with this screw.
2. Unauthorized resetting will cause the hydraulic pump to fail to generate sufficient pressure or RESULT IN SERIOUS INJURY AS WELL AS DAMAGE TO THE MACHINE.

OPERATION

Use two M8X50 bolts fix the machine on level ground.

Operator must be positioned at the control end of the log splitter behind the dashed line shown when the ram is being operated.

This log splitter is equipped with “ZHB” control system that requires to be operated by both hands of the user - the left hand controls the hydraulic control lever while right hand controls the pushbutton switch.

The log splitter will freeze upon release of either hand. Only after both hands release the controls, will the log pusher return backward to the starting position.

Trigger type lock-out device is adopted to avoid accidental Hydraulic Control Lever pushdown. To operate the Hydraulic Control Lever, draw the Trigger backward with the index finger before push the Hydraulic Control Lever forward.

⚠️WARNING

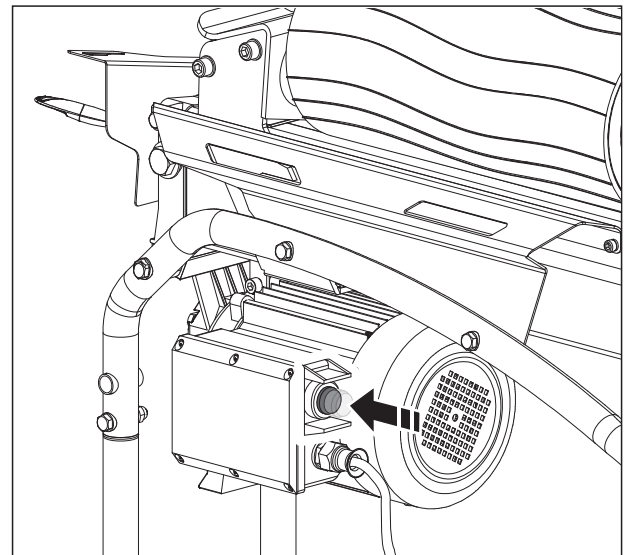
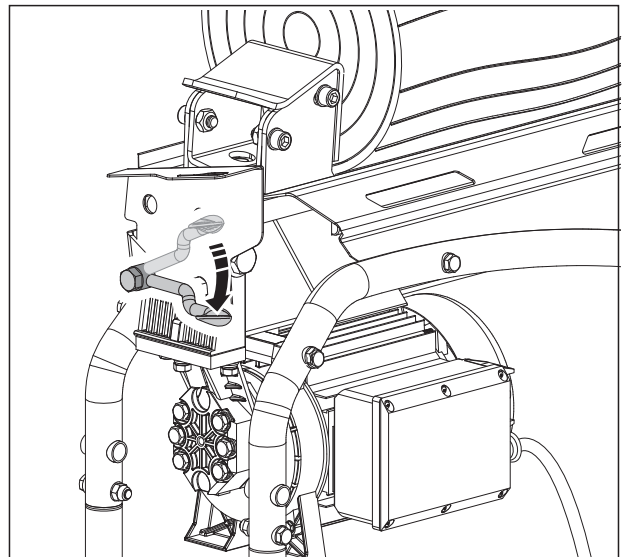
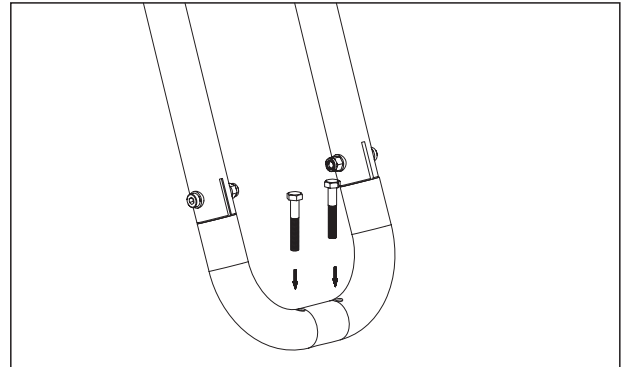
Never force the log splitter for more than 5 seconds by keeping pressure on it to split excessively hard wood.

