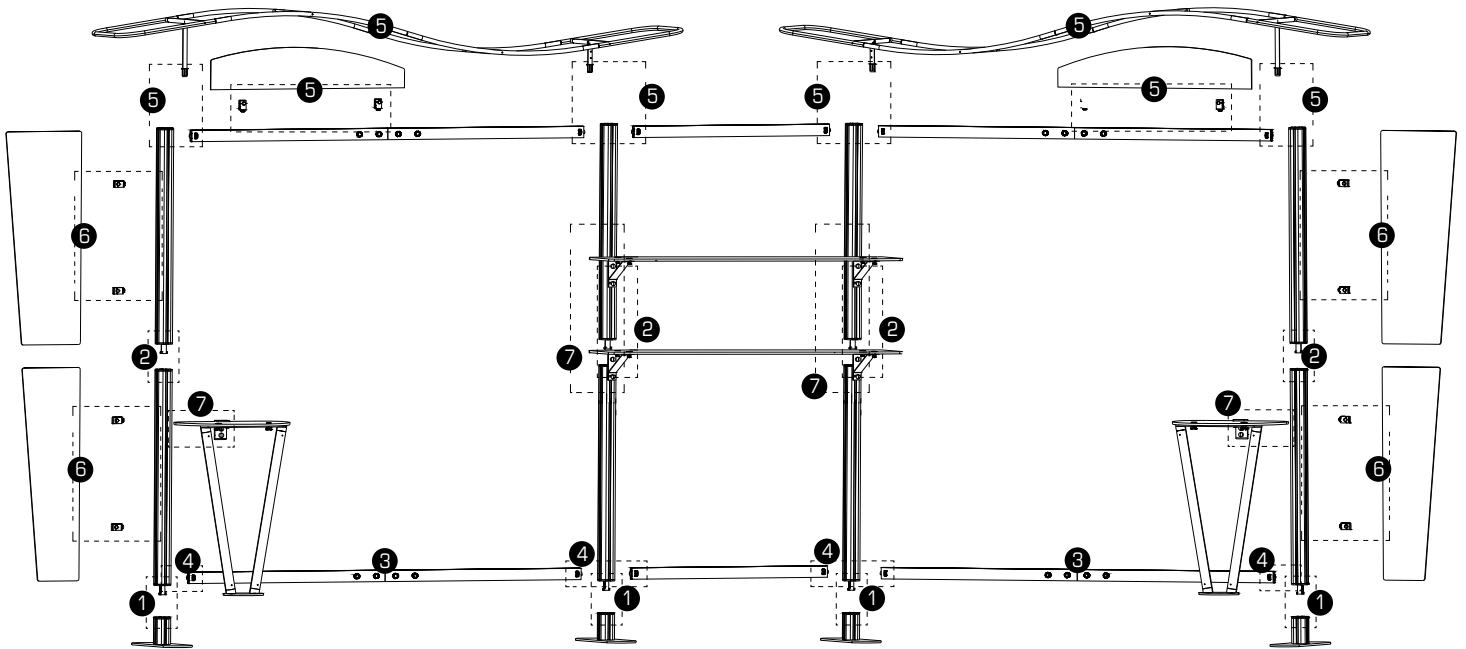
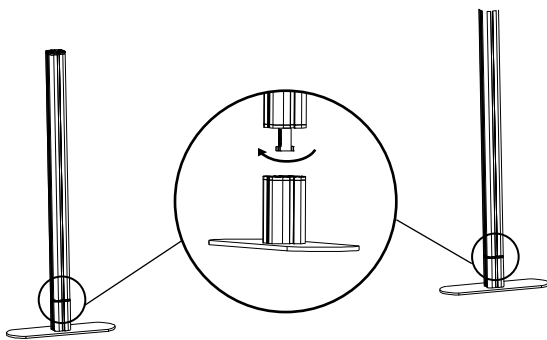


