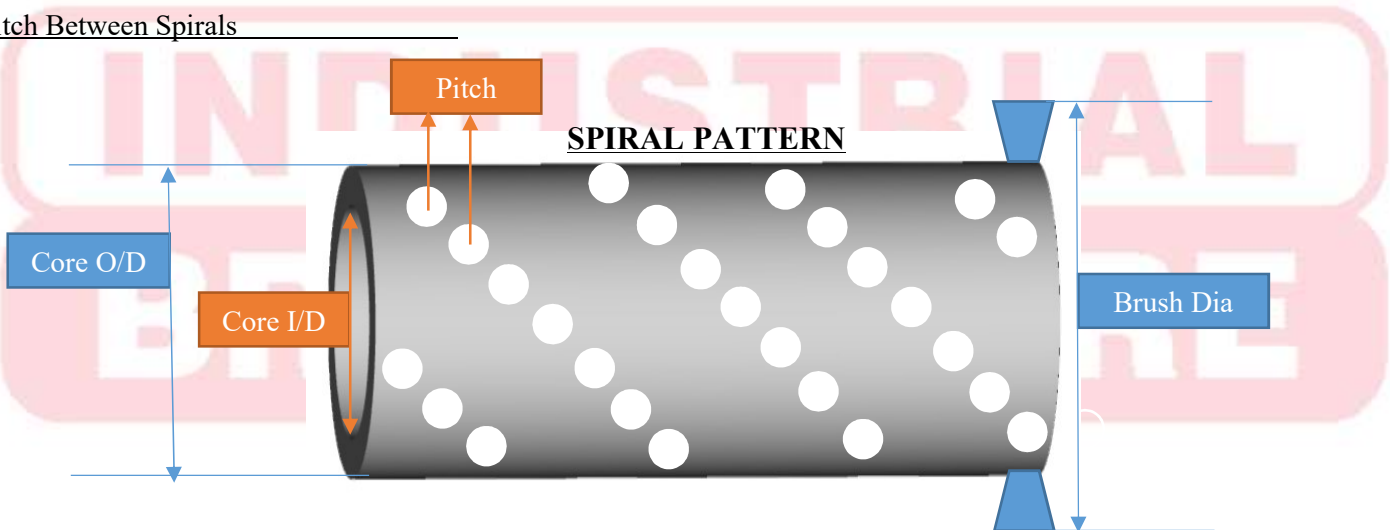


PUNCH ROLLER BRUSH – SPIRAL PATTERN

Date: _____
 Company: _____ Contact Name: _____
 Address: _____
 Phone: _____ Fax: _____ Email: _____

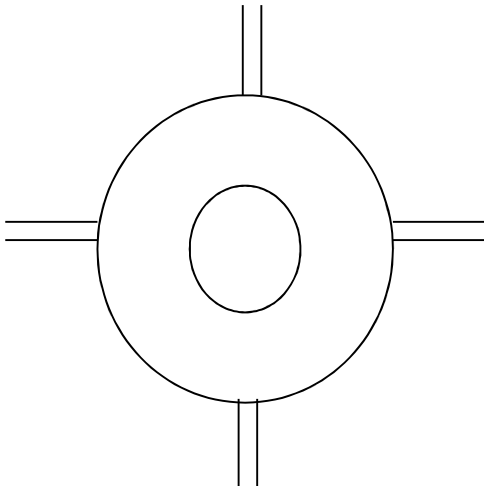
Part No _____

Core O/Dia _____	Pitch Along _____
Core I/Dia _____	Filament Type _____
Core O/A/Length _____	Tuft Hole _____
Core Material _____	Hole Pattern _____
Brushface _____	Brush O/Dia _____
No of Starts _____	Left Hand Spiral <input type="checkbox"/>
No of Rows _____	Right Hand Spiral <input type="checkbox"/>
Pitch Between Spirals _____	



EXAMPLE

4 START 1 ROW



Tooling Sizes:				
3.0mm <input type="checkbox"/>	4.5mm <input type="checkbox"/>	6mm <input type="checkbox"/>	8mm <input type="checkbox"/>	
10mm <input type="checkbox"/>	12mm <input type="checkbox"/>			

Filament Size Range Per Filling Tool	
Min – Max Filament Diameter	
3.0mm/3.5mm	= 0.2mm – 0.5mm / 0.008” – 0.020”
4.5mm/5.0mm	= 0.2mm – 0.8mm / 0.008” – 0.030”
6.0mm/6.5mm	= 0.2mm – 1.1mm / 0.008” – 0.045”
8.0mm/8.5mm	= 0.2mm – 1.5mm / 0.008” – 0.060”
10mm	= 0.4mm – 3mm / 0.015” – 0.120”
12mm	= 0.4mm – 3mm / 0.015” – 0.120”