

**COLOR FX**  
SCREEN PRINTING INKS • NON-TEXTILE  
Safety Data Sheet (SDS)

**SECTION 1: CHEMICAL AND MANUFACTURER IDENTIFICATION**

Product Name: PROCESS BLUE  
Product Code: CBPP81-560  
Product Summary / Ink Type: Acrylic

**Crescent Bronze Powder Company**  
3321 County Road A  
PO Box 1007  
Oshkosh, WI 54903-1007  
(920) 230-3270  
E-mail: sds@crescentbronze.us

**24 Hour Emergency:** INFOTRAC: 1-800-535-5053

**Outside U.S. and Canada:** Infotrac: 352-323-3500

INFOTRAC Customer ID: 72826

NOTE: INFOTRAC and National Response Center emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving chemicals

Not recommended for:

Because many of the conditions are within the user's knowledge and control, it is essential that the user evaluate and determine whether the product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

**SECTION 2: HAZARD(S) IDENTIFICATION**

Prepared according to Global Harmonized System (GHS) Standards

**GHS Classification Scale**

1=Severe Hazard; 4=Slight Hazard

**GHS Ratings:**

Flammable liquid	3	Flash point $\geq 23^{\circ}\text{C}$ and $\leq 60^{\circ}\text{C}$ (140°F)
Skin corrosive	2	Reversible adverse effects in dermal tissue, Draize score: $\geq 2.3 < 4.0$ or persistent inflammation
Eye corrosive	2A	Eye Irritation: Reversible adverse effects on cornea, iris, conjunctiva, Draize score: Corneal opacity $\geq 1$ , Iritis $> 1$ , Redness $\geq 2$ , Chemosis $\geq 2$
Carcinogen	2	Limited evidence of human or animal carcinogenicity
Organ toxin single exposure	3	Transient target organ effects- Narcotic effects- Respiratory tract irritation

**GHS Hazards**

H226	Flammable liquid and vapour
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H351	Suspected of causing cancer

**GHS Precautions**

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P210	Keep away from heat, sparks, open flames and hot surfaces. No smoking!
P233	Keep container tightly closed
P240	Ground / bond container and receiving equipment

P241	Use explosion-proof electrical, ventilating, lighting equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P280	Wear protective gloves, protective clothing, eye protection, face protection
P281	Use personal protective equipment as required
P312	Call a POISON CENTER or doctor/physician if you feel unwell
P321	Specific treatment (see first aid section on this label/SDS)
P362	Take off contaminated clothing and wash before reuse
P302+P352	IF ON SKIN: Wash with soap and water
P303+P361+P353	IF ON SKIN (or hair): Remove / Take off all contaminated clothing immediately. Rinse skin thoroughly with water / shower
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse continuously with cool water for at least 15 minutes.
P308+P313	IF exposed or concerned: Get medical advice / attention
P332+P313	If skin irritation occurs: Get medical advice/attention
P337+P313	If eye irritation persists get medical advice / attention
P370+P378	In case of fire: Use dry chemical / CO2 / foam for extinction
P405	Store locked up
P403+P233	Store in a well ventilated area. Keep container tightly closed.
P403+P235	Store in a well ventilated area. Keep cool
P501	Dispose of contents / container to an approved waste disposal facility

**Warning**



**SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Propylene glycol monomethyl ether acetate 108-65-6 10 to 20%			
2-Butoxyethanol 111-76-2 5 to 10%	50 ppm TWA; 240 mg/m3 TWA	20 ppm TWA	NIOSH: 5 ppm TWA; 24 mg/m3 TWA
Propanol, 1(or 2)-(2-methoxymethylethoxy)-, acetate 88917-22-0 5 to 10%			
Diacetone alcohol 123-42-2 5 to 10%	50 ppm TWA; 240 mg/m3 TWA	50 ppm TWA	NIOSH: 50 ppm TWA; 240 mg/m3 TWA
Diisononyl phthalate 28553-12-0 1 to 5%			
Naphthalene 91-20-3 0.1 to 1.0%	10 ppm TWA; 50 mg/m3 TWA	10 ppm TWA	NIOSH: 10 ppm TWA; 50 mg/m3 TWA 15 ppm STEL; 75 mg/m3 STEL

**SECTION 4: FIRST AID MEASURES**

**Inhalation:** Move affected person to fresh air. If breathing has stopped, administer CPR. If the person vomits, clean the airway and turn their head to the side to prevent choking. If the person is unconscious but breathing, place them stably on their left side in the recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Eyes:** Flush eyes gently with clean water for at least 15 minutes. If irritation persists, seek immediate medical attention.