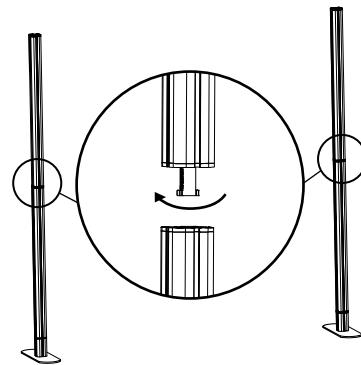
Frame Assembly



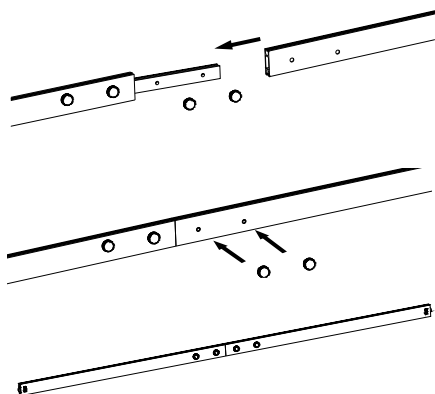
Key: Numbers [#] represents steps



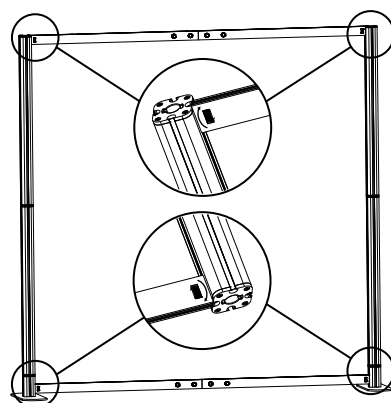
STEP 1



STEP 2

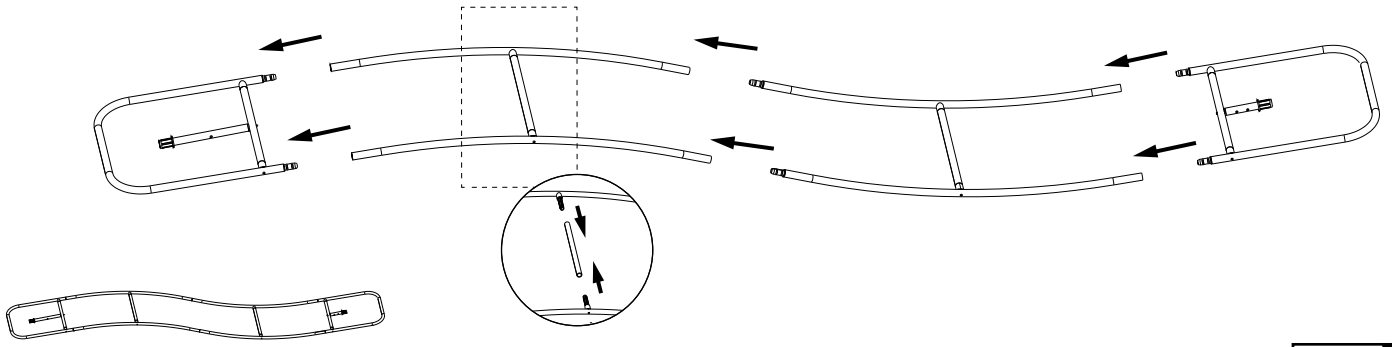


STEP 3

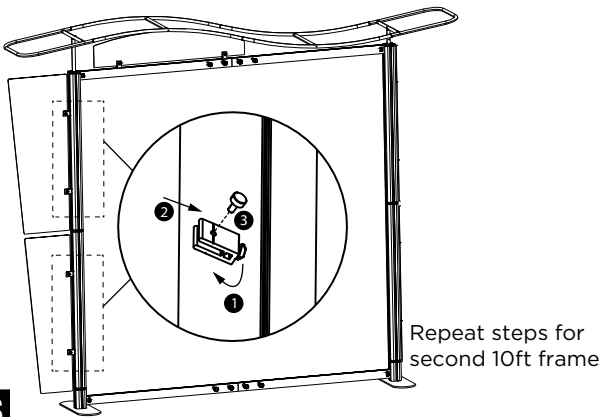
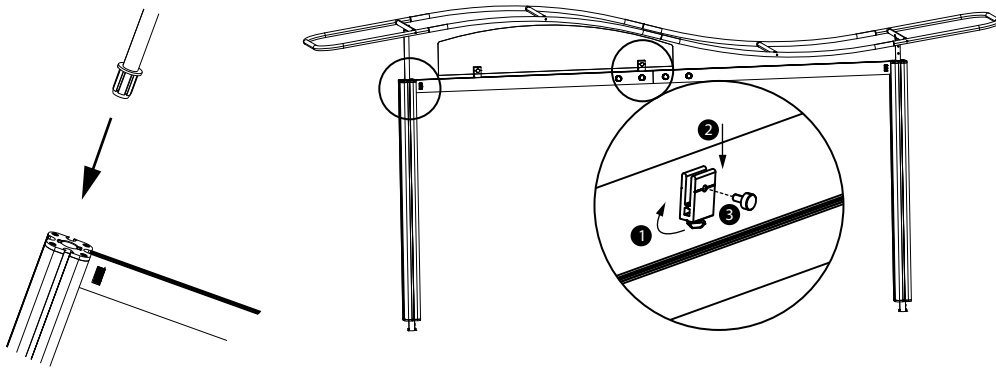


