

AgriEid Load Bars - Weight Indicator

> User Manual

## Before Use

### 1.1 Safety precautions



## WARNING!

A Do not use the weighing terminal in hazardous area! Do not use it within areas classified as hazardous division $1 / 2$ or zone 0/1/2/21/22 because of combustible or explosive atmospheres.


A Never immerse it in corrosive chemical liquid.
© Static sensitive device, it must be handled only by qualified technicians. Improper handling may damage the circuit card and the device, which is
 not covered by the warranty.


## DANGER!

Electric shock hazard!
A Make sure the indicator is grounded well.
( Always unplug AC cable before performing any service work on the indicator! And wait for at least 30 seconds before any operation on the indicator.

## Disposal

In conformance with the European Directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE), this device may not be disposed of in domestic waste. This also applies to countries outside the EU as per their specific regulations.

Please dispose of this product in accordance with local regulations at the collecting point specified for electrical and electronic equipment.
If you have any questions, please contact the responsible authority or the distributor from which you purchased this indicator.

Should this indicator be passed on to other parties (for private or professional use), the content of this regulation must also be related.

The indicator has a rechargeable internal battery. The battery contains heavy metals. Please observe the local regulations on the disposal of environmentally hazardous materials.

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## 1. Technical Specifications

Enclosure Type Stainless Steel<br>$240 \times 160 \times 110 \mathrm{~mm}$ (A7)<br>$220 \times 140 \times 130 \mathrm{~mm}$ (A7a)<br>$214 \times 162 \times 143 \mathrm{~mm}(\mathrm{~A} 7 \mathrm{~b}$ \& A7i)<br>$250 \times 205 \times 68 \mathrm{~mm}(\mathrm{~A} 7 \mathrm{~s})$<br>Accuracy Class III<br>Display Resolution 1/3,000-1/30,000<br>Input Signal $\pm 10 \mathrm{mV}$<br>A/D Resolution 1,000,000<br>A/D Speed 10times/s<br>Display $1.35^{\prime \prime}$ LCD (FSTN)<br>100-240V AC<br>Power 6V1200mA-6V4000mA Lead-acid battery<br>7.4V6800mA Li-ion Battery<br>Display FSTN LCD with mutli-color backlight<br>Load cell No. 4*350ohm or 8*700ohm<br>Excitation voltage 5 VDC<br>Units $\mathrm{Kg}|\mathrm{lb}, \mathrm{g}| \mathrm{oz}$<br>Operating Temperature $-10^{\circ} \mathrm{C} \sim 40^{\circ} \mathrm{C}$<br>Storage Temperature $-25^{\circ} \mathrm{C} \sim 55^{\circ} \mathrm{C}$<br>Relative humidity 85\%Rh non-condensing<br>Communication RS232*2, Optional Bluetooth/WiFi/4-20mA<br>Baud Rate 2400 | 4800 | 9600 | 14400 | 19200<br>Records 2000<br>Shipping Weight $2.3-2.8 \mathrm{~kg}$

## 2. Model Identification

| Model: $\quad \underline{\text { A7 }}$ | $\underline{A}-\underline{U K} \quad \underline{1} \quad \underline{0}$ |
| :---: | :---: |
| Corresponding: A | B C D E |
| A = Main model name |  |
| $B=$ Housing \& Protection: | -None: ABS+PBT, IP67 |
|  | -a: ABS, IP30 |
|  | -s: Professional Stain |
|  | -b: Stainless Steel (reat |
|  | -i: Stainless Steel (recter |
| C = Plug type, examples: | AU = Australia Type |
|  | CN = China Type |
|  | EU = EU Type |
|  | US = USA Type |
|  | SA = South Africa Type |
|  | UK = UK Type |


| $\mathrm{D}=$ Output: | $0=\mathrm{RS} 232 * 2$ |
| :--- | :--- |
| 1 | $=$ Bluetooth |
| 2 | $=\mathrm{WiFi}$ |
|  | $3=4-20 \mathrm{~mA}$ |
|  | $4=$ Relay |
| $\mathrm{E}=$ Battery Type | $0=6 \mathrm{~V} 1.2 \mathrm{Ah}$ |
|  | $1=6 \mathrm{~V} 2.8 \mathrm{Ah}$ |
|  | $2=6 \mathrm{~V} 4.0 \mathrm{Ah}$ |
|  | $3=7.4 \mathrm{~V} 6.8 \mathrm{Ah}$ Li-ion |

## 3. Packing List

After the weighing terminal received, please open the box carefully and check the following items included:

- Indicator
- S.S bracket with screws
- Connectors and screws bag
- Manual
- Other parts
$\times 1$
$\times 1$ (A7a without)
$\times 1$
x 1
depend


## 4. Connecting

### 4.1 POWER BOARD

For Lead-acid battery, only AC/DC power PCB installed.
For Li-ion battery, both AC/DC and DC/DC power PCB installed.


