

# FITTING GUIDE

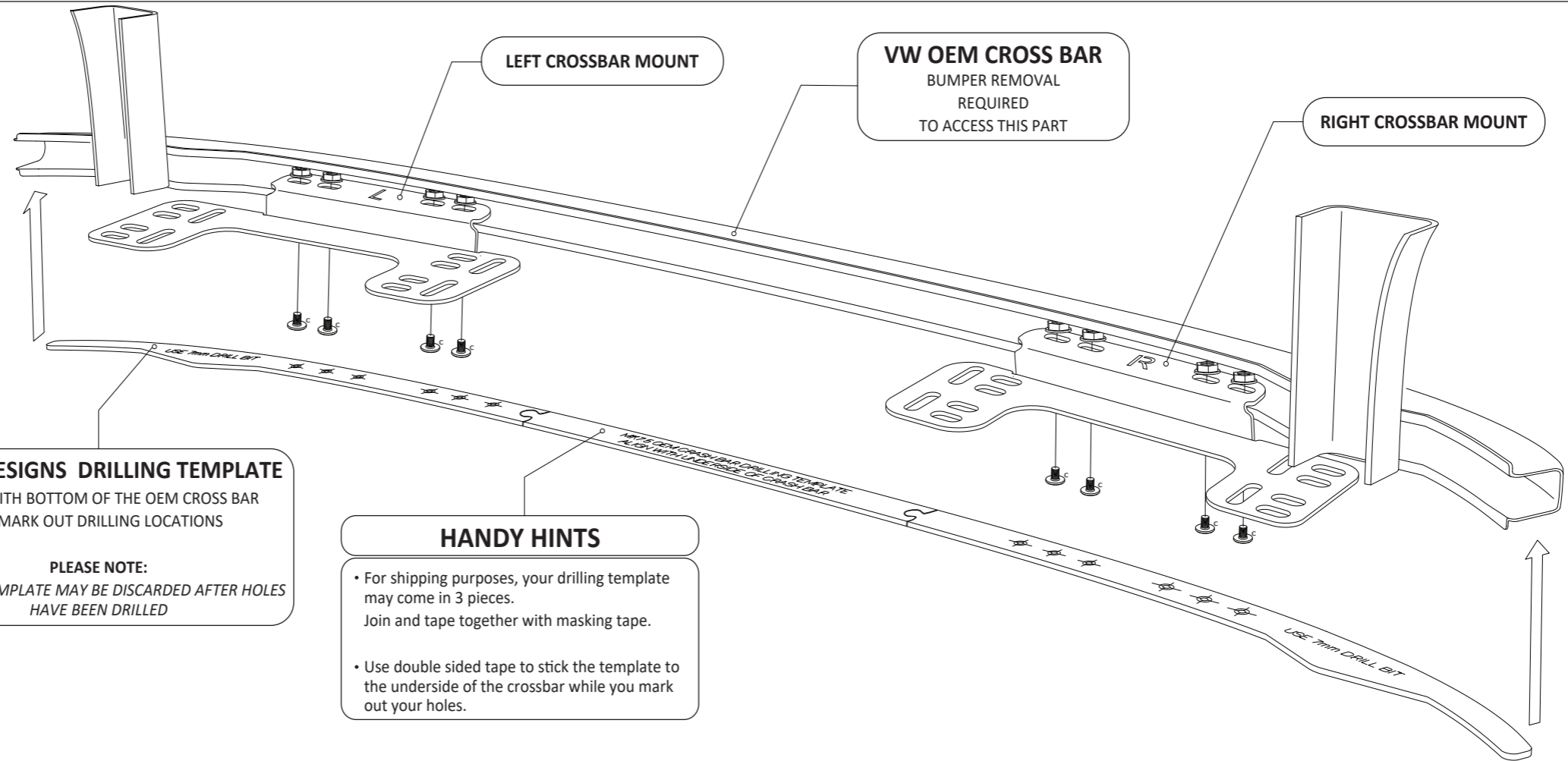
## VW MK7 GOLF R: CROSSBAR MOUNT INSTALLATION GUIDE

INSTALLATION AND FITTING SERVICES

If you are having any difficulties please seek professional advise from the listed International and Domestic Authorised Dealers on our website.

[www.flowdesignsaustralia.com](http://www.flowdesignsaustralia.com)

**BUMPER REMOVAL  
REQUIRED**

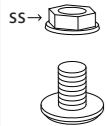


### FITTING KIT

a

M6 X12mm BOLT  
+  
M6 FLANGE NUT

**X 8**



PLEASE NOTE:  
DRILLING  
INTO CROSSBAR  
REQUIRED  
TO FASTEN MOUNTS  
TO CROSSBAR

### FLOW DESIGNS DRILLING TEMPLATE

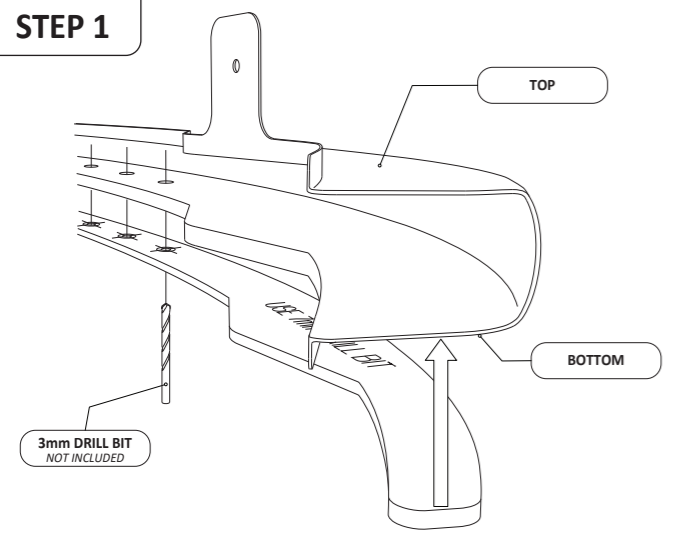
ALIGN WITH BOTTOM OF THE OEM CROSS BAR  
TO MARK OUT DRILLING LOCATIONS

PLEASE NOTE:  
DRILLING TEMPLATE MAY BE DISCARDED AFTER HOLES  
HAVE BEEN DRILLED

### HANDY HINTS

- For shipping purposes, your drilling template may come in 3 pieces. Join and tape together with masking tape.
- Use double sided tape to stick the template to the underside of the crossbar while you mark out your holes.