After this time interval, the oil under pressure will be overheating and the machine could be damaged. For such hard woods, rotate log by 90 degrees to see whether it can be split in a different direction.

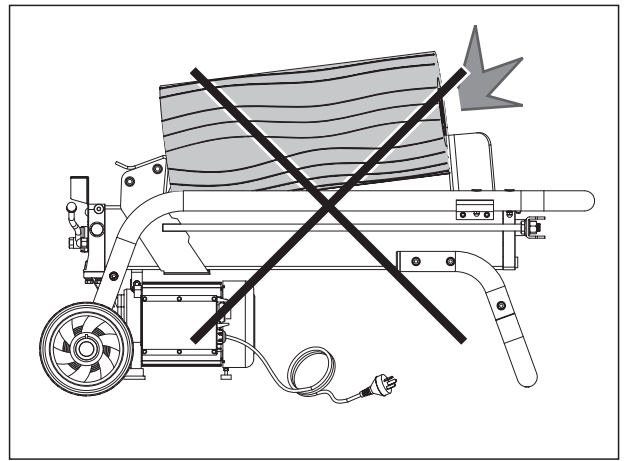
If you are not able to split the log, this means that its hardness exceeds the capacity of the machine and operator should move on to a different log in order to protect the log splitter.

Always set logs firmly on the log retaining plates and worktable.

Make sure logs will not twist, rock or slip while being split. Do not force the blade by splitting the log on the upper part of the blade. This will break the blade or damage the machine.

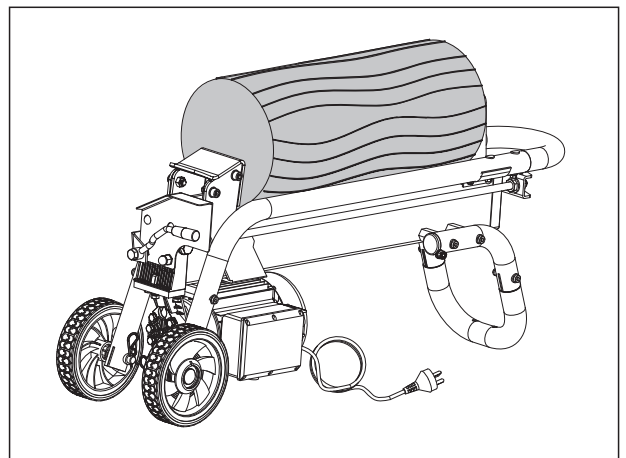


Break log in the direction of its growing grain. Do not place log across the log splitter for splitting. It may be dangerous and may seriously damage the machine. Do not attempt to split 2 pieces of logs at the same time. One of them may fly up and hit you.



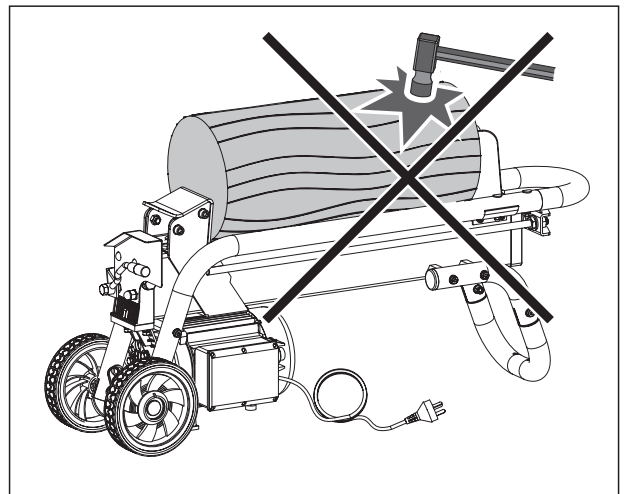
FREEING A JAMMED LOG

1. Release both controls.
2. After the log pusher moves back and completely stops at its starting position, insert a wedge wood under the jammed log.
3. Start the log splitter to push the wedge wood to go completely under the jammed one.
4. Repeat above procedure with sharper slope wedge woods until the log is completely freed.