### 4.2 LOAD CELL

For A7, A7s and A7i, open the rear case of the indicator and put the load cell cable through the PG gland and connect it to the mainboard:

For 6-wire load cells

| +EXC | Excitation + |
| :---: | :---: |
| +SEN | Sense + |
| +SIG | Signal + |
| SHIELD | Shield |
| -SIG | Signal - |
| -SEN | Sense - |
| -EXC | Excitation - |

for 4-wire load cells (short connect: +EXC and +SEN, -SEN and -EXC.)

| +EXC | Excitation + |
| :---: | :---: |
| +SEN | Excitation+ |
| +SIG | Signal + |
| SHIELD | Shield |
| -SIG | Signal - |
| -SEN | Excitation - |
| -EXC | Excitation - |

For A7a and A7b, connect the load cell to the 7-pin connector, for 4-wire load cells, short connect + EXC and +SEN, -SEN and -EXC.)


| +EXC (1) | ................ | Excitation + |
| :---: | :---: | :---: |
| +SEN (2) | ................ | Sense + |
| +SIG (3) | ............... | Signal + |
| -SIG (4) | ................ | Signal - |
| -SEN (5) | ................ | Sense - |
| -EXC (6) |  | Excitation - |
| SHIELD (7) |  | Shield |

### 4.3 RS232

For A7, A7s and A7i, put the RS232 cable through the PG7 gland and connect to the RS232 terminal on the mainboard:

A7 Computer/Printer, etc.
TXD..................RXD
RXD................... TXD
GND.................. GND

For A7a and A7b,


| INDICATOR |  | COMPUTER |
| :--- | :--- | :---: |
| Pin3 | $---T X D---$ | Pin2 |
| Pin2 | $---R X D---$ | Pin3 |
| Pin5 | $---G N D---$ | Pin5 |

## 5. LCD Display

1.35 " FSTN LCD with backlight, clearly read even in the bright sunlight.


## 6. Keypad

A7 series indicator with 7 function keys:


BUTTON
FUNCTIONS
[TARE]
SHORT ON THE MANUAL


ESC


Print

Tare

Power Off

Power On

Long press to display time/date

User function set
Long press to exchange weight unit
Enter function during parameters configuration

Accumulate
Long press to retrieve weight records
Move digits to right during parameters configuration

Long press to display percentage function
Increase the digits during configuration

Zero
Decrease the digits during parameters configuration

## 7. Parameter Configuration and Calibration

Only authorized technician allowed to operate! ©

### 7.1 Prepare for configuration

Method 1: Jump the calibration switch on the mainboard (JP1, put the switch on the position of EN)
Method 2: For internal use version, push [ZERO] and [ON] key at the same time, to switch on the indicator.

### 7.2 Parameters Configuration

| Operation | Display | Explanation |
| :---: | :---: | :---: |
| Push [ON] | Self-checking from 000000 to 999999, and version no. | It displays SET on the LCD display, ready for configuration |
| Push [FN] | [CAL SP] | Enter calibration |
| Push [FN] | [-SET-] | Enter parameters configuration |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ] <br> Push [FN] | $\begin{array}{\|ll} \hline \text { [dd } \mathrm{n}] \\ \text { [dd } \mathrm{y}] \end{array}$ | $\begin{aligned} & \mathrm{n}=\text { single division } \\ & \mathrm{y}=\text { double division } \end{aligned}$ <br> Push [TARE] to change and [FN] to confirm |
| $\begin{aligned} & \text { Push [ } \uparrow \text { ] or }[\downarrow] \\ & \text { Push [FN] } \end{aligned}$ | [d 1] | $\begin{array}{\|l\|} \hline \text { Divisions select (default: } d=0.01 \text { ): } \\ 0.001-0.002-0.005-10-20-50-100-200-500-0.10-0.20-0.50-1-2 \\ -5-0.1-0.2-0.5-0.01-0.02-0.05 \\ \hline \end{array}$ |
| Push $[\rightarrow]$ and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [ 6000] | Capacity set, push [ACCU] to move the digit <br> Default: = 150.00 |
| Push $[\rightarrow]$ and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [-3000] | Division shift point (if [dd = n], this step pass) If $d=1$ for 6000 capacity and $d d=y$, the division will perform: $d=1$ for 0-3000, and $d=2$ for 3000-6000. |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [FLt 1] | Filter parameters: <br> FIt $=0$ : Fast speed, for good weighing condition <br> FIt = 1: Standard speed, normal time for stable <br> FIt = 2: Low speed, but more stable (default) |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | $\left[\begin{array}{c} {[\mathrm{AUtP} \mathrm{O} 0} \\ \frac{\downarrow \downarrow}{\downarrow} \\ \mathrm{A} \end{array}\right.$ | Automatic power off configuration $B=0,2,4$ Not automatic power off. <br> $B=1,3,5$ Automatic power off. <br> A $=$ Zero trace range (0-9): $\begin{aligned} & 0=\text { none } 1=0.4 d \quad 2=0.8 d \quad 3=1.2 d \quad 4=1.6 d \quad 5=2 d \quad 6=2.4 d \\ & 7=2.8 d \quad 8=3.2 d \quad 9=3.6 d . \end{aligned}$ <br> Also, A represents the zero set at start operation: <br> when $A=0$ : zero set upon power on <br> When $\mathrm{A} \geq 1$ : <br> $B=0: 2 \% F . S$. zero set upon power on, no auto power off <br> $B=1$ : $2 \%$ F.S. zero set upon power on, auto power off <br> $B=2: 20 \% F$.S. zero set upon power on, no auto power off <br> $B=3$ : $20 \%$ F.S. zero set upon power on, auto power off <br> $B=4: 50 \% F$.S. zero set upon power on, no auto power off <br> $B=5$ : $50 \%$ F.S. zero set upon power on, auto power off <br> Default: AUtp = 13 |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [Adr 00] | Communication address selection <br> Adr=00: continuous output in reverse order <br> Adr=99: continuous output in positive sequence <br> Adr=01-95: command communication |
| $\begin{aligned} & \text { Push [ } \uparrow \text { ] or }[\downarrow] \\ & \text { Push [FN] } \end{aligned}$ | [UnIt] | Calibration unit set = first unit select If select kg , it can exchange from kg to lb . |


