



BAY **PTIKS**

**2014 - 2019 991 PORSCHE PDLS LED
HEADLIGHT INSTRUCTIONS**

BAYOPTIKS

ATTENTION!

Inspect headlights for potential shipping damages and permaseal that may reside inside headlights from packing (we suggest an air compressor through top/rear covers to remove them)

INTERNAL FOGGING

Internal fogging can occur upon the first wash or drive. This does NOT indicate a leak. This occurs due to the fact that the headlights were sealed in Northern California in a different altitude/climate, so they need to acclimate to their new environment once they arrive to you.

There are built in vent tubes to help the headlights breathe, you can also drive with the headlights on in order to accelerate the clearing of the fogging process. Acclimation takes approximately 2-3 days.

INSTALLATION

Reinstall the following items from your original headlights:

- LED Ballast (1 per headlight top of headlight)
- Control module (1 per headlight, side of headlight)

HEADLIGHT ADJUSTMENTS

We recommend aiming your original headlight low beams against a wall and marking the beam positions with painters tape. Once you install the new headlights, you can reaim to the same position using the painters tape as the original reference points.

The headlight adjustment knobs can be adjusted through the holes in the frunk which lead to the adjustment knobs in the photo below. The hole covers will need to be removed to access the adjustment knobs.

1. Use a 5mm hex tool to adjust the vertical and horizontal projector aim
2. The upper adjustment knob controls the vertical adjustment (counter clockwise up, clockwise down)
3. The lower adjustment knob controls the horizontal adjustment (counter clockwise in, clockwise out)





WARRANTY

Each headlight retrofit we offer features a 1 year warranty which covers against any defects related to service performed by BayOptiks. This warranty only covers the original purchaser of the retrofit and cannot transfer to future owners. After 30 days of receiving the retrofit BayOptiks headlights, the customer is required to pay for shipping costs related to warranty repair work; we take care of the warranty related service as well as the return shipping costs for U.S. customers. International customers are required to pay for shipping shipping costs to us and return shipping. Warranty coverage does NOT cover defects or failures of existing modules, ballasts, xenon bulbs, turn signal bulbs or any other parts that were already pre-installed from the factory. Defects or failures of pre-installed parts are the responsibility of the customer.



CORE RETURNS

If you purchased a pre-built core, please ship your original unmodified OEM headlights to:

BayOptiks
6743 Dublin Blvd.
#17
Dublin, CA 94568

Please pack the headlights safely and reuse the original packaging you received with your headlights. Any damaged incurred during shipping will be deducted from your core deposit. BayOptiks is not responsible for damage due to poor packaging. Also include your order number so our staff can look up your order information in order to quickly process your core deposit refund.

CONTACT US

For technical support: support@bayoptiks.com
For sales inquiries: sales@bayoptiks.com

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