BFI INSTALL GUIDE

PARTS LIST:

1/ BFI Engine Mount

TOOLS REQUIRED:

3/8" Ratchet w/ Extensions 10, 13, 16, 19mm sockets

Jack Stands Floor Jack T-25 Torx bit/Driver







- 1. Using a T-25 Torx, remove coolant overflow bottle and lift bottle out of the way.
- 2. Remove the bolt holding the windshield washer reservoir filler neck and move it out of the away.
- 3. Remove the two bolts holding the bracket to motor mount and fender.







- 4. Lightly support the engine with the floor jack.
- 5. Start by removing the 2 frame side bolts and then the 2 engine side bolts. You will now be able to remove the stock engine mount.
- 6. Now install the Black Forest engine mount. Once the new mount is seated and bolts are in place, torque the top bolt of the engine mount to **40ft/lbs**.
- 7. Install all frame side bolts and engine side bolts before torqing any of them. Torque the new engine bracket bolts to **44ft/lbs**, and torque new frame side bolts to **32ft/lbs**.
- 8. Re-install all other components in reverse order of removal.