|  |  | If select lb, it can exchange from lb to kg <br> If select g , it can exchange from g to oz <br> If select oz, it can exchange from oz to $g$ <br> If select t , no second unit exchange |
| :---: | :---: | :---: |
| Push $[\rightarrow]$ and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [L00640] | Analog output 4mA adjust |
| Push $[\rightarrow]$ and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [H03257] | Analog output 20mA adjust |
| Push $[\rightarrow]$ and [ $\uparrow$ ]or [ $\downarrow$ ] Push [FN] | [9.7940] | Gravity adjust <br> Default $=9.7940$ (gravity of Shanghai) |
|  | [ 0] | Parameters configuration done |

### 7.3 Calibration

After parameters configuration, please do calibration as below steps:

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Push [FN] | [CAL SP] | Calibration mode |
| Push $[\rightarrow]$ | [CAL 00] | Start zero calibration <br> Assure empty of the scale, and push [FN] |
| Push [FN] | [CAL FS] | Full scale calibration (100\%F.S.) <br> If the full capacity weight to be used for calibration, put the <br> weight on the scale, and then push [FN] |
| Push $[\rightarrow]$ and <br> $[\uparrow]$ or $[\downarrow]$ | $\left[\begin{array}{l}\text { [ 6000] }\end{array}\right.$ | If the calibration weight to be used if not the full scale, <br> change the weight value to be the same as the weight used. <br> (>60\%F.S. suggested) |
| Push [FN] | $[----]$ <br> $[6000]$ | Being calibrated <br> After few seconds, it displays the weight value, calibration ok. |

## Linearity Calibration

| Push [FN] | [CAL SP] | Enter calibration mode |
| :--- | :--- | :--- |
| Push [ $\uparrow]$ | [CAL HS] | Half scale calibration (50\%F.S.) |
| Push [ $\rightarrow$ ] | $[3000]$ | Input the weight value, if the calibration weight to be used is <br> not the actual half scale, change the weight value to be the <br> same as the weight used. |
| Push [FN] | $[-----]$ <br> $[3000]$ | leing calibrated <br> After few seconds, it displays the weight value, linearity <br> adjusting ok. |

## 8. A/D Internal Code Check

Check whether the load cell connecting is correct or not, also can check the A/D internal code, put the calibration switch on the position of EN (or enter technical mode by Method 2 of chapter 7). The correct internal code of zero point is around $170000 \pm 50000$

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Push [FN] | [CAL SP] | Calibration mode |
| Push [FN] | $[$ - SEt- ] | Parameter configuration mode |
| Push [FN] | $[-A-d-]$ | A/D internal code |
| Push [ $\rightarrow$ ] | $[43125]$ | A/D internal code display |
| Push [FN] | $\left[\begin{array}{ll}\text { [ }] & \text { Return to weighing mode } \\ \hline\end{array}\right.$ |  |

## 9. Reset Configuration

Reset all to default setting: $d d=n, d=0.01, F S=150.00, F L t=2, A U t P=13, A d r=00, b=2400$, Unit=kg, $G=9.7940$

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Push [FN] | [CAL SP] | Calibration mode |
| Push [FN] | $[$ - SEt- ] | Parameter configuration mode |
| Push [FN] | $[-$ A-d-] | A/D internal code |
| Push [FN] | $[$ FACt ] | Reset to factory default setting |
| Push [ $\rightarrow$ ] | $\left[\begin{array}{ll}\text { 0 }] & \text { Reset and return to weighing mode } \\ \hline\end{array}\right.$ |  |

## 10. Standard Operation

### 10.1 Switch On/Off

Push [ON] key to turn on the indicator
Push [OFF] key to turn off the indicator

### 10.2 Zero

If the indicator not on zero point and the weight value $<2 \%$ F.S., push [ZERO] key to zero the scale, and the zero arrow will display

### 10.3 Tare

Manual Tare: Put the container on the scale (weight>0) and after the read stable (also the tare arrow not appear), push [TARE] the scale will remove the weight read and record as tare, and the scale will display the net weight, push [TARE] again, it will display the gross weight (tare + net weight)
Repeat Tare: After the first tare operation, put the $2^{\text {nd }}$ weight on the scale, push [TARE], it will display the gross weight of $1^{\text {st }}+2^{\text {nd }}$ weight and push [TARE] again, it will take that gross weight as new tare weight and start the new net weighing operation.

