

# BFI INSTALL GUIDE

MK4/MK5/MK6/8P A3 TRANSMISSION MOUNT INSERT

## PARTS LIST:

1/ BFI Transmission Mount Insert

## TOOLS REQUIRED:

3/8" Ratchet w/ Extensions  
3/8" Drill Bit

10, 13, 16, 18mm sockets  
T-25 Torx bit/Driver

Jack Stands  
Floor Jack



1. Using a 10mm socket, disconnect the battery and remove it from the battery tray.

2. To remove the battery tray, you must remove three 10mm bolts.

3. Pull up and lift away the wire loom running above transmission mount.



4. Lightly support the engine with the floor jack.

5. Start by removing the 4 frame side bolts and then the 3 engine side bolts. You will now be able to remove stock mount.

6. Drill out 4 rivets holding base plate to trans mount. *Drill an alternating pattern across each side. Drill one then drill the opposite side and so on. Doing so will allow the mount to release evenly.* Once rivets have been drilled, pry lower cup from rest of mount.

7. Install new Black Forest Industries Transmission Mount Insert in place of existing stock mount.

8. Re-Install mount to vehicle – holding both halves together.

9. Install all frame side bolts and engine side bolts before torquing any of them. Torque the new engine bracket bolts to **44ft/lbs**, and torque new frame side bolts to **32ft/lbs**.

10. Re-install all other components in reverse order of removal.