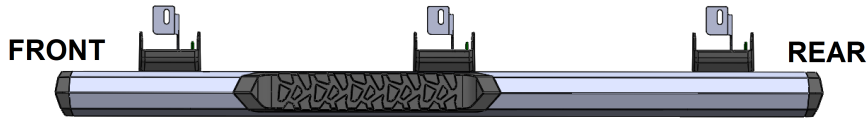


OCTA SERIES TUBES INSTALLATION INSTRUCTIONS

VEHICLE APPLICATION(S):

2018 →

JL - JEEP WRANGLER 4 DOOR



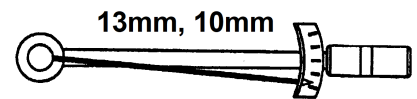
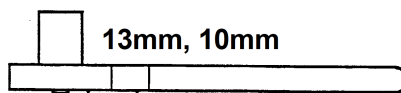
LHS SIDE SHOWN - RHS OPPOSITE



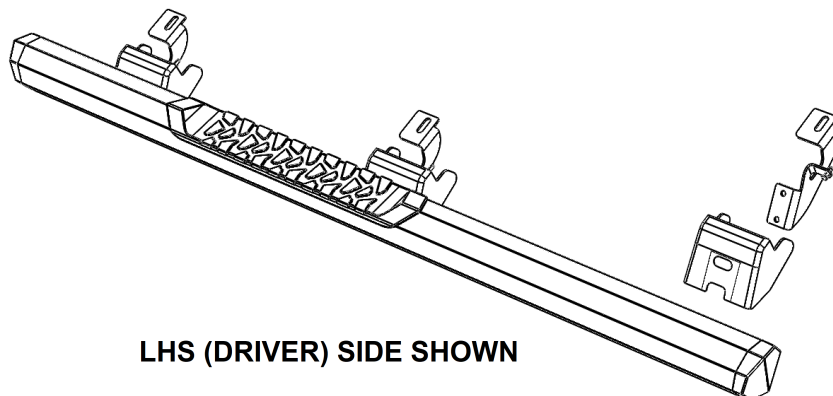
Components - Componentes - Composants

<p>A</p>	<p>B</p>	<p>C</p> <p>M8</p>	<p>D</p> <p>M6</p>
<p>E</p> <p>M8</p>	<p>F</p> <p>M8</p>		

TOOLS REQUIRED



FRONT



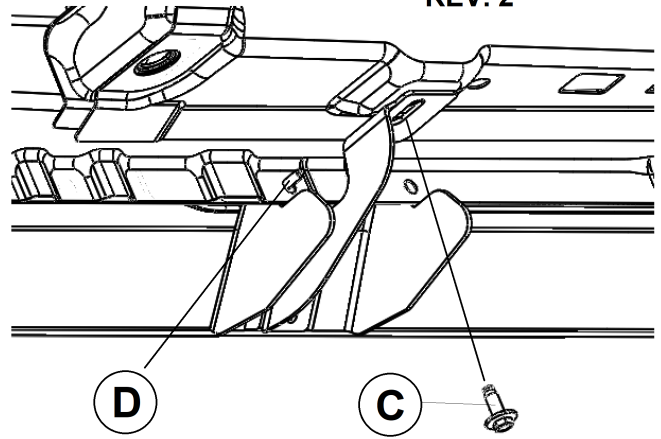
LHS (DRIVER) SIDE SHOWN

1

PART NO. 30059/60
REV. 2

Attach brackets (Item A) to inner rocker with provided M6 flange nuts (Item D) at threaded studs through weld seam, and with M8 SEMS bolts (Item C) into vehicles threaded weld nuts in floor.

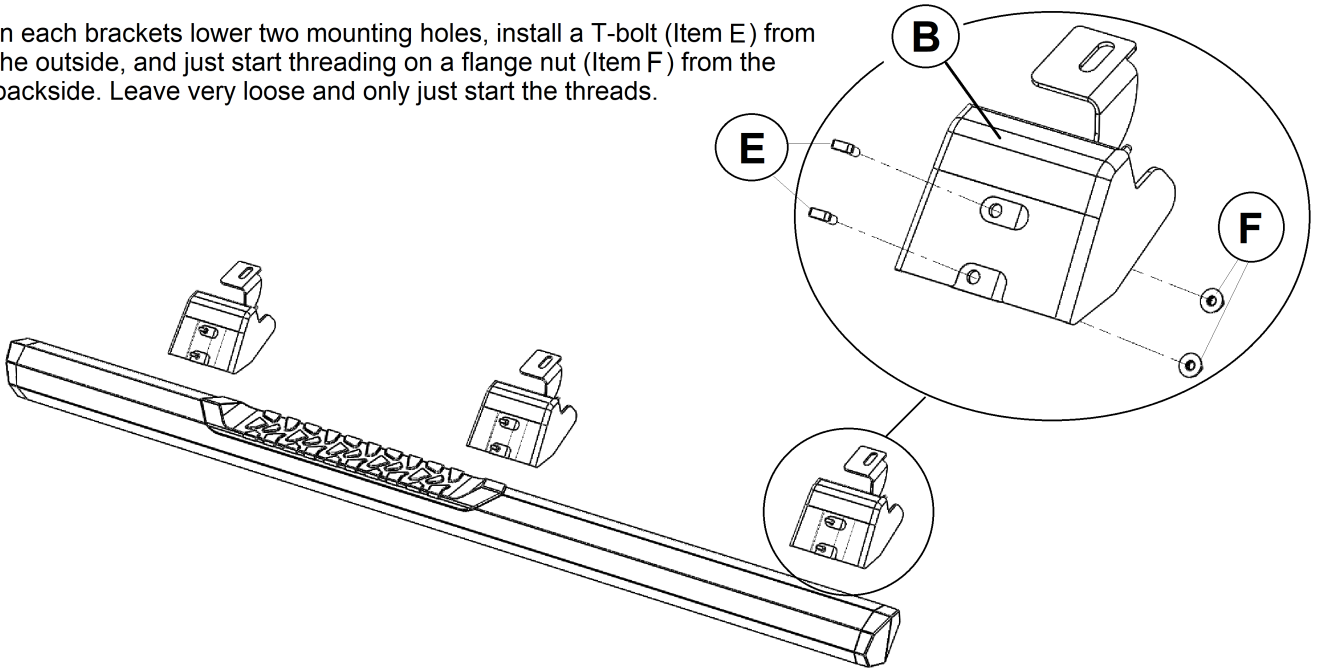
Install only finger tight at this time.



2

Position bracket cover (Item B) over each bracket.

In each brackets lower two mounting holes, install a T-bolt (Item E) from the outside, and just start threading on a flange nut (Item F) from the backside. Leave very loose and only just start the threads.



3

Position step tube over protruding t-bolts. From behind bracket, PUSH UP AND TURN Flange nuts (Item F) to engage t-bolts in slots and tighten.

CAUTION: BE SURE TO CHECK THAT T-BOLT HAS TURNED AND FULLY ENGAGED INTO SLOT IN BACK OF STEP TUBE



M6 - 9.5 ft.lbs (13Nm)
M8 - 14 ft.lbs (20Nm)