



X SERIES FIRE PIT USER GUIDE

STARTING A FIRE IN YOUR X SERIES FIRE PIT:

GATHER STARTER MATERIAL
(CARDBOARD OR PAPER), SMALL
PIECES OF KINDLING,
AND DRY, SPLIT HARDWOOD.

LAY STARTER MATERIAL ON BOTTOM
OF FIRE PIT, SURROUND WITH
KINDLING, THEN LIGHT STARTING
MATERIAL

3

CONTINUE TO ADD KINDLING TO BEGINNING FLAME, THEN SLOWLY ADD WOOD, ONE LOGATA TIME.

4

AS FIRE BURNS, CONTINUE
ADDING LOGS ONE AT A TIME FOR
BEST RESULTS, LOGS SHOULD BE
APPROXIMATELY 3-4 INCHES IN
DIA METER

5

KEEP FIRE SPREAD EVENLY THROUGHOUT The fire pit as it burns. Having hot coals and fire directly against The walls of the fire pit increases Smoke reduction.

FOR YOUR SAFETY:

The X Series Fire Pit is designed for outdoor use only. Never burn your X Series in a building, garage, or any enclosed area.

Always use your X Series Fire Pit on a level, non-combustible surface such as concrete, rock or stone. Never use your X Series on wooden or composite decks.

Do not attempt to move or store your X Series until all ashes and coals are completely extinguished and all surfaces have cooled completely. Never touch ashes or coals to see if they are hot.

All surfaces of the X Series Fire Pit will become extremely hot when in use. To avoid burns, do not touch any part of the X Series Fire Pit until it has completely cooled unless you are using protective gear (potholders, gloves, BBQ mittens, hot pads, etc.).

When using your X Series Fire Pit, exercise the same precautions you would with any open fire. Never leave your X Series Fire Pit unattended, especially around children and pets.

CARING FOR YOUR X SERIES FIRE PIT:

The X Series Fire Pit features a patina outside wall made of COR-TEN steel. This material will naturally develop a beautiful patina finish over time and requires no maintenance. Everything on the X Series Fire Pit is built to last so you can leave your fire pit out in the elements all year long!

The top rim of the X Series Fire Pit is designed as a Sear Plate that reaches temperatures of over 1000 degrees. Pro-tip: using the Sear Plate to get a nice crust on burgers will elevate your taste buds to heights previously unknown! Before your first cook on the Sear Plate, we recommend wiping it down with simply soap and water to remove any residue that may have been acquired during production.

The Sear Plate is designed to naturally slope inward towards the fire, to keep the grease from dripping onto your patio. After your fire is over, the Sear Plate will return to its level position.

We recommend cleaning your Sear Plate after each use. Use a grill scraper or wire brush to remove the majority of the grease and any food crumbs, then use a heavy-duty kitchen degreaser and a Scotch Brite pad to scrub with the grain of the Sear Plate. Although the Sear Plate may never look brand new again, throwing a bit of elbow grease into your cleaning will allow you to get your Sear Plate looking great again. Seasoning will build up naturally on the Sear Plate with each cook, making it easier to clean as time goes on.

Always clean the ashes out of your X Series Fire Pit before storing or if not in use for long periods of time.

PROPER BURN TECHNIQUES:

The X Series utilizes a double-wall, secondary combustion design to reduce smoke during use. When the fire is burning, the walls of the fire pit heat up and hot air rises through the gap between the two walls. The air exits the wall cavity through the line of holes around the inside rim. This pressurized, heated oxygen mixes with the smoke and causes it to reburn. Use the following tips to maximize the smoke reduction of your X Series.

Only burn dry, well-seasoned hardwood in your X Series Fire Pit, as it will burn hotter and more completely, which aids in greater smoke reduction. Wet wood will take longer to begin burning, and will produce more smoke.

Burn hardwoods such as birch, maple, oak, hickory, etc. as they burn longer, hotter, and produce less smoke than softwoods. Avoid burning pine or cedar wood in your X Series Fire Pit.

Do not use a grate to keep the logs off the bottom of your X Series Fire Pit. One of the keys to acquiring maximum smoke reduction is to allow both the bottom and side walls of the fire pit to heat up, which will then force the oxygen up through the double walls and out the holes in the top, causing the secondary combustion. If you keep your logs raised up off the bottom of your fire pit on a grate, the bottom of your smokeless fire pit will not attain the heat needed for smoke reduction.

Be sure to have hot coals and fire burning against the inside wall of the fire pit. This will provide more heat in the double-walled air chamber, which in turn will provide a more aggressive air current up through the air chamber, forcing the secondary combustion that is vital to a smokeless fire.

Keep your fire burning as hot as possible. A larger fire means more heat, and more heat will cause more secondary combustion, which in turn produces less smoke.

Please note that adding logs to your fire causes the fire to burn cooler, so allow approx. 10-20 minutes at the start of the fire for the smoke to dissipate, and add logs one at a time throughout burn time to avoid an increase of smoke.

To extinguish the fire, simply allow the flames to go out on their own, if possible. However, if immediate extinguishing is needed, use a minimal amount of water to douse the flames. Excess water sitting on the bottom of the fire pit is very hard on the fire pit and can cause rusting, so use just enough water to put out the fire, letting the water vaporize, to keep your fire pit in the best condition possible.

Because of the X Airflow™ technology incorporated in your X Series Fire Pit, expect to clean out your X Series only after 3-6 burns or once the ash has reached the holes in the X Airflow™ base. Wait until your X Series Fire Pit has cooled completely, then use a Breeo Ash Removal Tool or small hearth shovel to scoop out the ashes and dispose of in a safe area.



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