

INDUSTRIAL BRUSHWARE

STAPLE SET ROLLER BRUSH – HELIX PATTERN

Date: _____

Company: _____ Contact Name: _____

Address: _____

Phone: _____ Fax: _____ Email: _____

Part No _____

Core O/Dia _____ Pitch Along/Core Length _____

Core I/Dia _____ Core O/A/Length _____

Tuft hole dia (tool size) _____ Core Material _____

Hole Pattern _____ Brush filament/Bristle type _____

Bristle Dia _____ Bristle color _____

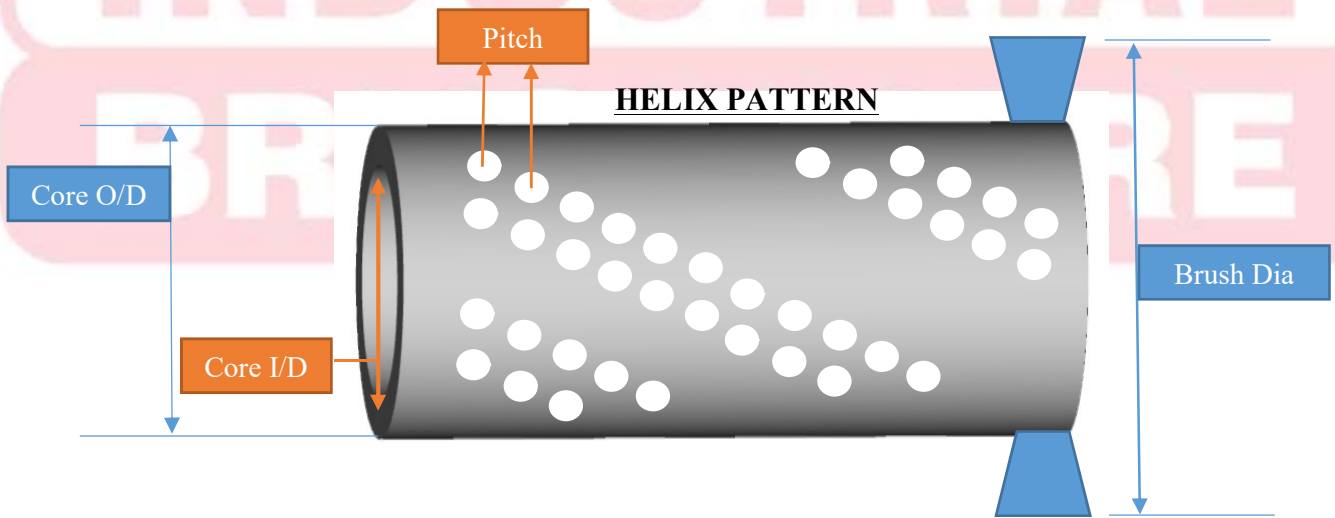
Bristle Crimped or Level _____ Brushface _____

Amount Helix Turn Along Length _____

Brush O/Dia _____ ¼ Turn _____

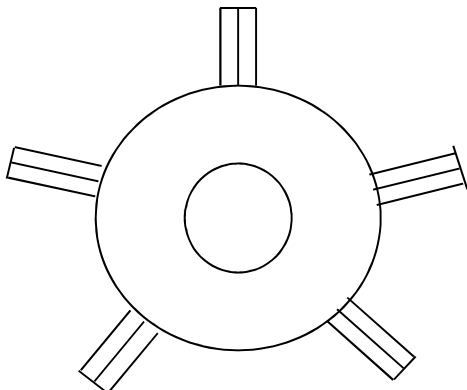
No of Starts _____ ½ Turn _____

L/Hand Spiral/Helix _____ R/Hand Spiral/Helix _____



EXAMPLE

5 START 2 ROW STAGGERED PATTERN



Tooling Sizes:			
3.0mm	<input type="checkbox"/>	4.5mm	<input type="checkbox"/>
6mm	<input type="checkbox"/>	8mm	<input type="checkbox"/>
10mm	<input type="checkbox"/>	12mm	<input type="checkbox"/>

Filament Size Range Per Filing Tool	
Min – Max Filament Diameter	
3.0mm/3.5mm	= 0.2mm – 0.5mm / 0.008” – 0.020”
4.5mm/5.0mm	= 0.2mm – 0.8mm / 0.008” – 0.030”
6.0mm/6.5mm	= 0.2mm – 1.1mm / 0.008” – 0.045”
8.0mm/8.5mm	= 0.2mm – 1.5mm / 0.008” – 0.060”
10mm	= 0.4mm – 3mm / 0.015” – 0.120”
12mm	= 0.4mm – 3mm / 0.015” – 0.120”