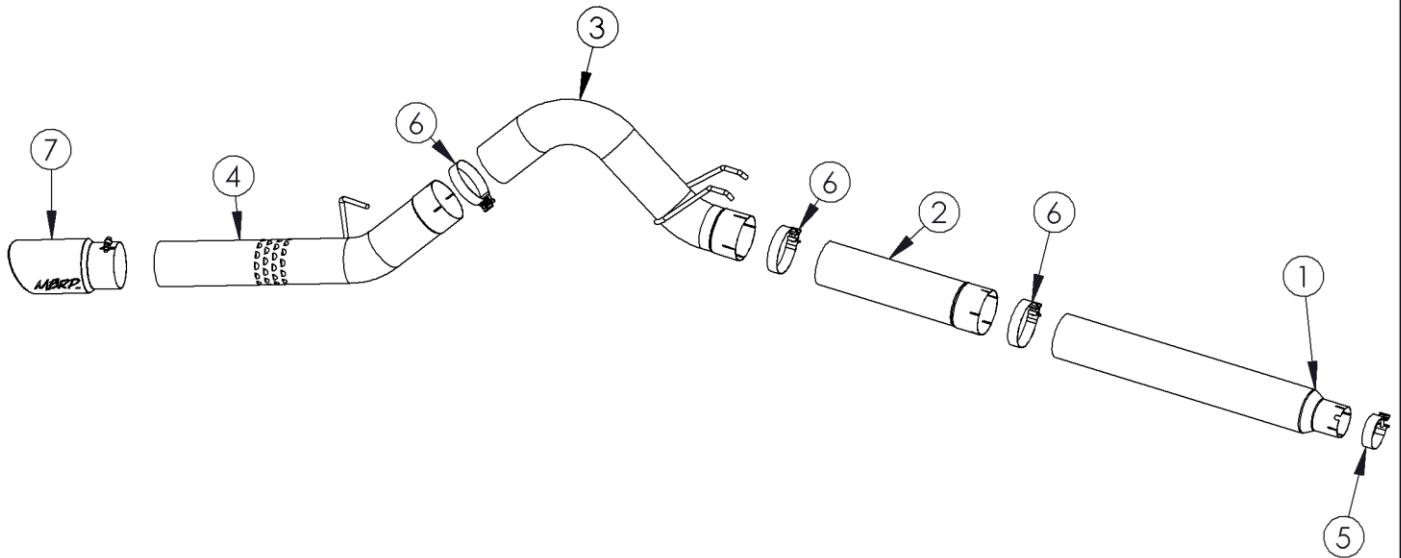


# S62460

08-10 FORD F250/F350/F450 6.4L  
POWERSTROKE, PARTICULATE FILTER  
BACK, 5" SINGLE SIDE

**MBRP**  
INC.  
PERFORMANCE EXHAUST



1. 3.5" TO 5" EXTENSION PIPE
2. EXTENSION PIPE (ONLY REQUIRED SUPER CREW LONG BED)
3. OVER-AXLE PIPE
4. TAIL PIPE
5. 3.5" CLAMP
6. 5" BAND CLAMP (3 PCS)
7. EXHAUST TIP

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.



PERFORMANCE EXHAUST

**2008 Ford Super Duty 6.4L Powerstroke Diesel**  
**Extended Cab Short & Long Bed, Crew Cab Short & Long Bed**

**Removal of stock system:**



**Figure 1**

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Loosen the nut on the band clamp located behind the particulate filter using a 15mm wrench or socket.

**Refer to Figure 1.**

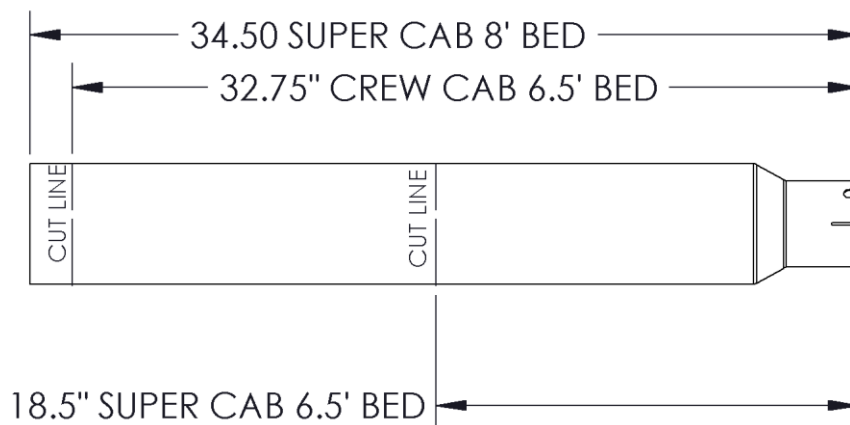


**Figure 2**

3. Cut the exhaust as shown in **Figure 2**. Remove the muffler and tail pipe from the OEM rubber insulators. Remove from the vehicle.

**Installation of MBRP Inc. Performance Exhaust:**

1. The **3.5" to 5" Extension Pipe** provided is pre-cut for the Super Cab long bed configuration. Cut the **3.5" to 5" Extension Pipe** to length if required for the vehicle being installed to. **Refer to Figure 3** for measurements.



**Figure 3**



**Figure 4**



**Figure 5**

2. Slide the **3.5" Clamp** over the **3.5" to 5" Extension Pipe** and install it to the particulate filter. **Refer to Figure 4.** Add the **Extension Pipe** and **5" Clamp** if installing on a Crew Cab long Bed.

3. Slide the **5" Clamp** onto the end of the **Over Axle Pipe** onto the **Extension Pipe**. Install the **Over Axle Pipe** hangers into the OEM rubber insulators. The clamp should remain loose enough for adjustability. **Refer to Figure 5.**

4. Slide the **Tail Pipe** onto the **Over Axle Pipe** using a **5" Clamp**.

5. Install and adjust the **Exhaust Tip** to suit. Tighten the lock bolt located on the **Exhaust Tip**.

6. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

7. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and brake lines or any wiring. If there is any interference, detected relocate or adjust.



**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your MBRP Inc. performance exhaust system. We hope you enjoy your purchase.