**Skin:** Remove any contaminated clothing using appropriate gloves. Rinse skin thoroughly for 15 minutes in a shower or with a hose. Seek immediate medical attention.

**Ingestion:** Rinse mouth with water to remove any residual chemical. If the person vomits, clean their airway and turn their head to the side to prevent choking. DO NOT induce vomiting and DO NOT give them anything to drink unless directed to do so by a physician. If the person is unconscious but breathing, place them stably on their left side in recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Additional Notes to Physician** - Treat symptomatically. No specific antidote available

**SECTION 5: FIREFIGHTING MEASURES**

LEL: N/A

UEL: N/A

**Suitable Extinguishing Media:**

Foam

Carbon Dioxide (CO2)

Dry Chemical

**Specific Hazards During Firefighting:** Prevent firefighting run-off from entering drains or sewers.

**Byproducts of Combustion:** Fires involving this product may release oxides of carbon and nitrogen, reactive hydrocarbons, and irritating vapors.

**Unusual Fire and Explosion Hazards:** Any closed container may rupture when exposed to extreme heat. Use a water spray to cool sealed containers. Solvent vapors are heavier than air and travel along the ground. Fires involving this product may release oxides of carbon and nitrogen, reactive hydrocarbons, and irritating vapors. Vapors given off are flammable and may be ignited in air explosively.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Spill / Leak Clean-Up Procedures:

Immediately turn off or isolate any source of ignition (pilot lights, electrical equipment, flames, heaters, etc.). Evacuate area and ventilate. Personnel wearing proper protective equipment should contain spill immediately with inert materials (sand, earth, chemical spill pads or cotton) by forming dikes. Dikes should be placed to contain spill in a manner that will prevent material from entering sewers and waterways. Large spills, once contained, may be picked up using explosion proof, non-sparking vacuum pumps, shovels, or buckets, and disposed of in suitable containers. If a large spill occurs notify the appropriate authorities.

In case of road spill or accident contact INFOTRAC (1-800-535-5053).

**CAUTION:** If spilled material is cleaned up using a regulated solvent, the resulting waste mixture will also be regulated.

Do not empty into drains. All disposal must comply with federal, state, and local regulations. The material, if spilled or discarded, may be a regulated waste. Refer to state and local regulations. Department of Transportation (DOT) regulations may apply for transporting this material when spilled. See Section 14.

## SECTION 7: HANDLING AND STORAGE

### Handling Precautions:

Open containers carefully and in a well ventilated area, and use appropriate respiratory protection. Wash hands thoroughly after handling. Keep containers closed when not in use. Do not transfer to unmarked containers. Empty containers contain product residue which may exhibit hazardous properties therefore, do not pressurize, cut, glaze, weld or use for any other purpose. Return drums to reclamation center for proper cleaning and reuse.

### Storage Requirements:

Store in a cool, dry, well ventilated area. Keep containers tightly closed and store away from heat, sparks, open flame or oxidizing materials. Extended storage at excessive temperatures may produce odorous and toxic fumes from product decomposition.

## SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Propylene glycol monomethyl ether acetate 108-65-6			

2-Butoxyethanol 111-76-2	50 ppm TWA; 240 mg/m3 TWA	20 ppm TWA	NIOSH: 5 ppm TWA; 24 mg/m3 TWA
Propanol, 1(or 2)-(2-methoxymethylethoxy)-, acetate 88917-22-0			
Diacetone alcohol 123-42-2	50 ppm TWA; 240 mg/m3 TWA	50 ppm TWA	NIOSH: 50 ppm TWA; 240 mg/m3 TWA
Diisononyl phthalate 28553-12-0			
Naphthalene 91-20-3	10 ppm TWA; 50 mg/m3 TWA	10 ppm TWA	NIOSH: 10 ppm TWA; 50 mg/m3 TWA 15 ppm STEL; 75 mg/m3 STEL

**Engineering Controls:** Avoid creating dust or mist. Local exhaust ventilation, process enclosures, or other engineering controls are required when handling or using this product to avoid over exposure. Use explosion-proof ventilation equipment. Do not use in closed or confined spaces. Keep all levels below exposure limits. Perform regular monitoring to ensure exposure limits are not exceeded.

