



Speed Gems
transmission adapters

Performance. Delivered.
www.transmissionadapters.com
Email: sales@transmissionadapters.com
Phone: (763) 767-4480

1953-1956 Buick 264/322 Nailhead to Chevy Automatic Transmission

Disclaimer - Please Read Carefully

WARNING: Due to the nature of engine and transmission swaps, we cannot guarantee fitment into your vehicle without having to make mild to extensive modifications. This should be considered when starting your project. It is highly recommended to take the time to research any potential issues you may face prior to starting your build. There are numerous forums and websites that can help and give insight into any potential issues involved in the project. This project is not for a novice mechanic. If an individual is not confident in performing such extensive vehicle modifications, Speed Gems recommends finding a capable shop for assistance.

Prior to and during installation of your new Speed Gems Transmission Adapter Kit, always ensure to:

- Clean everything, including all components and surfaces.
- Use proper torque and **Loctite all bolts.**
- Do not force anything and begin all bolts by hand before using any tools. This will prevent cross-threading.
- Check all bolt clearances.

We try to make everything as simple as possible to help you, but the ultimate responsibility as to the assembly of the kit is up to the installer.

If you have any additional questions, please contact us by phone (763) 767-4480 during business hours or email sales@transmissionadapters.com at any time.

COMPONENTS INCLUDED IN KIT

(1) Adapter Plate - Buick Nailhead to Chevy
(1) Crank Adapter 1953-56 Buick 264/322 Nailhead to Chevy Auto.
(1) Torque Converter Drive Plate
(6) SHCS 7/16-20 x 2-1/2
(4) FHSCS 7/16-14 x 1-1/2
(6) 7/16-20 x 3/4 Flexplate Bolts
(2) Dowel Pin .621 x 1
(5) HCS 3/8-16 x 1-1/4 YZ 8
(3) 7/16 H Extra Thick Washer
(3) 7/16 Flat Washer



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INSTALLATION INSTRUCTIONS

1. Once the transmission is removed, clean the back surface of the block where the adapter will contact. Make sure both alignment dowels are in place.
2. Install the provided crank adapter using the provided bolts.

The 264/322 Nailhead engines retain the original front part of the torque converter that has the starter ring gear attached to it. This kit utilizes that part. Remove the bolts holding it to the crankshaft and assemble to the provided crank adapter using the provided bolts.

Proceed to bolt the assembled components to your crankshaft using the (6) 7/16" x 2-1/2" SHCS cap screws provided.

3. Bolt the adapter plate to the block using the (4) 7/16" x 1-1/2" FHSCS cap screws provided. After the bolts are in place, lightly oil, then tap the provided dowel pins in place with a hammer. They are a tight slip fit and be sure that they go in straight.
4. Install the provided torque converter drive plate using the (6) 7/16" x 3/4" bolts provided.
5. Everything should now be set to install any Chevy automatic transmission.

Speed Gems would like to THANK YOU for purchasing our products!

We would love to see pictures of our products installed on your Hotrod. Please tag us on our social media or send a picture to sales@transmissionadapters.com and we will get your project posted on our website.



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