Remove Tare: When the net weight display and the tare arrow appears, push [TARE], it will remove the tare value and display the gross weight, and the tare arrow disappears.
Auto Tare: When the user function (AUT) set to be 10 or 11 and the weight reach to the valve value as it set, the scale will do tare automatically, refer to AUT configuration.

### 10.4 Print

On manual print/accumulate mode, when the weight value >20d and stable, push [PRINT], it will print the weight bill, and it can be printed once again if you push [PRINT] again.

### 10.5 Accumulate and Print

On manual print/accumulate mode, when the weight value >20d and stable, push [ACCU], it will print the weight receipt and accumulate to the record (also it will display the accumulation times like [n 12]), next print/accumulating available only after the weight value <20d.

### 10.6 Weight Unit Exchange

Long press [FN] key for 2 seconds to exchange between the $1^{\text {st }}$ unit and $2^{\text {nd }}$ unit. Kg and $\mathrm{lb}, \mathrm{g}$ and $\mathrm{oz}, \mathrm{t}$ only.

## 11. Accumulated Record Retrieve and Clean

(on weighing mode)

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Long Push [ACCU] | $\left[\begin{array}{ll}\mathrm{n} & 12\end{array}\right]$ | Display accumulated times |
| Push [ $\uparrow]$ | $\left[\begin{array}{ll}\mathrm{H} & 3\end{array}\right]$ | Display the first 4 digits |
| Push [ $\uparrow]$ | $\left[\begin{array}{ll}\text { L506.5 }\end{array}\right]$ | Display the following 4 digits, accumulated weight=3506.5 |
| Push [ $\downarrow]$ | $\left[\begin{array}{ll}n & 12\end{array}\right]$ | When it displays the accumulated times, push $[\downarrow]$ to clean <br> the accumulated record |
| Push [FN] | $\left[\begin{array}{ll}{[ } & 0\end{array}\right]$ | Return to weighing mode |

12. User Setting Menu

| Push [FN] | [Aut 00] | Weighing mode set |
| :--- | :--- | :--- |
| Push [FN] | $[000200]$ | Auto tare valve value (when Aut=10 or 11) |
| Push [FN] | [ PrInt ] | Communication, Printing Format and Percentage Set |
| Push [FN] | [ PErC ] | Set weight value for percentage weighing (100\%) |
| Push [FN] | [ SEtP ] | Set setpoints |
| Push [FN] | [ PCS ] | Set samples quantity (Aut=07) |
| Push [FN] | [ 0.002] | 10 times resolution |
| Push [FN] | $[$ 0.00] | Return to weighing mode |

13. Weighing Mode Set

| Operation | Display | Explanation |
| :---: | :---: | :---: |
| Push [FN] | [Aut 00] | User functions set |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ] <br> or [ $\downarrow$ ] <br> Push [FN] | [Aut 01] | 00: Normal weighing mode, manual print/accumulate <br> 01: Normal weighing mode, automatic print/accumulate after the weight stable, auto arrow appears <br> 02: Normal weighing mode, automatic save the weight value, and print/accumulate it after the load < 20d and auto arrow appears <br> 03: Dynamic weighing mode, automatic print/accumulate after the weight <20d, auto arrow appears <br> 04: Peak hold mode, automatic print/accumulate after the weight <20d, auto arrow appears <br> 05: Dynamic weighing mode, manual print/accumulate <br> 06: Peak hold mode, manual print/accumulate <br> 07: Counting mode, manual print/accumulate <br> 08: Positive/Negative weighing, use for testing the tension or compression force <br> 09: Minus weighing mode <br> 10: Automatic tare mode <br> 11: Continuous automatic tare mode <br> Modify the mode and push [FN] to confirm |
| Push [FN] <br> Push [ $\uparrow$ ] or [ $\downarrow$ ] to modify | [Aut 03] <br> $\left[\begin{array}{ll}\mathrm{t} & 3\end{array}\right]$ | If the Aut=03 or 05 , there is the time set for dynamic weighing (average weight during the set time) After set done, push [FN] to confirm. |
| Push [FN] | [ 0] | Return to weighing mode |

## 14. Communication | Print Configuration

| Operation | Display | Explanation |
| :---: | :---: | :---: |
| Push [FN] | [Aut 00] | Weighing mode selection |
| Push [FN] | [ PrInt ] | Communication, Printing Set |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | [ Adr 00] | Communication address selection |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | [ b1 24] | COM1 baud rate select: $24=240048=4800 \text { 96=9600 144=14400 192=19200 }$ |
| $\begin{aligned} & \text { Push }[\rightarrow] \text { and }[\uparrow] \\ & \text { or }[\downarrow] \\ & \text { Push }[F N] \end{aligned}$ | [CHE1 n] | COM1 Check mode <br> n: None <br> E: Even check <br> O: Odd check <br> S: Always 0 <br> A: Always 1 |