**Personal Protective Equipment (PPE):**

**Respiratory Protection** - Do not breathe vapors. When concentrations exceed the established limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA) until vapors are exhausted. Observe OSHA standard 29 CFR 1910.134 and ANSI Z88.2 requirements whenever workplace conditions require a respirators use.

**Hand Protection** - Wear appropriate protective gloves and clothing to prevent skin exposure. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product.

**Eye Protection** - Use safety eyewear with splash guards or side shields. Use additional eye protection such as chemical safety goggles when the possibility for eye contact from splashing, spraying liquid, or airborne material exists.

**Skin Protection** - Avoid contact with this product. Wear appropriate protective gloves and clothing to prevent skin exposure. Use proper glove and clothing removal techniques to avoid skin contact with this product. When handling large quantities, eye wash stations and deluge showers should be available.

**Hygiene Measures:**

**General** - When using do not eat or drink. Wash hands with soap and water before breaks and at the end of each workday.

**Contaminated Equipment** - Avoid contact with contaminated clothing and protective gear/equipment. Wash before reuse.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

This mixture typically exhibits the following properties under normal circumstances:

<p><b>Appearance</b> Liquid Dispersion</p> <p><b>Physical State</b> Liquid</p> <p><b>Lbs VOC/Gallon Less Water</b> 3.92</p> <p><b>g VOC/L Less Water</b> 470.03</p>	<p><b>Odor</b> Organic Solvent</p> <p><b>Specific Gravity (SG)</b> 1.037</p> <p><b>Flash point:</b> 40 C, 104 F</p> <p><b>Boiling range:</b> 168°C</p>
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<b>SECTION 10: STABILITY AND REACTIVITY</b>
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**Product Stability (under normal conditions):**

STABLE

**Incompatible Materials:** Strong acids, strong bases, oxidizing agents

**Hazardous Decomposition Products:** Carbon Dioxide (CO<sub>2</sub>), Carbon Monoxide (CO), Oxides of Nitrogen (NO<sub>x</sub>), dense black smoke

Hazardous polymerization will not occur.

<b>SECTION 11: TOXICOLOGICAL INFORMATION</b>
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**Mixture Toxicity**

Inhalation Toxicity: 1,756.38mg/L

Toxicological studies have not been performed on this mixture. The toxicological data listed is compiled using data from the components of the mixture. Refer to Section 2 of this SDS for GHS classification of acute and chronic effects of exposure.

**Principle Routes of Exposure:**

Inhalation      Skin Contact      Eye Contact      Ingestion

**May cause damage to the following organs:**

Blood    Eyes      Kidneys    Liver      Central Nervous System      Skin      Respiratory System

**Effects of Overexposure:** Not Determined

**Carcinogenicity:** The following chemicals comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing) or ACGIH (optional listing):

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
91-20-3	Naphthalene	0.1 to 1.0%	IARC: Possible human carcinogen OSHA: listed

<b>SECTION 12: ECOLOGICAL INFORMATION</b>
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**Bioaccumulative Potential:** No data available

**Mobility in Soil:** No data available

**Persistence and Degradability:** No data available

**Component Ecotoxicity**

Propylene glycol monomethyl ether acetate	96 Hr LC50 Pimephales promelas: 161 mg/L [static] 48 Hr EC50 Daphnia magna: >500 mg/L
2-Butoxyethanol	96 Hr LC50 Lepomis macrochirus: 1490 mg/L [static] 96 Hr LC50 Lepomis macrochirus: 2950 mg/L 48 Hr EC50 Daphnia magna: >1000 mg/L
Diacetone alcohol	96 Hr LC50 Lepomis macrochirus: 420 mg/L [static] 96 Hr LC50 Lepomis macrochirus: 420 mg/L

