

LHS SIDE SHOWN

VEHICLE APPLICATIONS(S):



2007-2019 TOYOTA TUNDRA CREWMAX CAB DOUBLECAB (NOT REGULAR CAB)

Kit Contents

Item#	Quantity Reqd.	Description
1	1	Tube Assembly RH & LH
2	1	Bracket Pack

Hardware Bag Contents

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Item#	Quantity Reqd.	Description	
1	1	LH Tube Assembly	
2	1	RH Tube Assembly	
3	2	Front Bracket	
4	2	Mid Front Bracket	
5	4	Rear Bracket	
6	32	M8 x 25mm Sems Head Bolts	
7	8	Bracket Cover	

Installation Tools	Notes
Torque Wrench	3/8" Drive (25 lbs-ft)
Socket	10 mm (M8 bolt), 12 mm
Extension	3", 6"
Measuring Rule	Metric (mm)
Ratchet	3/8" Drive
Special Chemicals	Notes
None	
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INSTALLATION INSTRUCTIONS

- Determine LHS / DRIVER SIDE tube by the sticker on the back of the tubes.
- 2. Determine the FRONT LHS bracket and install to the tube at the front set of rivnuts, by positioning a bracket cover between the bracket and the tube, and secure with M8 bolts.

NOTE: Install bolts only finger tight at this point. SEE FIGURE 1.

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OCTA Series - Tubular Assist Steps

TITLE INSTALLATION INSTRUCTIONS

OCTA Series - Tubular Assist Steps

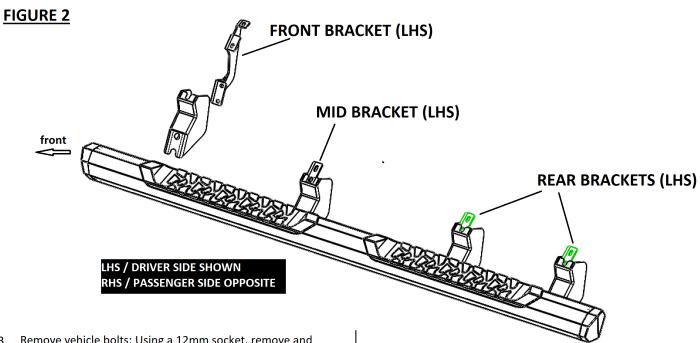
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of **2**



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GEM TUBE PRODUCTS



- 3. Remove vehicle bolts: Using a 12mm socket, remove and discard 7 left hand side vehicle M8 bolts covering weld nuts used for bracket installation.
- Install LHS Tube: Position LHS tube under vehicle and align mouting holes in brackets with vehicle weld nuts. Thread in 2 bolts per bracket and finger tighten - 8 in total for LHS.
- With all bolts installed finger tight, torque all fasteners to 14 lbs-ft (20 Nm). Be carefull not to strip fasteners.
- 6. Repeat for RHS / PASSENGER SIDE

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