| $\begin{aligned} & \text { Push }[\rightarrow] \text { and }[\uparrow] \\ & \text { or }[\downarrow] \\ & \text { Push }[F N] \end{aligned}$ | [C1 Ct1] | COM1 Output <br> Ct1: Continuous output <br> Cnd: Command (Modbus) <br> F1: Print format 1 <br> F2: Print format 2 <br> F3: Print format 3 <br> Ct2: Stable output <br> Ct3: Continuous output (format $=\mathrm{Ct} 2$ ) |
| :---: | :---: | :---: |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | [ b2 24] | COM2 baud rate select: $24=240048=4800 \text { 96=9600 144=14400 192=19200 }$ |
| Push [ $\rightarrow$ ] and [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | [CHE2 n] | COM2 Check mode <br> n: None <br> E: Even check <br> O: Odd check <br> S: Always 0 <br> A: Always 1 |
| ```Push [ }->\mathrm{ ] and [ ^ ] or [\downarrow] Push [FN]``` | [C2 Ct1] | COM1 Output <br> Ct1: Continuous output <br> Cnd: Command (Modbus) <br> F1: Print format 1 <br> F2: Print format 2 <br> F3: Print format 3 <br> Ct2: Stable output <br> Ct3: Continuous output (format = Ct2) |
| ```Push [ }->\mathrm{ ] and [ ^] or [\downarrow] Push [FN]``` | $\left[\begin{array}{ll}\text { dF } & 2\end{array}\right]$ | Date format $\begin{aligned} & 0=\mathrm{d} / \mathrm{m} / \mathrm{y} \\ & 1=\mathrm{m} / \mathrm{d} / \mathrm{y} \\ & 2=\mathrm{y} / \mathrm{m} / \mathrm{d} \end{aligned}$ |
| ```Push [ }->\mathrm{ ] and [ ^ ] or [\downarrow] Push [FN]``` | $\left[\begin{array}{ll}\text { tIt } & 2\end{array}\right]$ | Printing head <br> 0: None <br> 1: On top <br> 2: On bottom <br> 3: Both (top and bottom) |
| Push [ $\uparrow$ ] or [ $\downarrow$ ] and $[\rightarrow]$ <br> Push [PRINT] or [ON] to next letter Push [FN] to end | $\begin{aligned} & \hline\left[00^{-} 077\right] \\ & {\left[01^{-} 079\right]} \\ & \ldots . . \\ & {\left[25^{-} 255\right]} \end{aligned}$ | Top head input (total 64 letters): <br> 00: The sequence of letter <br> 087: ASCII code, 087 represents M, 079 represents O... (refer to appendix I) and input 255 to end the head |
| Push [ $\uparrow$ ] or [ $\downarrow$ ] and $[\rightarrow]$ <br> Push [PRINT] or [ON] to next letter Push [FN] to end | [00־077] [01-079] <br> [25²55] | Bottom head input (total 64 letters): <br> 00: The sequence of letter <br> 087: ASCII code, 087 represents M, 079 represents O... (refer to appendix I) and input 255 to end the head |
|  | [ 0.0] | Configuration saved and back to weighing mode |

## 15. Percentage Weighing

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Push [FN] | [Aut 00 ] | Weighing mode selection |
| Push [FN] | [ PrInt ] | Communication, Printing Format and Percentage Set |
| Push [FN] | [ PErC ] | Set weight value for percentage weighing (100\%) |
| Push $[\rightarrow]$ and [ $\uparrow]$ <br> or $[\downarrow]$ <br> Push [FN] | $[3000]$ | Input the weight value for 100\% index |
|  | $[0.0]$ | Back to the weighing mode |

Note: Percentage weighing available only when Aut=00, and long press [TARE] for 2 seconds to start the percentage weighing mode.

## 16. Setpoints

| Operation | Display | Explanation |
| :---: | :---: | :---: |
| Push [FN] | [Aut 00] | Weighing mode selection |
| Push [FN] | [ Print ] | Communication, Printing Format and Percentage Set |
| Push [FN] | [ PErC ] | Set weight value for percentage weighing (100\%) |
| Push [FN] | [SEtP ] | Set setpoints |
| $\begin{aligned} & \text { Push }[\rightarrow] \text { and }[\uparrow] \\ & \text { or }[\downarrow] \\ & \text { Push }[F N] \end{aligned}$ | [oP 0] | Setpoints mode: <br> oP=0: no output <br> oP=1: 2 setpoints output <br> oP=2: 4 setpoints output (for 3-LED alarming lights) <br> oP=3: 4 setpoints output |
| $\begin{aligned} & \text { Push }[\rightarrow] \text { and }[\uparrow] \\ & \text { or }[\downarrow] \\ & \text { Push }[F N] \end{aligned}$ | [ALA 0] | Beeper working mode: <br> ALA=0: No beep <br> ALA=1: It beeps when the weight out of range ( $\mathrm{Hi} / \mathrm{Lo}$, stable) <br> ALA=2: It beeps when the weight within range (OK, stable) |
| ```Push [ }->\mathrm{ ] Push[^] or [\downarrow] Push [FN]``` | $\begin{aligned} & \hline \text { [A00500] } \\ & {[000000]} \\ & {[000200]} \\ & \hline \end{aligned}$ | A setpoint input |
| Push [ $\rightarrow$ ] <br> Push [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | $\begin{aligned} & \hline[\mathrm{b} 00700] \\ & {[000000]} \\ & {[000300]} \\ & \hline \end{aligned}$ | $B$ setpoint input |
| Push [ $\rightarrow$ ] <br> Push [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | $\begin{aligned} & \hline[\mathrm{CO1000}] \\ & {[000000]} \\ & {[000400]} \\ & \hline \end{aligned}$ | C setpoint input |
| Push [ $\rightarrow$ ] <br> Push [ $\uparrow$ ] or [ $\downarrow$ ] <br> Push [FN] | $\begin{aligned} & \hline[\mathrm{D} 01200] \\ & {[000000]} \\ & {[000500]} \\ & \hline \end{aligned}$ | D setpoint input |
|  | [ 0.0] | Back to the weighing mode |

