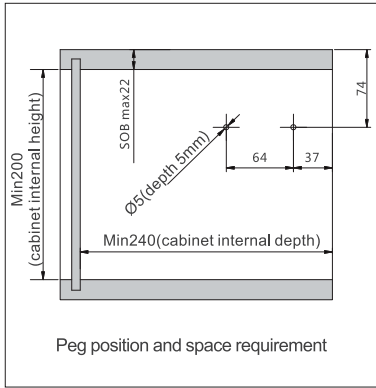
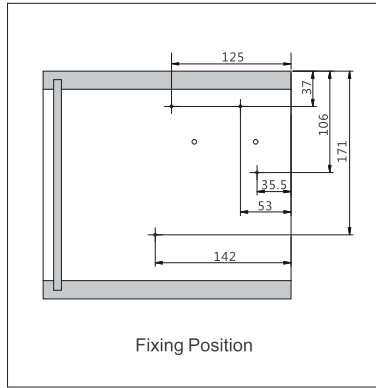


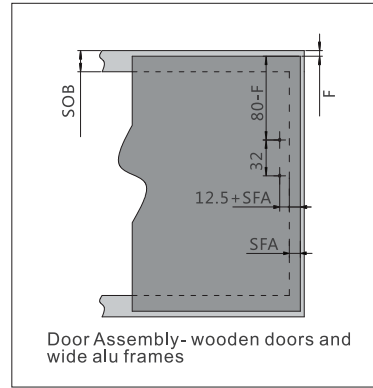
**Installation Dimensions(mm)**



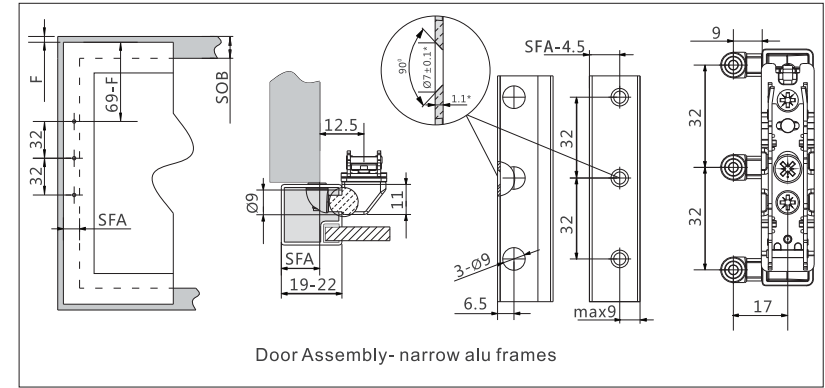
SOB top panel thickness



4x wooden screws Ø4X38mm



4 wooden screws for wooden doors (Ø4X16mm)  
4 countersunk screws for wide alu frames (M4X11mm)  
SFA door overlay of the side panel  
F gap

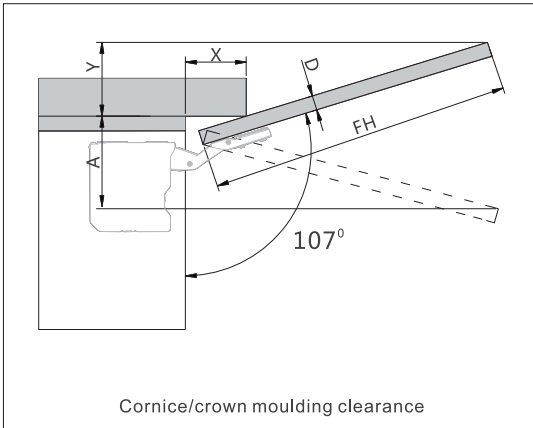


Frame width (mm)	19	20	21	22
SFA(mm)	15~19	16~20	17~21	18~22

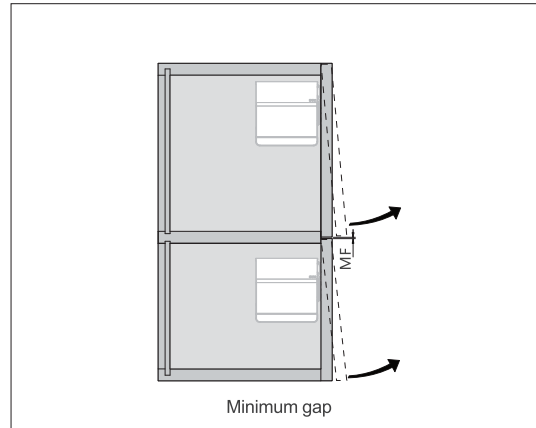
10 countersunk screws for narrow alu frames (Φ3.5X8.5mm)

\*When changing material thickness, adjust the assembly dimensions accordingly

**Installation Dimensions(mm)**

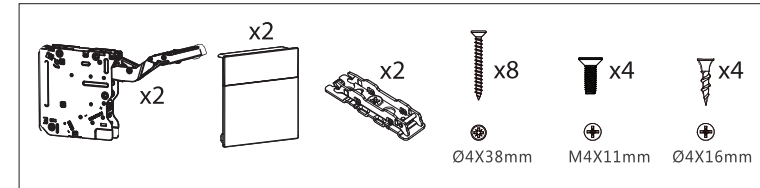


D(mm)	16	19	22	26	28
X(mm)	70	58	49	35	26
Opening angle stop	Space requirement (mm)				
Without	$Y = FH \times 0.29 - 15 + D$				
100°	$Y = FH \times 0.17 - 15 + D$				
75°	$A = FH \times 0.26 + 15 - D$				



