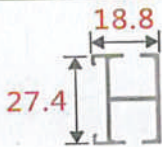




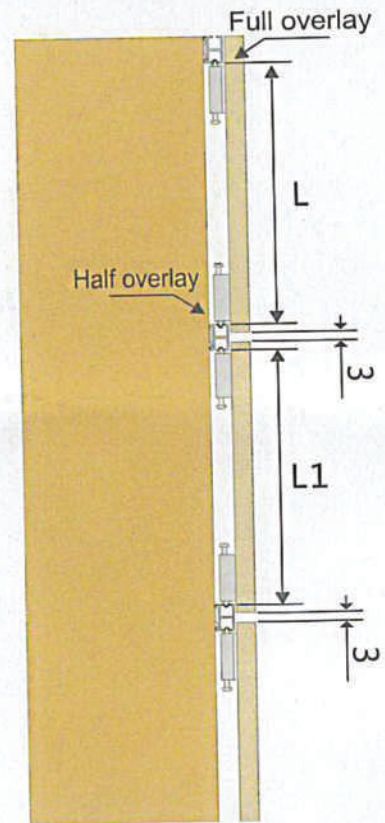
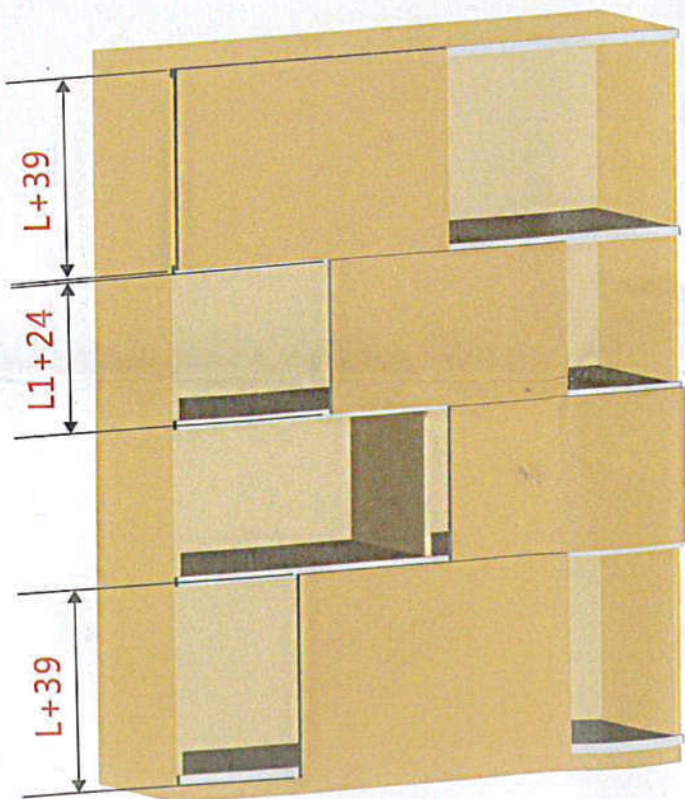
Soft close sliding system assembly manual

Accessories	Drawing	1 door	Accessories	Drawing	1 door
Runner		4	Allen key		1
Damper		2	End cap		4
ST4x16 Flat head tapping screws		48	ST4x14 Pan head tapping screw		16
Track		2	Plastic fitting		16
Slip preventing fitting		4	Drilling mold		1

Tracks size



Dimension of the door and cabinet



### Assembly the dampers and the end caps



The above pic. shows the dampers assembled

Attention for damper direction

Assemble the dampers into the track to 40mm



Note: The assembly position of the upper damper and down damper is different.

### 2. Assemble the plastic fittings

1. Assemble the plastic fittings with ST4x16 flat head tapping screws, like the pic.

2. Break off these two positioning. Like pic.

3. (3 pcs/meter) assembly on the pannel.

### 3 Assemble the slid prevention fitting

1 Put two pcs slid prevention fittings into the track.

2 After assembled like that.

### 4. Assembly the tracks

1. Lock the screws in the right place.

2. Let the plastic fitting hooked the track

3. Lock the track.

### 5. Pre-drilling for the runners

Pre-drilling for four runners in symmetrically. Note: When drilling, noted the half overlay and full overlay.

125mm

Drilling the holes according to the drilling mold.

### 6. Assembly the runners

1. Assembly the runners in place, can't be skewed.

2. Assembly four runners, all the drilling hole should in symmetrically.

3. Lock the runner as the picture.

### 7. Adjust the hook of damper.

Move the hook of damper to the position as picture.

As shown in Figure

### 8. Assembly the door.

1. When assembly the door, do not slant too much, otherwise will break the track.

2. Loose the runner like the picture.

### 9. Adjust the door gap.

1. Push the door to the side, the damper can automatic reset.

2. Adjust the screw to adjust the door gap, upper runner should plying-up the track, can't too light.

### 10. Assembly the door

Using allen key to lock the damper which in the track.

### 11. Remark

Note: this instruction manual is only for the standard configuration of the decoration cabinet. the installation way is assemble the damper in upper track. The client Can install one upper damper and one down damper in cornerways; Can install double upper dampers and double down dampers; Can install the damper in the down track.