## 17. Counting

### 17.1 Sampling

Put the samples on the scale (if the scale is not zero, please zero or tare the scale firstly) and it's more precise if there are more samples counted (1-999)

| Operation <br> Put the samples on <br> the scale | Display | Explanation |
| :--- | :--- | :--- |
| Push [FN] <br> Push [ $\rightarrow$ ] <br> Push [ $\uparrow$ ] or [ $\downarrow]$ | [Aut 00 ] <br> [Aut 07 ] | Display the weight of the samples |
| Push [FN] | [ PrInt ] | [ PErC ] |

### 17.2 Counting

After sampling saved, put the goods on the scale, it will display the quantity of the goods, like [C 108], push [ON] key to shift the display between the quantity or the weight of the goods, and after the weight stable, push [PRINT] or [ACCU] to print the receipt or accumulated receipt.

### 17.3 Counting Records and Clean

After sampling saved, put the goods on the scale, it will display the quantity of the goods, like [C 108], push [ON] key to shift the display between the quantity or the weight of the goods, and after the weight stable, push [PRINT] or [ACCU] to print the receipt or accumulated receipt.

| Operation | Display | Explanation |
| :---: | :---: | :---: |
|  | [ C 108] | On counting mode |
| Long press [ACCU] | [ n 8 8] | Display the accumulated times |
| Push [ $\uparrow$ ] | [ C 532] | Display the total quantity |
| Push [FN] | [ C 108] | Back to counting mode |
| Push [ $\downarrow$ ] | [ n 8] | When it displays the accumulated times, push $[\downarrow]$ to clean the accumulated value and back to counting mode |

## 18. Positive/Negative Weighing

(Aut=08)
On this mode, the indicator can accept the positive or negative signal, when it displays the positive weight, tare operation is available, when it displays the negative weight, the tare operation can't access. Accumulating and printing is unavailable for this mode.

## 19. Minus Weighing

(Aut=09)
On this mode, the indicator will display the removed load.
Put the object on the scale, long press [ZERO] to zero the scale, now remove the object and the scale will display the removed weight. Tare/Accumulate/Print is available for this mode.

## 20. Automatic Tare

After Aut=10 or 11 configured, press [FN], it will display the valve value [000200], set the value by $[\rightarrow][\uparrow$ ] or $[\downarrow$ ], if the decimal point set as 0.0, the [000200]=20.0
(Aut=10) Auto Tare
On this mode, when the weight > the valve value, it will do tare automatically.
When the scale back to zero (empty), it will clean the tare automatically.
(Aut=11) Continuous Auto Tare
On this mode, when the weight > the valve value, it will do tare automatically, and now put more objects on the scale, and after the weight stable, press [PRINT] or [ACCU] to print or accumulated print, the scale will do tare again by itself.

When the scale back to zero (empty), it will clean the tare automatically.

## 21. Clock Adjust

When it display time or date, press [ $\uparrow$ ] to shift display of time or date.

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Long Press [PRINT] <br> Push $[\rightarrow]$ and $[\uparrow]$ <br> or $[\downarrow]$ to change | $[00: 00: 80]$ | On weighing mode |
| $[09: 30: 01]$ | Display time (hour/minute/second) |  |
| Push $[\uparrow]$ <br> Push $[\rightarrow]$ and $[\uparrow]$ <br> or $[\downarrow]$ to change | $[00.01 .01]$ | Push to $[\uparrow]$ display the date <br> After modifying, push [FN] to confirm |
| Push [FN] | $[0.0]$ | Back to the weighing mode |

