

FITTING GUIDE

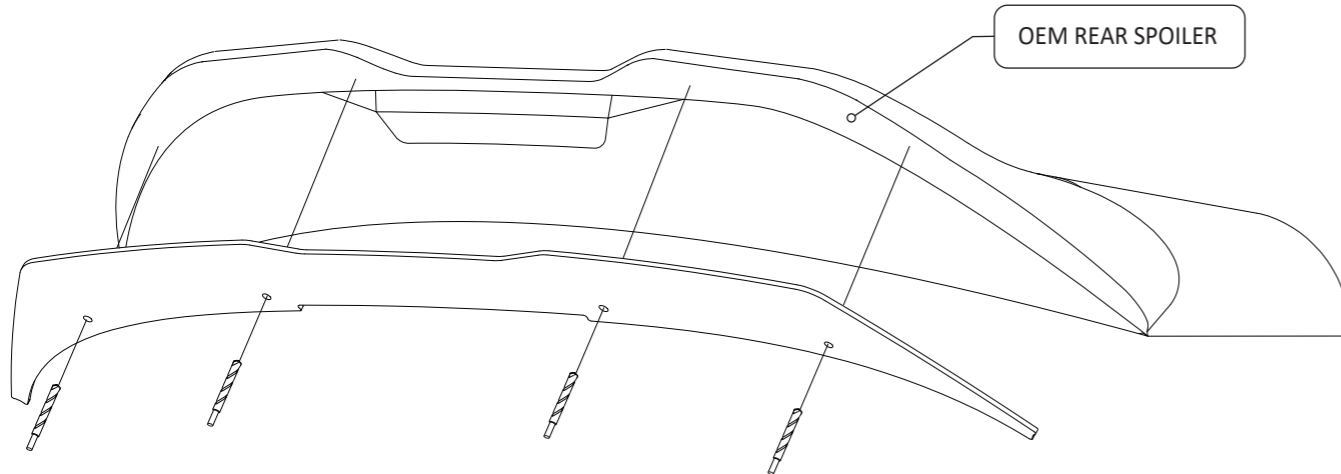
FORD FOCUS MK4 ST - REAR SPOILER EXTENSION

INSTALLATION AND FITTING SERVICES

If you are having any difficulties please seek professional advice from the listed International and Domestic Authorised Dealers on our website.

www.flowdesignsaustralia.com

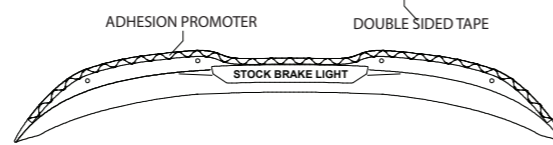
OEM REAR SPOILER REMOVAL NOT REQUIRED



STEP 1

- Align spoiler extension with OEM Rear Spoiler and mark out drill holes
- Drill out 10mm hole using a step drill bit

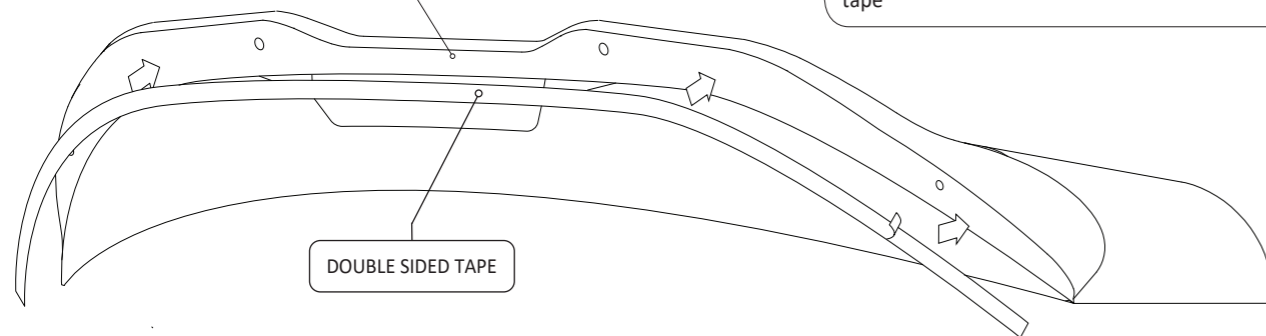
HANDY HINTS



Use above diagram as a guide for where to stick double sided tape

HANDY HINT

Ensure to clean surface with an alcohol swab, then apply 3M Adhesion Promoter let it dry before applying double sided tape



