

FITTING DIAGRAM

TOYOTA MZEA12R COROLLA : FRONT SPLITTER

INSTALLATION AND FITTING SERVICES

If you are having any difficulties please seek professional advice from the listed International and Domestic Authorised Dealers on our website.

www.flowdesignsaustralia.com

BUMPER REMOVAL NOT REQUIRED

FITTING KIT

a M6 BOLT
50mm LONG

X 4

PLEASE NOTE:
DRILLING NOT REQUIRED
TO FASTEN TO BUMPER
DO NOT OVERTIGHTEN

b SS M6 CAP HEAD SCREW
16mm LONG

X 6

PLEASE NOTE:
DRILLING REQUIRED
TO FASTEN TO BUMPER
DO NOT OVERTIGHTEN

c M6 BOLT
30mm LONG

X 6

PLEASE NOTE:
DRILLING NOT REQUIRED
TO FASTEN TO BUMPER
DO NOT OVERTIGHTEN

d M6 BOLT
30mm LONG

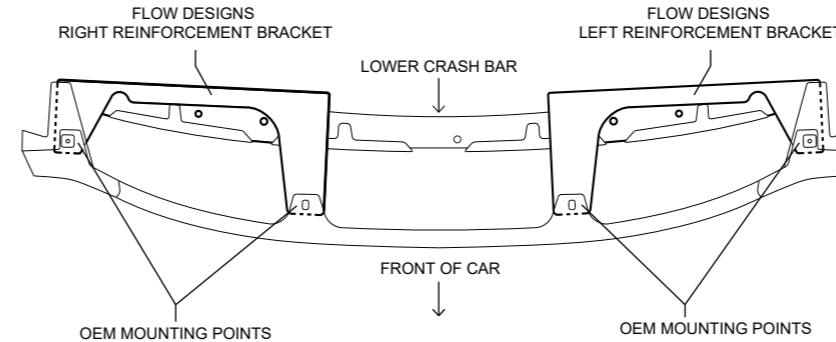
X 6

PLEASE NOTE:
DRILLING NOT REQUIRED
TO FASTEN TO BUMPER
DO NOT OVERTIGHTEN

HANDY HINT

- Choose between options:
1. Use bolts (c.) and jack nuts for installation
2. Use bolts (d.) with nyloc nuts for installation

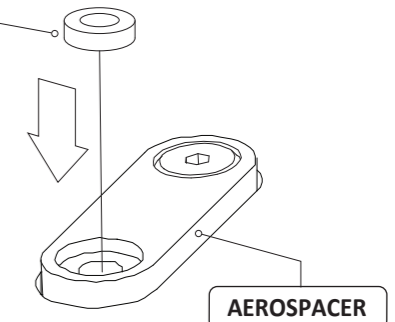
HANDY HINT



- FOR CORRECT ALIGNMENT, ENSURE THAT BRACKET SITS FLAT AND FLUSH WITHIN PLASTIC TABS ALONG THE LOWER CRASH BAR
- MARK OUT HOLES ON LOWER CRASH BAR
- USING BRACKET AS A TEMPLATE, DRILL OUT PILOT HOLES USING A 4MM BIT
- ENLARGEN HOLES USING A 10MM BIT
- INSERT / COMPRESS NUTSERTS INTO DRILLED OUT HOLES OF LOWER CRASH BAR