STEP 4

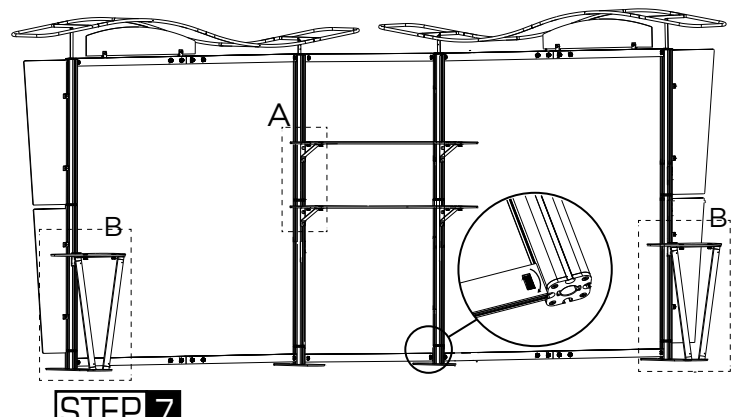
Arch Frame



STEP 5



STEP 6



STEP 7

Completed Display

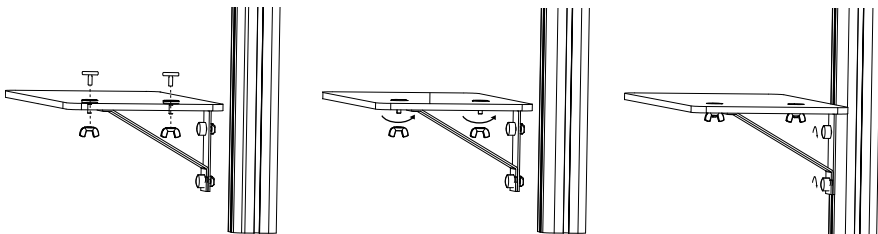


Table A

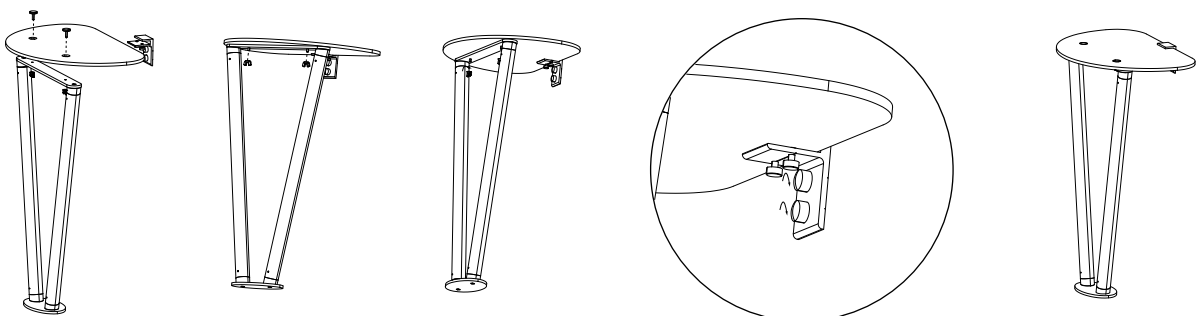


Table B