

## ➤ INSTALLATION

Install the Tool Positioner (or Balancer) approximately four feet above the desired work area. Snap the bale of the capper into the snap hook at the end of the Balancer's cable. Pull the capper down and it should stay where you stop it.

You may need to adjust the tension spring of the Balancer by adjusting the slotted adjustment screw on the face of the Balancer. Turning the adjustment screw clockwise will increase the tension of the Balancer, and turning it counterclockwise will decrease the tension. (See enclosed GM-31 Tool Positioner instructions for the specifications and application hints.) Plug the capper's power cord into a 120 Volt outlet.

Thread an aluminum driver shell of the appropriate size onto the 1/4" hex adapter (P/N C532) and tighten the locknut (P/N 9655). Then press the appropriate rubber (or urethane) insert into the driver shell with the flat side of the insert going into the shell first. Firmly seat the insert, but do NOT use glue. **(Note: The driver shell and the insert are ordered separately.)**

The adapter's hex-shaped bit will attach and lock into the chuck of the capper. To attach the adapter, push the spring-loaded *retaining sleeve* toward the capper while pushing in the adapter. To remove the adapter, simply reverse the procedure.

**CAUTION: Do NOT** attempt to plug in, adjust, or operate this tool until you have read the tool manufacturer's instructions attached to this sheet. **Serious injury could Result from improper use of this tool.**

## ➤ OPERATION

Turn the direction switch on the capper to *forward*. Place the cap to be tightened on the container and start one thread. Place the container with the cap beneath the capper and hold it with one hand.

Bring the capper down onto the cap until the cap driver contacts the cap and then press down firmly. The downward pressure on the cap will activate the **Push-To-Start** function and the capper will begin to tighten the cap. The driver will rotate clockwise and will stop automatically when the cap has reached the preset torque. If this preset torque setting is too loose or too tight, the Push-To-Start feature may not function.

Increase or Decrease the torque output by rotating the Spring Adjusting Ring. Rotating the ring **Clockwise** to a higher number on the Torque Scale increases torque output while rotating **Counterclockwise** to a lower number decreases the torque output.

**Do not adjust the torque setting higher than 9 on the torque scale!!**

**The numbers on the Torque Scale are reference numbers only and are not an indication of actual torque output.** Check the adjustment with a torque wrench. A number of factors will affect torque output from one job to another. Final torque adjustment should be made at the job through a series of gradual increases. Always start below the desired torque and work upward.

## ➤ SPECIFICATIONS

Power Supply:	120 VAC, .045 Amps max
Style:	Pistol Grip, Push to Start
RPM's"	700 RPM max
Torque Range:	10-26 in-lbs
Weight:	1.50 lbs
Bit Size:	1/4" Hex