MF Minimum gap 2mm

**Kit package including**

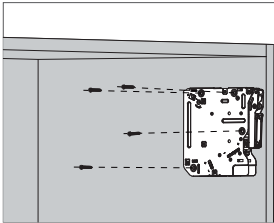


**Calculating power factor LF of stay**

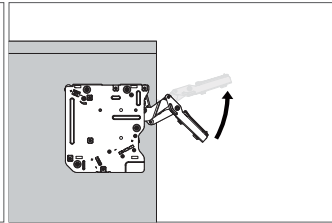
Dynamic	Power factor LF	Cabinet Height KH
Medium	1800-3500	500mm

LF = KH x (weight door + 2 x weight handle)

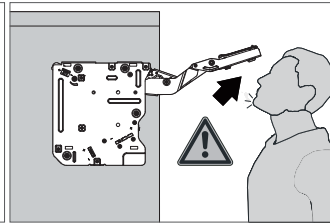
## Assembly



Assembly

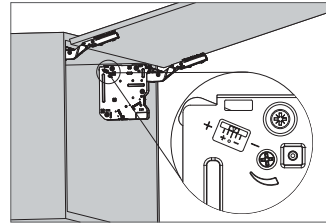


Caution when opening arm



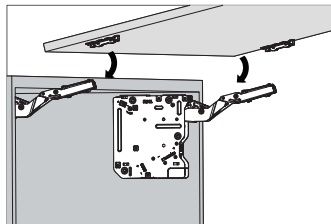
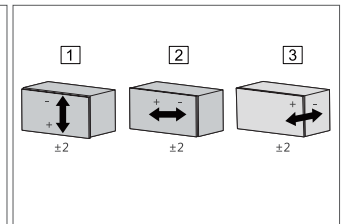
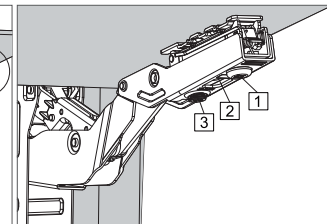
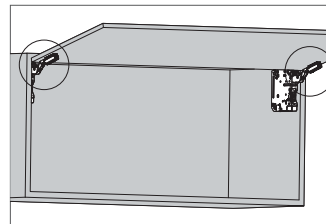
The arm of this device could spring up and cause injury. Do not push the arm down without door attached.

## Closing Speed Adjustment

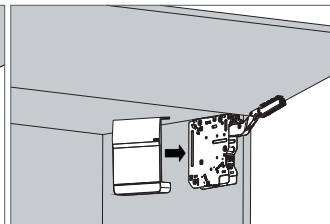
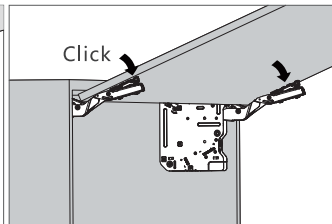


"+" increasing soft-closing time (turn adjustment screw counter-clockwise)  
 "-" reducing soft-closing time (turn adjustment screw clockwise)

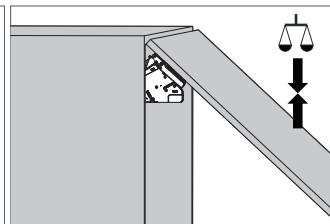
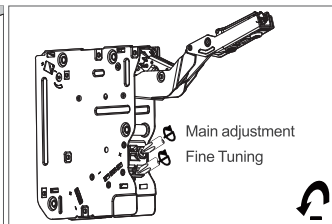
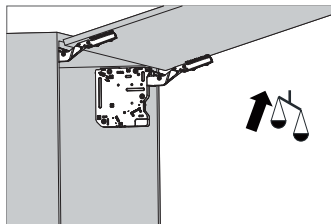
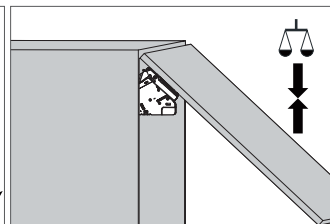
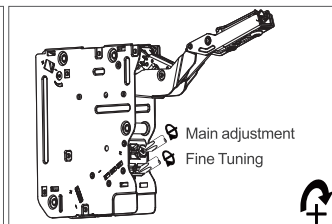
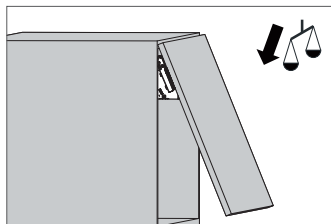
## Door Position Adjustment



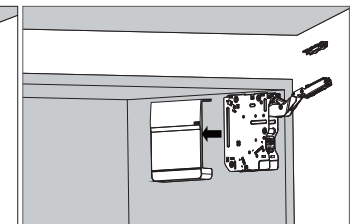
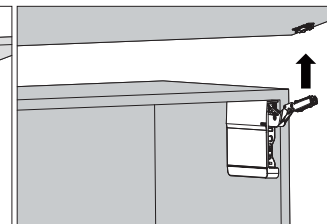
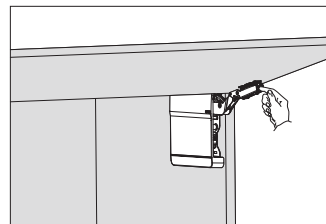
Door Assembly



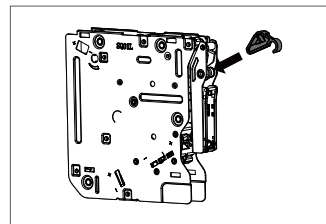
## Hovering Adjustment



## Removal



## Opening angle stop



Assembly