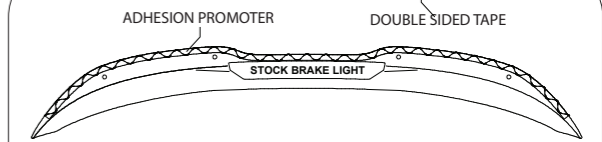
STEP 3

- Apply double sided tape to OEM Rear Spoiler

STEP 2

- Clean surface of OEM rear spoiler with alcohol swab, then apply 3M adhesion promoter to where double sided tape will be applied on OEM rear spoiler

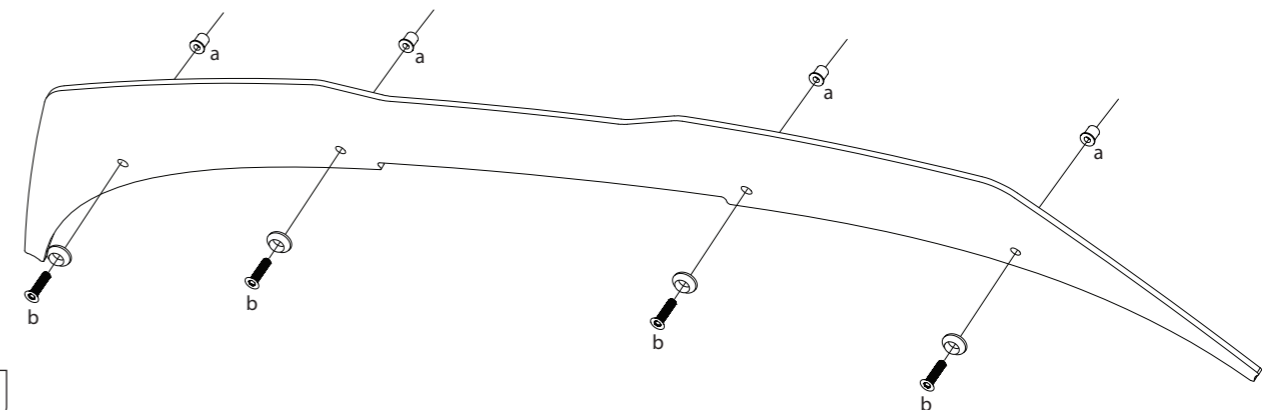
HANDY HINTS



Use above diagram as a guide for where to stick double sided tape

STEP 4

- Choose between texture or gloss side face up. Gloss side has no engraved logo, optional Flow Designs Sticker provided.
- Lightly thread rubber nuts (a.) onto spoiler extension using bolts (b.)



FITTING KIT

a

M5 Rubber Nuts

X 4

PLEASE NOTE:
DRILLING REQUIRED
TO FASTEN TO OEM SPOILER
DO NOT OVERTIGHTEN

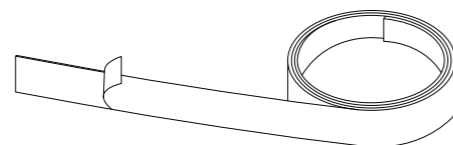
b

M5 BOLT
25mm LONG

X 4

PLEASE NOTE:
DRILLING REQUIRED
TO FASTEN TO OEM SPOILER
DO NOT OVERTIGHTEN

3m of DOUBLE SIDED TAPE



ALCOHOL SWAB



3M ADHESION PROMOTER



FLOW
DESIGNS

FLOW DESIGNS AUSTRALIA
ABN: 99 605 842 199
FACTORY 11
6-7 NICOLE CLOSE
BAYSWATER NORTH
VIC. 3153



TERMS AND CONDITIONS : MISUSE OF GOODS

This Product application is not intended for public road registered vehicles within Australia. Regulations may vary from Countries outside of Australia. Please check your Country's and State's road regulations before installing on a vehicle intended for public road use.

