



Intake kit Installation Instructions: 1994-2002 Dodge RAM Cummins L6-5.9L (td) Stage 2 Si

Kit P/N: 51-80072-E	Tools Required: 13mm socket or wrench 7/16" socket or wrench 5/16" nut driver Flat head screwdriver Ratchet w/ extension 5/32" allen key	Parts list: 1 Air filter (P/N Pro Dry S™ 21-90038) 1 Housing, rotomold 1 Cover, aluminum 1 Tube, rotomold 1 Coupler, straight hi-temp 4" x 2-1/2" 1 Coupler, hump 6" x 3" 2 Clamp, #064 2 Clamp, #104	 3 Washer, Flat 1/4" 3 Washer, wavy 3 Washer, fender 6 Nut, hex 1/4-20" 4 Screws, button head M6 1 Adaptor, 6" filter 3 Screw, hex 1/4"-20 x 3/4" 1 12oz. Cleaner Spray for ProDry S™
Make: Dodge			
Model: RAM 2500 '94-'02 RAM 3500 '94-'02	Year: '94-'02 '94-'02	Engine: L6-5.9L (td) L6-5.9L (td)	



Complete Stock Intake.



Use 5/16" nut driver to loosen clamps on OE tube at turbo/air box and remove.



Un-clip upper half of air box and remove.



Carefully lift and pull bottom half of air box to remove from vehicle.



With 13mm socket or wrench remove top bolt on inner fender next to air inlet hole.



Remove plastic fittings from bolts on existing stock location mounts. Make sure 1/4-20" screw is showing.



Install housing into vehicle and position.



From step 5, re-install bolt through housing hole and tighten.



Secure housing using fender washers and nuts provided. Tighten using 7/16" socket or wrench.



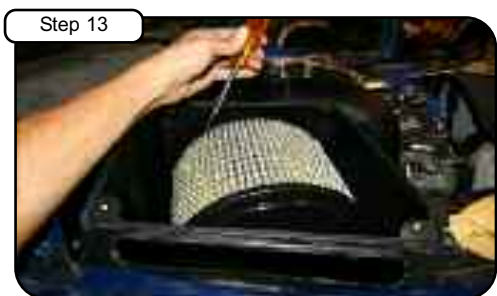
Install filter adaptor to outside of housing using supplied screws, washers, and nuts. Tighten with 7/16" socket or wrench.



Install high temp coupler to turbo using clamps provided. Do not tighten.



Attach 6" hump coupler with clamps provided to tube and install tube to turbo and filter adaptor. Adjust and tighten all clamps with 5/16" nut driver.



Install air filter and tighten with 5/16" nut driver.



Install cover and tighten using button head screws provided. Tighten with 5/32" allen key.



Your installation is now complete. Thank you for choosing aFe! **NOTE: Place enclosed CARB EO on or near the device on a smooth/clean surface. EO identification label is required to pass the smog test inspection.**