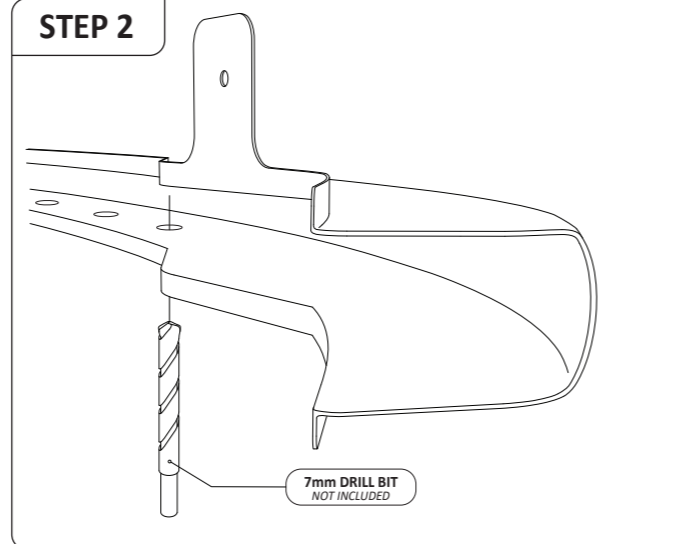
### STEP 1



- Align drilling template with the bottom of the OEM Cross Bar.
- Ensure the drilling template is flush with the cross bar on both ends.
- Use a 3mm drill bit to drill 12 pilot holes into the cross bar.

PLEASE NOTE : Drill bottom side of OEM Cross Bar **ONLY**

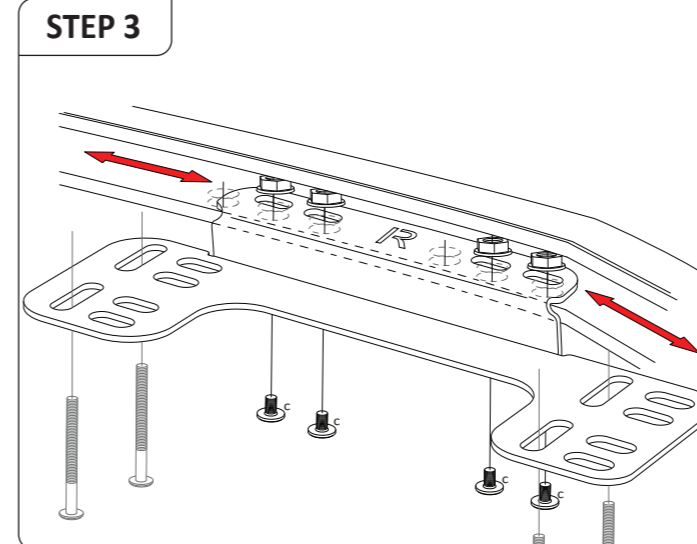
### STEP 2



- Use a 7mm drill bit to enlarge the pilot holes to their final size.
- It is recommended to drill all holes marked on the template for optimum adjustment.

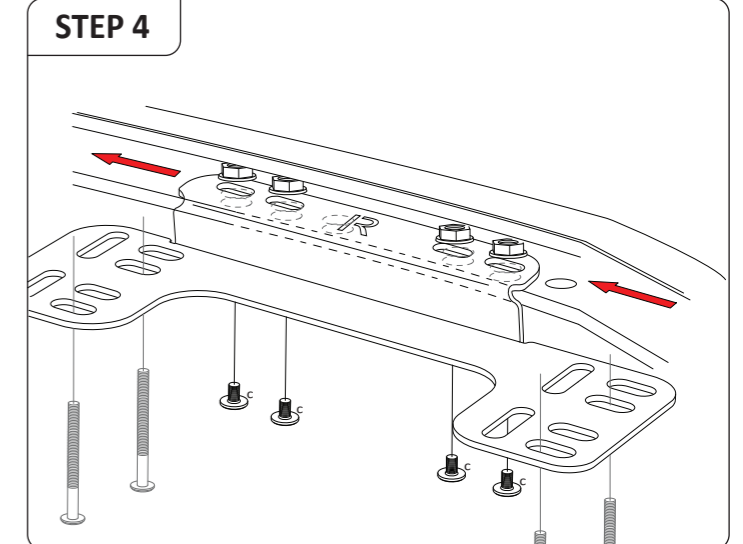
PLEASE NOTE : Not recommended to drill a hole larger than 8mm

### STEP 3



- Install crossbar mounts loosely to the cross bar first.
- Align and install splitter to the bumper using (a) bolts only.
- To check for alignment of the holes between the aerospace and crossbar mounts, temporarily fit the bumper to the car.

### STEP 4



- If you are having alignment challenges, try another hole configuration by moving the bracket over to the next hole in the crossbar.
- If the holes do not align, reposition the crossbar mounts and retighten before reinstalling the bumper back to the car.