HANDY HINT

3D PRINTED WASHER

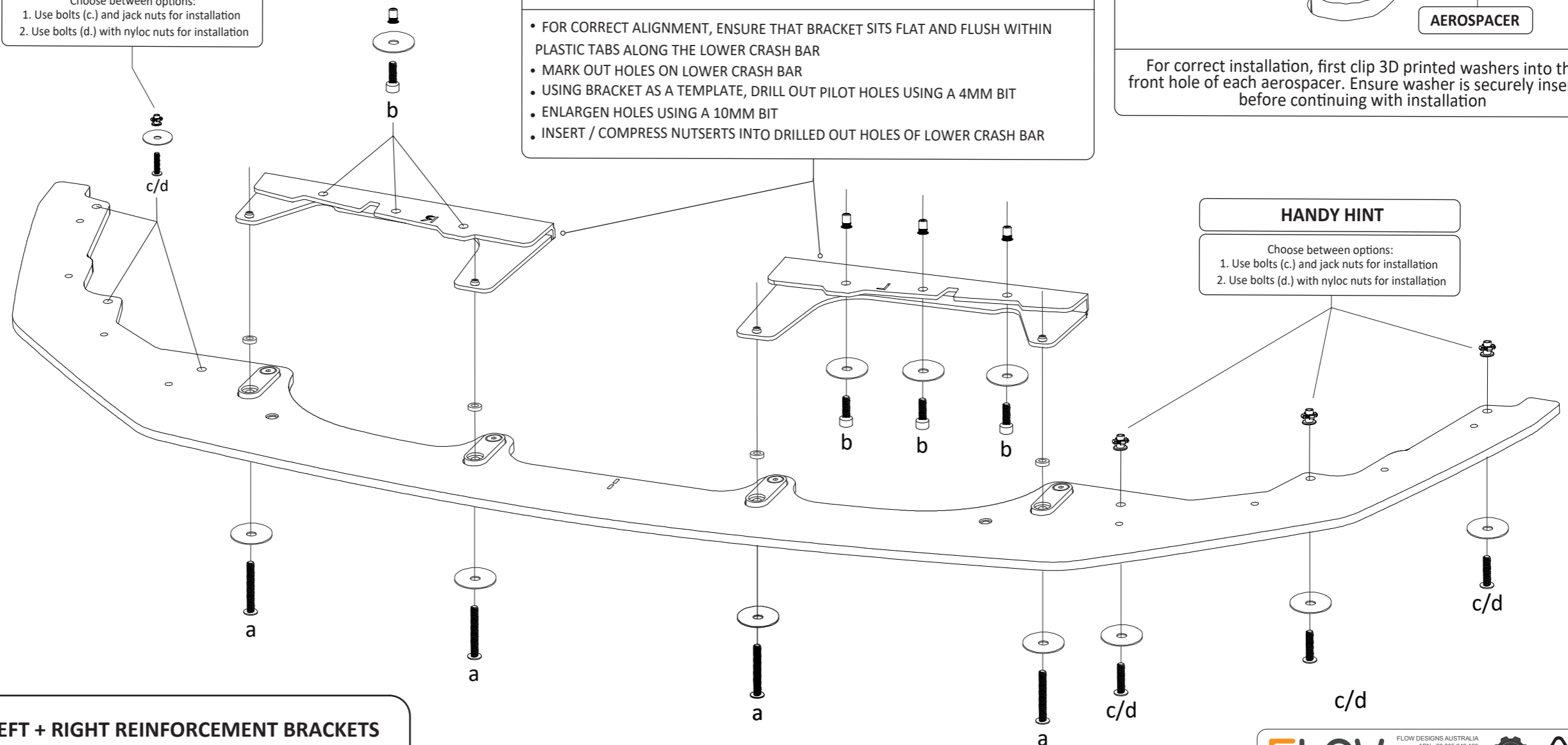
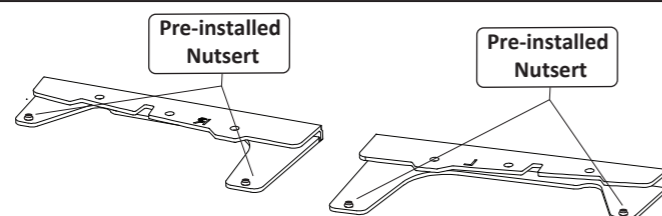


For correct installation, first clip 3D printed washers into the front hole of each aerospacer. Ensure washer is securely inserted before continuing with installation

HANDY HINT

- Choose between options:
1. Use bolts (c.) and jack nuts for installation
2. Use bolts (d.) with nyloc nuts for installation

LEFT + RIGHT REINFORCEMENT BRACKETS



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