

## advanced FLOW engineering Instruction Manual P/N: 77-43012

Make: Ford Model: F-250/F-350/F-450 Year: 2004.5-2007 Engine: V8-6.0L (td)



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
А	1	Module	R77-43012
В	1	LED Switch	05-70001
С	2	Velcro (2 Inches)	05-01244
D	4	Cable Ties	05-60167

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.

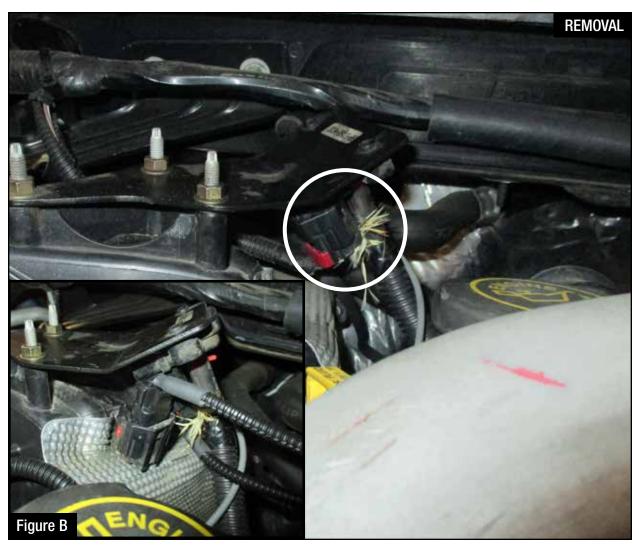






#### Refer to Figure A for Step 1.

- Step 1: Locate the MAP (1) and Fuel Pressure sensor (2). They are both close to each other located on the passenger side. MAP is located by the engine oil fill on a bracket, Fuel pressure is located under the boost tube by the valve cover.
- Note: To gain more space accessing the sensors removing the intake tube will help but not necessary.



#### Refer to Figure B for Steps 2-3.

Step 2: Disconnect the MAP sensor.

- Step 3: Locate the MAP sensor jumper harness on the aFe module. This is the large connector. Plug the male connector of the module to the stock map sensor, then the female connector of the module male connector of the engine harness.
- Note: Make sure connections are fully engaged. Usually, connectors make a snapping sound when fully engaged.





#### Refer to Figures C for Steps 4-5.

Step 4: Locate and disconnect the fuel pressure sensor.

Step 5: Locate the fuel pressure sensor jumper harness on the aFe module. This is the small connector. Plug the male connector of the module to the stock fuel pressure sensor, then take the female connector of the module and connect to the male connector of the engine harness.



#### Refer to Figure D for Steps 6-7.

Step 6: Carefully route the switch cable behind steering wheel cover.

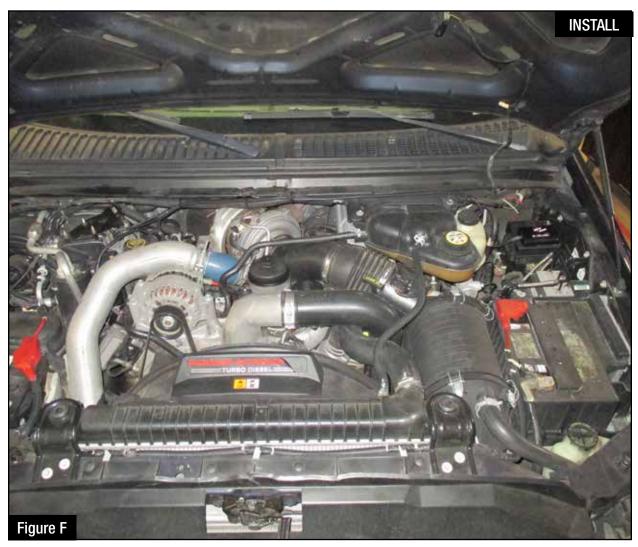
Step 7: Mount the Switch on an open, flat surface.





#### Refer to Figure E for Step 8.

Step 8: Route the switch cable through firewall and into the engine bay. Follow the main harness through the grommet into the firewall. Plug the end of the cable to the module.



#### Refer to Figure F for Step 9.

Step 9: Mount the module in a safe location, using the supplied Velcro strip. Then, secure the wires and module away from any extreme heat and moving parts, with the provided ties. Make sure all connections are secured and fully engaged.



### Figure H

#### Refer to Figure H for Step 11.

Step 10: When turning on the vehicle, the switch will go through the light. It will stop at its last setting. The LED on the switch represents the different level of power.

- Green LED: Stock
- Yellow LED: Sport
- Orange LED: Sport+
- Red LED: Race

Use the grey button to select the desired setting. Power adjustments can be done at any moment.

Thank you for choosing aFe POWER!

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Intercooler w/ Tubes Front Differential Cover Transmission Pan Cover **Rear Differential Cover** P/N: 46-20102 P/N: 46-70082-WL (w/ 0il) P/N: 46-70122 (Blk) P/N: 46-70022-WL (w/ 0il) 46-70082 (Blk) 46-70120 (RAW) 46-70022 (Blk) 46-70080 (RAW) 46-70020 (RAW) **Oil Cooler** Exhaust System **Fuel Filter** Air Intake System P/N: 50-73003 (P10R) P/N: 46-80001 P/N: 49-43077-P (Pol) P/N: 44-FF006 51-73003 (PDS) 49-43077-B (Blk) **Oil Filter Oil Cap** Intake Manifold EGR Cooler Mar Mar .

P/N: 44-LF003

P/N: 79-12005

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To purchase any of the items above, view airflow charts, dyno graphs, photos, and video please go to aFepower.com.

P/N: 46-10041

P/N: 46-90077

# Warranty

#### General Terms:

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe
  product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization
  ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product
  to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA.
  Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the
  defective product within a reasonable time, not to exceed thirty days.

Product Category Direct OE Replacement Filters Racing Filters Universal Air Intake Systems Exhaust Systems Intercoolers & Intercooler Tubes Intake Manifolds Differential Cover Exhaust Manifolds Throttle Body Spacers Fluid Filters Pre-Filters Heavy Duty OE Replacement PowerSports OE Beplacement	P/N Prefix 10, 11, 30, 31, 71, 73 18 21, 24, 72,TF 50, 51, 54, 55, 75,TR.TA,TL 49 46-2 46-1 46-7 46 46-3 44 28 70 81, 87	Warranty duration Life of the vehicle 1 year 2 years 2 years 2 years 2 years 2 years Life of the vehicle 2 years 2 years 90 days 2 years 2 years 2 years 2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems Tuners	85 77	2 years Contact aFe

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.



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