⚠ WARNING

Do not try to knock the jammed log off. Knocking about will damage the machine or may launch the log and cause accident.



REPLACING HYDRAULIC OIL

Replace the Hydraulic oil in the log splitter after every 150 hours of use. Take following steps to replace it.

1. Make sure all moving parts stops and the log splitter is unplugged.
2. Unscrew Oil Drain Bolt with Dipstick to remove it.
3. Turn the log splitter on the Support Leg side over a 4 liters capacity container to drain the hydraulic oil off.
4. Turn the log splitter on the motor side.
5. Refill fresh hydraulic oil at the volume as per the hydraulic oil capacity of a particular model indicated below.
6. Clean the surface of Dipstick on the Oil Drain Bolt and put it back into the oil tank while keep the log splitter vertically.
7. Make sure the level of the refilled oil is just between 2 grooves around the Dipstick.
8. Clean the Oil Drain Bolt before thread them back. Make sure they are tightened to avoid leakage before place the log splitter horizontally.

Periodically check oil level to ensure it is between 2 grooves around the Dipstick. Upon Lower oil level, oil refilling is required.

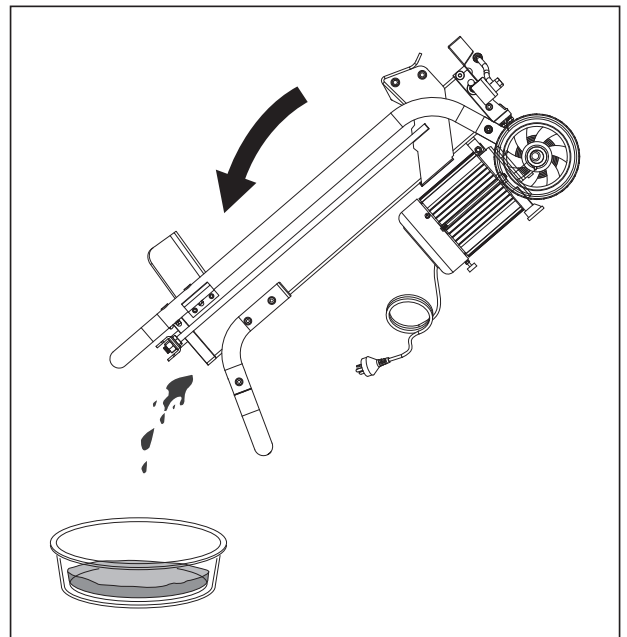
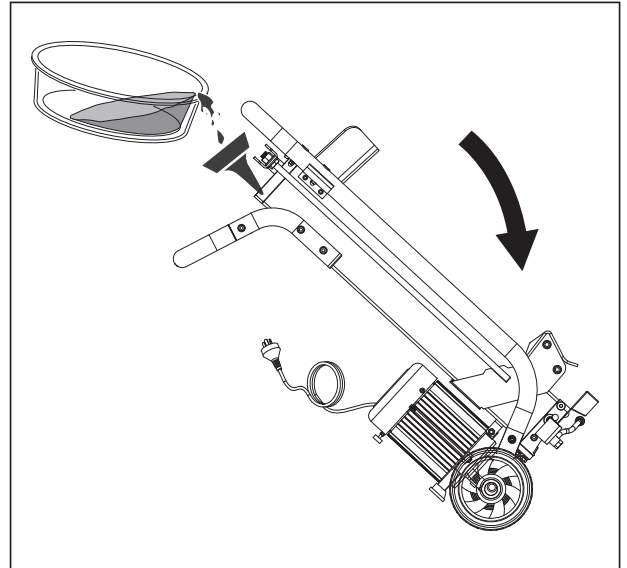
Following hydraulic oils or equivalent are recommend for the log splitter's hydraulic transmission system:

SHELL Tellus 22

MOBIL DTE 11

ARAL Vitam GF 22

BP Energol HLP-HM 22



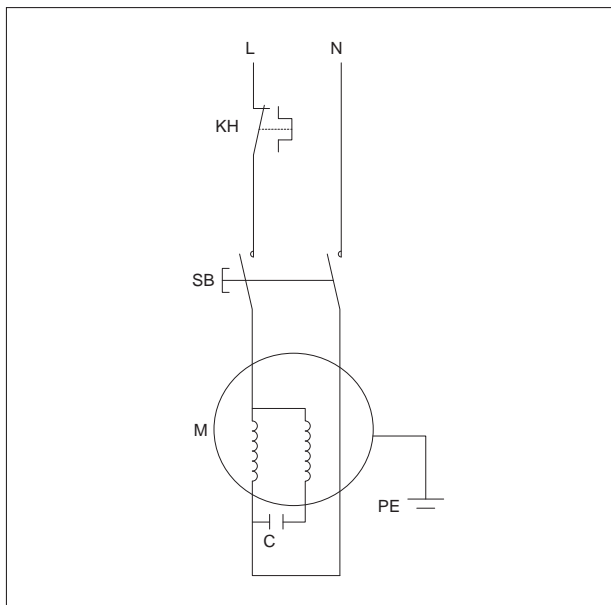
SHARPENING WEDGE

After using the log splitters for some time, sharpen the wedge of the log splitter using a fine-toothed file and smooth any burrs or crushed area along the cutting edge.

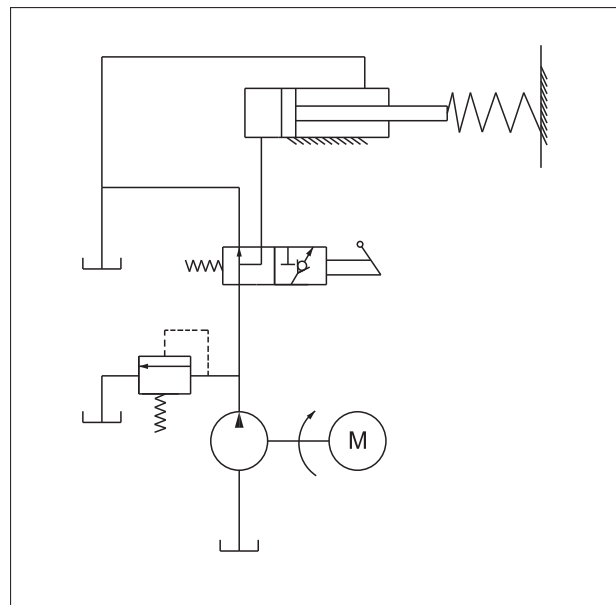
TROUBLE SHOOTING

Problem	Cause	Remedy
Fails to split logs.	<ol style="list-style-type: none"> 1. Log is improperly positioned. 2. The sizes or hardness of the log. Exceeds the capacity of the machine. 3. Wedge cutting edge is blunt. 4. Oil leaks. 5. Unauthorized adjustment was made on Max. Pressure Limiting Screw. Lower max pressure rating was set. 	<ol style="list-style-type: none"> 1. Refer to "Log Splitter Operation" section for perfect log loading. 2. Reduce the log sizes before splitting it on the log splitter. 3. Refer to "Sharpening Wedge" section to sharpen the cutting edge. 4. Locate leak(s) and contact the us.
The log pusher moves jerkily, taking unfamiliar noise or vibrating a lot.	Lack of hydraulic oil and excessive air in the hydraulic system.	Check oil level for possible oil refilling.
Oil leaks around cylinder ram or from other points.	<ol style="list-style-type: none"> 1. Air sealed in hydraulic system while operating. 2. Bleed Screw is not tightened before moving the log splitter. 3. Oil Drain Bolt with Dipstick is not tight. 4. Hydraulic Control Valve Assembly and / or seal(s) worn. 	<ol style="list-style-type: none"> 1. Loosen Bleed Screw by 3 ~ 4 rotations before operating the log splitter. 2. Tighten the Bleed Screw up before moving the log splitter. 3. Tighten the Oil Drain Bolt with Dipstick. 4. Contact us.

