

Issue Date 31-Dec-2014

Revision Date 31-Dec-2014

Version 1

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product identifier**

**Product Name** RayFlex® 164

**Other means of identification**

**Product Code** N164

**Synonyms** None

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Water-based emulsion polymers for use in coatings and adhesives. See our product literature to determine which Specialty Polymers, Inc. product(s) would be appropriate for a particular application.

**Uses advised against** No information available

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

Specialty Polymers, Inc.  
2475 Progress Way  
Woodburn, OR 97071

**Emergency telephone number**

**Company Phone Number** 800-770-7523  
(Nights) 503-982-6589

**Emergency Telephone** Chemtrec 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
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**Label elements**

**Emergency Overview**

**Warning**

**Hazard statements**

May cause an allergic skin reaction



**Appearance** Milky liquid

**Physical state** Liquid

**Odor** Slight

**Precautionary Statements - Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray  
 Contaminated work clothing should not be allowed out of the workplace  
 Wear protective gloves

**Precautionary Statements - Response**

Get medical advice/attention if you feel unwell  
 IF ON SKIN: Wash with plenty of soap and water  
 If skin irritation or rash occurs: Get medical advice/attention  
 Wash contaminated clothing before reuse

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)****Other Information**

- Harmful to aquatic life with long lasting effects
- Harmful to aquatic life

Unknown Acute Toxicity

59.79425% of the mixture consists of ingredient(s) of unknown toxicity

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Ammonium hydroxide	1336-21-6	<0.3	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**First aid measures**

<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin Contact</b>	Wash skin with soap and water. Wash contaminated clothing before reuse.
<b>Inhalation</b>	Remove to fresh air.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** No information available.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical, CO<sub>2</sub>, alcohol-resistant foam or water spray.

**Unsuitable extinguishing media** Caution: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the chemical**

No information available.

**Explosion data**

**Sensitivity to Mechanical Impact** None.  
**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas.

**Environmental precautions**

**Environmental precautions** See Section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so. Dike far ahead of spill; use dry sand to contain the flow of material.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

## 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

**Incompatible materials** None known based on information supplied.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Guidelines** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering Controls** Showers  
 Eyewash stations  
 Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** No special technical protective measures are necessary.

**Skin and body protection** No special technical protective measures are necessary.

**Respiratory protection** If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid	<b>Odor</b>	Slight
<b>Appearance</b>	Milky liquid		
<b>Odor threshold</b>	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	8.5-9.5	
Melting point/freezing point	32°F	
Boiling point / boiling range	>200°F	
Flash point	>200°F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Water solubility	Dispersible	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	

## 10. STABILITY AND REACTIVITY

**Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Protect from freezing - product stability may be affected.

**Incompatible materials**

None known based on information supplied.

**Hazardous Decomposition Products**

None known based on information supplied.

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

<b>Product Information</b>	No data available
<b>Inhalation</b>	No data available.
<b>Eye contact</b>	No data available.
<b>Skin Contact</b>	No data available.

**Ingestion**

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Ammonium hydroxide 1336-21-6	= 350 mg/kg ( Rat )	-	-

**Information on toxicological effects**

**Symptoms** No information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** No information available.  
**Reproductive toxicity** No information available.  
**STOT - single exposure** No information available.  
**STOT - repeated exposure** No information available.  
**Aspiration hazard** No information available.

**Numerical measures of toxicity - Product Information**

**Unknown Acute Toxicity** 59.79425% of the mixture consists of ingredient(s) of unknown toxicity

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

Harmful to aquatic life with long lasting effects

61.09467305% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Ammonium hydroxide 1336-21-6	-	8.2: 96 h Pimephales promelas mg/L LC50	0.66: 48 h water flea mg/L EC50 0.66: 48 h Daphnia pulex mg/L EC50

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Other adverse effects**

No information available

## 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Do not reuse container.

Chemical Name	California Hazardous Waste Status
Ammonium hydroxide 1336-21-6	Toxic Corrosive

## 14. TRANSPORT INFORMATION

DOT Not regulated

## 15. REGULATORY INFORMATION

### International Inventories

TSCA Complies  
DSL/NDSL Complies

### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Ammonium hydroxide - 1336-21-6	1.0

#### **SARA 311/312 Hazard Categories**

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

#### **CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Ammonium hydroxide 1336-21-6	1000 lb	-	-	X

#### **CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Ammonium hydroxide 1336-21-6	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

### US State Regulations

#### **California Proposition 65**

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

#### **U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Ammonium hydroxide 1336-21-6	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

**16. OTHER INFORMATION**

<u>NFPA</u>	Health hazards 1	Flammability 0	Instability 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 1	Flammability 0	Physical hazards 0	Personal protection X

Prepared By Sarah Robertson  
Issue Date 31-Dec-2014  
Revision Date 31-Dec-2014  
Revision Note  
No information available

**Disclaimer**

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**