## 22. Weight Record Retrieve and Print

| Operation | Display | Explanation |
| :--- | :--- | :--- |
| Long Press [ACCU] | $\left[\begin{array}{lr}n & 8\end{array}\right]$ | On weighing mode |


| Push [ $\rightarrow$ ] <br> Push [ $\uparrow$ ] or [ $\downarrow$ ] to <br> change | [000008] | Input the serial number of the weight record |
| :---: | :---: | :---: |
| Push [FN] | $\left.\begin{array}{ll}{[r} & 2\end{array}\right]$ | Display the sequence number of that record |
| Push [PRINT] | [ r 3 3] | Display the next record |
| Push [ON] | [r $\left.\begin{array}{l}\text { r }\end{array}\right]$ | Display the previous record |
| Push [ $\uparrow$ ] | [16.06.03] | Display the date of that record |
| Push [ $\uparrow$ ] | [14:53:02] | Display the time of that record |
| Push [ $\uparrow$ ] | [ 30.06] | Display the gross weight of that record |
| Push [ $\uparrow$ ] | [ 20.00] | Display the tare weight of that record |
| Push [ $\uparrow$ ] | [ 10.06] | Display the net weight of that record |
| Push [ $\uparrow$ ] | [ 153] | Display the quantity of that record (for counting) |
| Push [FN] | [ 27.00] | Push [FN] to return to weighing mode during any data display (date-time-gross weight-tare weight-net weight-quantity) |
| Push [PRINT] | [16.06.03] | Push [PRINT] to print the record during any data display |
| $\begin{aligned} & \text { Push }[\rightarrow] \text { and }[\uparrow] \\ & \text { or }[\downarrow] \\ & \hline \end{aligned}$ | [b 0001] | Push $[\rightarrow$ ] to input the start number of the records (for retrieve) |
| $\begin{aligned} & \text { Push }[F N] \\ & \text { Push }[\rightarrow] \text { and }[\uparrow] \\ & \text { or }[\downarrow] \end{aligned}$ | [ E 0008] | Input the end number of the records (for retrieve) |
| Push [FN] | [ 27.00] | It will print all records from 0001 to 0008 and back to weighing mode after the printing ends. |

## 23. Communication Protocol

Byte format: 8 bits; if there is check bit, it's the first digit; one stop bit Output format:

1. Continuous format (Ct1, Ct2, Ct3): if the display weight $=-123.45$

Ct1: no matter the weight stable or not, output continuously:
Adr=00-98: =54.3210-=54.3210-=54.3210-...
Adr=99: $=-0123.45=-0123.45=-0123.45 \ldots$
Ct2: When the weight stable, output the following ASCII code:
A B CCCCCC DEEF G
02, 2D, 30, 31, 32, 33, 2E, 34, 35, 20, 6B, 67, 47, 0D

| $A$ | B | C | $D$ | $E$ | $F$ | $G$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Start | Sign | Weight | Space | Unit | $G / N$ | Enter |
| $0 \times 02$ | $>=0,0 \times 20$ (space) | include decimal point | $0 \times 20$ | $\mathrm{~kg} / \mathrm{lb} / \mathrm{t}$ |  | $0 \times 0 \mathrm{D}$ |
|  | $<0,0 \times 2 \mathrm{D}(-)$ |  |  |  |  |  |

Ct3: No matter the weight stable or not, continuous output the Ct2 data.
2. Command (Cnd)

COM1: Modbus
COM2: Handshaking, the computer send the request (ASCII) as below:
$P$ - print gross/tare/net weight
G - Print gross weight
B - Print tare weight
N - print net weight
A - Print quantity
Z-Zero
T- Tare
C - Clean tare
3. Print format (F1)

| Weighing Bill | Counting Bill (Aut=07) |
| :---: | :---: |
| MOORANGE ELECTRONICS | MOORANGE ELECTRONICS |
| $03-06-2017$ | $03-06-2017$ |
| $14: 58: 26$ | $14: 58: 26$ |
| No.0002 | No.0002 |
| G: 7.73kg | G: 7.73kg |
| T: 4.82 kg | $\mathrm{~T}: 4.82 \mathrm{~kg}$ |
| N: 2.91 kg | C: 54 pcs |
| www.moorange.com | www.moorange.com |

4. Print format (F2)

| Weighing Bill | Counting Bill (Aut=07) |
| :---: | :---: |
| No.0002 03-06-2017 14:58:26 7.73kg | No.0002 03-06-2017 14:58:26 7.73kg 54pcs |

5. Print format (F3)

## Weighing Bill

0002 03-06-2017 14:58:26 7.73kg 4.82kg 2.91 kg
6. Accumulated Format

| Weighing Bill | Counting Bill (Aut=07) |
| :---: | :---: |
| $03-06-2017$ | $03-06-2017$ |
| $14: 58: 26$ | $14: 58: 26$ |
| No.0002 | No.0002 |
| S: 25.02 kg | C: 108 pcs |
|  | S: 25.02 kg |

## 24. Setpoints Output

A B C D 4 setpoints, $A<B<C<D$
Relay board optional, not included in standard package
24.1 oP=1 (2 relay output 1\# and 2\#)

W<A or $\mathrm{W}>\mathrm{D}$ : Hi/Ok/Lo LED lights off and no relay output
$\mathrm{A} \leqq \mathrm{W} \leqq \mathrm{B}$ : Lo LED on, 1\# relay output
$B<W<C$ : $\quad$ OK LED on, no relay output
$\mathrm{C} \leqq \mathrm{W} \leqq \mathrm{D}$ : Hi LED on, 2\# relay output
Relay connecting (sharing with RS232C DB9 interface):
Pin6 \& pin7: 1\# relay NO (normally open)
Pin8 \& pin9: 2\# relay NO (normally open)
24.2 oP=2 (4 relay output 1\#, 2\#, 3\# and 4\#)