Diisononyl phthalate

96 Hr LC50 Brachydanio rerio: >100 mg/L [semi-static]  
96 Hr LC50 Lepomis macrochirus: >0.14 mg/L [flow-through]  
96 Hr LC50 Lepomis macrochirus: >0.17 mg/L [static]  
96 Hr LC50 Pimephales promelas: >0.19 mg/L [flow-through]  
96 Hr LC50 Pimephales promelas: >0.14 mg/L [static]  
48 Hr EC50 Daphnia magna: >500 mg/L  
48 Hr EC50 Daphnia magna: >0.06 mg/L [Static]  
72 Hr EC50 Desmodesmus subspicatus: >500 mg/L  
96 Hr EC50 Pseudokirchneriella subcapitata: >1.8 mg/L [static]

Naphthalene

96 Hr LC50 Pimephales promelas: 5.74 - 6.44 mg/L [flow-through]  
96 Hr LC50 Oncorhynchus mykiss: 1.6 mg/L [flow-through]  
96 Hr LC50 Oncorhynchus mykiss: 0.91 - 2.82 mg/L [static]  
96 Hr LC50 Pimephales promelas: 1.99 mg/L [static]  
96 Hr LC50 Lepomis macrochirus: 31.0265 mg/L [static]  
48 Hr LC50 Daphnia magna: 2.16 mg/L  
48 Hr EC50 Daphnia magna: 1.96 mg/L [Flow through]  
48 Hr EC50 Daphnia magna: 1.09 - 3.4 mg/L [Static]

**SECTION 13: DISPOSAL CONSIDERATIONS**

Do not discharge product into sewer system. Dispose of in a licensed facility. Waste management should be in full compliance with federal, state, and local laws.

The transportation, storage, treatment and disposal of RCRA waste material must be conducted in compliance with 40 CFR 262, 263, 264, 268 and 270. Chemical additions, processing, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate.

**SECTION 14: TRANSPORT INFORMATION**

This material is classified for transport as follows:

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
U.S. DOT	Printing Ink	1210	III	3

**SECTION 15: REGULATORY INFORMATION**

Additional regulatory listings where applicable

**State of California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)** WARNING! This product contains the following substance(s) which are listed by the State of California as carcinogenic, or a reproductive toxin:

- 91-20-3 Naphthalene Carcinogen
- 28553-12-0 Diisononyl phthalate Carcinogen

**Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)** This product contains a chemical or chemicals which are subject to the reporting requirements of the Act, and Title 40, of the Code of Federal Regulations, part 372:

- 91-20-3 Naphthalene

**Clean Air Act, Section 112, Hazardous Air Pollutants (HAPs) (see 40 CFR 61)** This product contains the following substance(s) which are listed as hazardous air pollutants (HAPs) per the Clean Air Act:

- 91-20-3 Naphthalene

**Massachusetts Right To Know** This product contains the following toxic or hazardous substance(s) which appear on the Massachusetts Substance List:

- 91-20-3 Naphthalene
- 123-42-2 Diacetone alcohol
- 111-76-2 2-Butoxyethanol

**New Jersey Worker and Community Right to Know Hazardous Substance List** The following substance(s) appear on the New Jersey Right to Know Hazardous Substance List:

- 91-20-3 Naphthalene
- 123-42-2 Diacetone alcohol
- 111-76-2 2-Butoxyethanol

**Commonwealth of Pennsylvania Worker and Community Right To Know Act** This product contains the following substance(s) which appear on the Pennsylvania Hazardous Substance List:

- 91-20-3 Naphthalene
- 123-42-2 Diacetone alcohol
- 111-76-2 2-Butoxyethanol

**TSCA Substance Control Act (TSCA)** All substances except those listed below appear in the Toxic Substances Control Act, Chemical Substance Inventory:

- None

<b>SECTION 16: OTHER INFORMATION</b>
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**Disclaimer:** The Volatile Organic Compound (VOC) content reported herein, if any, is based on a material VOC calculation. Several methods are used for the calculation of VOC content, and the standards and requirements regarding VOC content vary by location or jurisdiction.

This document has been prepared using data from sources considered to be technically reliable and is believed to be correct as of the date hereof. It does not constitute a warranty, expressed or implied, as to the accuracy of the information contained herein. Actual conditions of use and handling are beyond the seller's control. User is responsible to evaluate all available information when using product for any particular use, and to comply with all federal, state, provincial, and local laws and regulations.

Date Prepared: 1/15/2016

Reviewer Revision

**Revision Notes:**