Flow Designs Australia PTY LTD will not be liable for any liabilities in relation to any use of the goods other than in strict accordance with the Company's instructions and for the purpose and application for which the goods were supplied by the Company. The Client undertakes with the Company:
• That it will acquaint itself with the requirements of all relevant government or statutory and other authorities, bodies or corporations relating to the goods and/or services and to the applications to which the goods and/or services are to be put.
• That at all times while the goods are in its possession or under its control it will comply with such requirements.
• That it will procure that any purchaser of goods from it will also acquaint itself with, and will comply with, such requirements.
• That it will indemnify the Company against any liability resulting from a breach of any such requirements.

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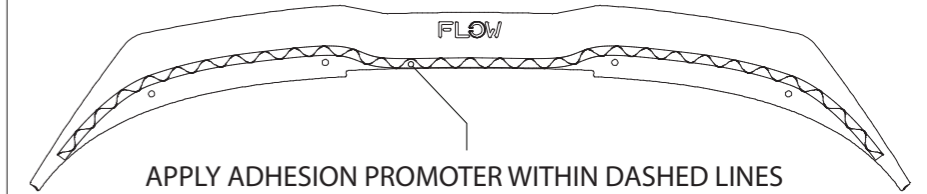
OEM REAR SPOILER REMOVAL NOT REQUIRED

STEP 5

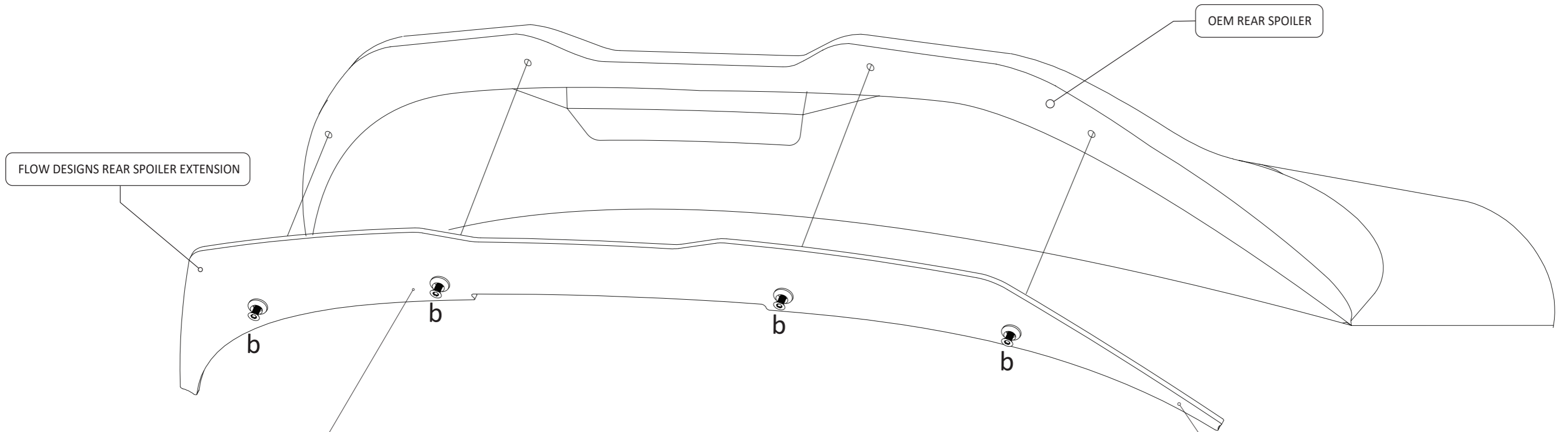
- Apply 3M adhesion promoter onto rear spoiler extension
- Align pre threaded rubber nuts on the spoiler extension with pre drilled holes in OEM rear spoiler and install spoiler extension onto OEM rear spoiler
- Hold spoiler extension in place and tighten bolts (b.)

PLEASE NOTE : DO NOT OVERTIGHTEN - These bolts do not need to be very tight.

HANDY HINTS



Use above diagram as a guide for where to apply the 3M adhesion promoter to the Flow Designs Rear Spoiler Extension



HANDY HINT

- Clean surface with an alcohol swab, then apply 3M adhesion promoter and let it dry
- Once stuck to OEM Spoiler, hold in place for 10 minutes. **DO NOT** wash or drive car within 12 hours of installation

HANDY HINT

Flow Designs spoiler extension is reversible, choose between gloss and textured side as desired