If connecting to the 3-LED alarming lights:
1\# - yellow, 2\# - green, 3\# - red, 4\# - beeper
W<A: Lo LED lights on, 1\# and 4\# relay output
$\mathrm{A} \leqq \mathrm{W}<\mathrm{B}$ : Lo LED on, 1\# relay output
$B \leqq W \leqq C$ : OK LED on, 2 \# relay output
$\mathrm{C}<\mathrm{W} \leqq \mathrm{D}: \quad$ Hi LED on, 3 \# relay output
W>D: Hi LED on, 3\# and 4\# relay output
Relay connecting (sharing with RS232C DB9 interface):
Pin1: COM
Pin6: $\quad$ 1\# relay NO (normally open)
Pin7: 2\# relay NO (normally open)
Pin8: $\quad 3 \#$ relay NO (normally open)
Pin9: $\quad 4 \#$ relay NO (normally open)
24.3 oP=3 (4 relay output 1\#, 2\#, 3\# and 4\#)

W $\leqq$ A: Lo LED lights on, 1\# and 2\# relay output
$W \leqq B$ : Lo LED on, 2\# relay output
$B \leqq W \leqq C$ : OK LED on
$W \geq C$ : $\quad$ Hi LED on, 3 \# relay output
W $\geq$ D: $\quad$ Hi LED on, $3 \#$ and 4\# relay output
Relay connecting (sharing with RS232C DB9 interface):
Pin1: COM
Pin6: 1\# relay NO (normally open)
Pin7: $\quad 2 \#$ relay NO (normally open)
Pin8: $\quad 3 \#$ relay NO (normally open)
Pin9: 4\# relay NO (normally open)

## 25. Trouble Shooting

| Problem | Testing Way |  | Solution |
| :---: | :---: | :---: | :---: |
| Can't Power On | No Battery Power | Test the battery volume | Charge the battery |
|  | Battery broken | Test the battery volume whether it's lower than 5v | Replace the battery |
|  | No AC power | Whether the cable connected well | Connect it steadily |
|  | No AC power | AC power cable broken | Replace the cable |
|  | Main EEprom broken |  | Change mainboard or EEprom |
| RS232 No <br> output | Parameters set wrong | Adr=00 or 99 for continuous output | Choose the right code |
|  | RS232 IC broken | Test the voltage between pin3 and pin5 and it should be between $0.2 \mathrm{~V}-1.2 \mathrm{~V}$ | Change the IC |
| Incomplete display |  | Power on the indicator again to check | Change the LCD |
|  | No backlight | Check the backlight pin loose or not | Re-weld or replace |
| Display vibrating | Load cell problem | Disconnect the load cell and the display ok | Change the load cell |
|  | Load cell Connect wrong | Disconnect the load cell and the display ok | Check the connecting and correct it |
|  | Battery lower | When the battery volume < 10\% | Charge the battery |
| OUER | Overload | The weight $>100 \%$ F.S. +9 d | Remove the overload weight |
|  | load cell problem | Check the load cell ok and also the connecting correct or not | Recalibrate |
| -OUER | Minus overload | The weight $<-20 \mathrm{~d}$ or $=-100 \%$ F.S. on positive/negative weighing mode | Zero/Tare the scale or put the scale pan or cover |
|  | load cell problem | Check the load cell ok and also the connecting correct or not | Recalibrate |
| Can't Calibrate | IC broken | Test whether there is $2.35-2.6 \mathrm{~V}$ voltage between $+S$ and $-S$ | Change IC |
| ERROR | Calibration weight too small | The calibration weight is less than 30\%F.S. | Use the right weight |
|  | * Error display may follow by some numbers, it's the same reason |  |  |

## 26. Precaution

- Indicator should be far away from heat resource while using, avoid direct sunlight
- Do not place the indicator in the dusty surroundings or the site vibrant
- Keep out of chemical erosion, operating temperature range will be $-10 \ldots 40^{\circ} \mathrm{C}$, relative humidity is no less than $85 \%$, without any corrupt gas in air.
- Never pour the water into the indicator to avoid the damage to the electronic components.
- Housing, head pallet, wire connector should be sealed entirely. Users do not open sealed device or connect with wire without any expert advice. In case any malfunction of indicator occurs, please send the indicator for maintenance.
- The indicator will charge the internal battery at all times when it is connected to the main power.
- When the battery $<20 \%$, the battery icon will be empty like [ $\square$ ] which indicates the recharge on time, when the battery almost empty, the display will twinkle to indicate the immediate charge.
- When the battery used up, the indicator will power off automatically to protect the over-discharge of the battery
- When the indicator set with auto power off, the backlight will off after 30 seconds no operation
- When the indicator set with auto power off, it will turn off automatically after 30 minutes no operation
- When a problem occurs to the indicator, please switch off it immediately and send back to our authorized dealers or our company, for repair
- The warranty period is one year since the delivery date, covering all manufacturing faults. All man-made problems, battery and freight abroad not covered.
- Life-time technical support