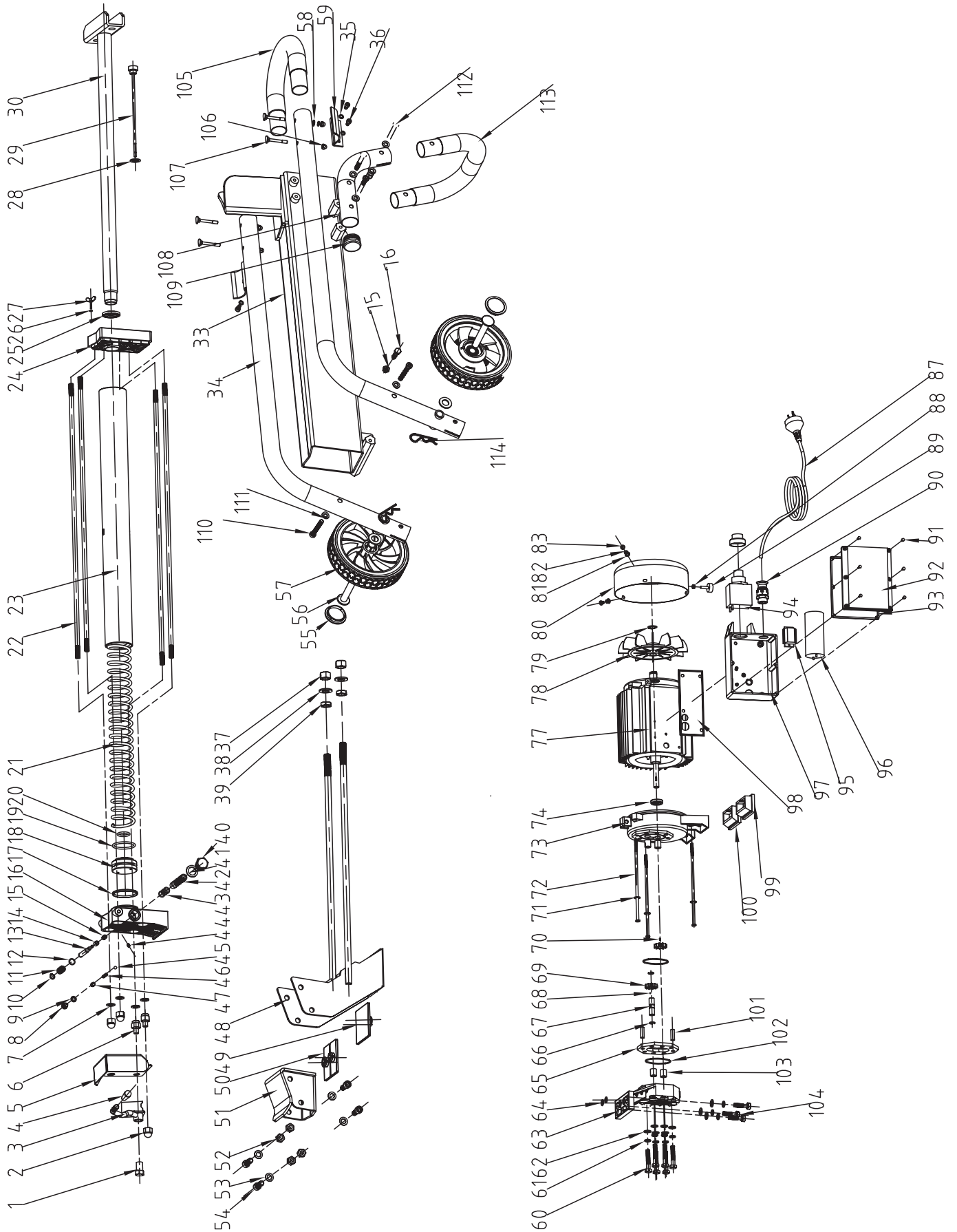
WIRING DIAGRAM



PLUMBING DIAGRAM



PARTS SCHEDULE





Great Circle USA
Support Line: 1-866-493-0524
help@greatcircleus.com
www.greatcircleus.com

REV1