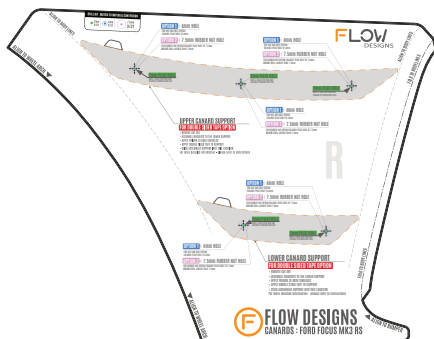
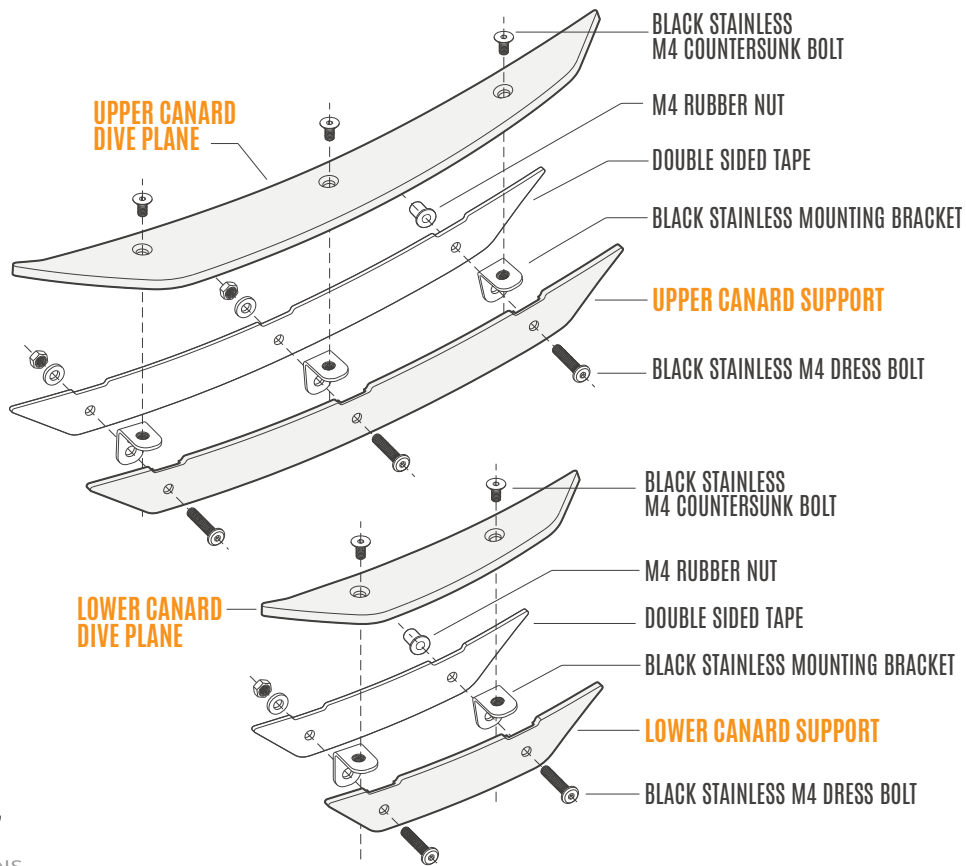




# FLOW DESIGNS

## FORD FOCUS MK3 RS INSTRUCTIONS CANARD SET



**DRILLING TEMPLATE**

⊕ 2mm 5/64 | ⊕ 4mm 5/32 | ⊕ 7.5mm 9/32

DRILL BIT - METRIC TO IMPERIAL CONVERSION

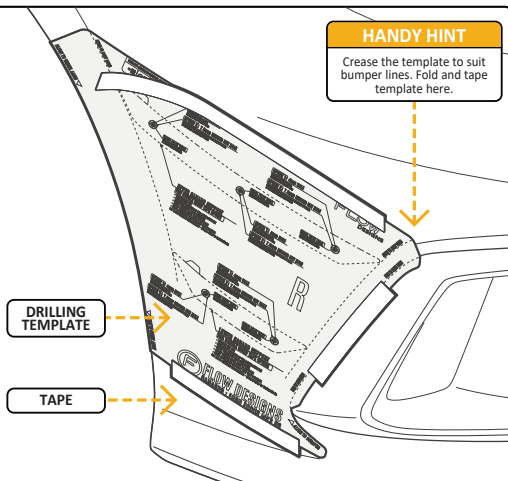
**FLOW**  
DESIGNS

# CANARD SET INSTALLATION INSTRUCTIONS

## FORD FOCUS MK3 RS

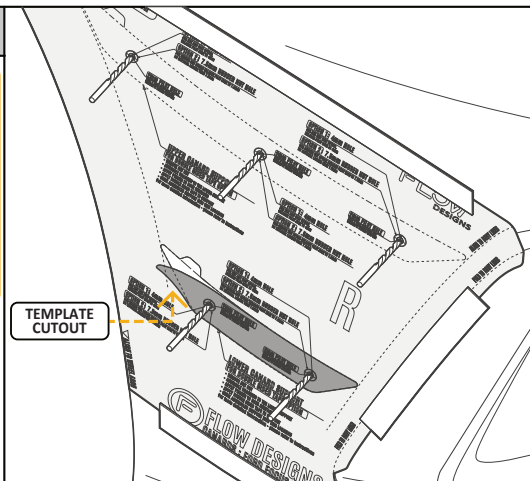
### STEP 1

- **CLEAN THE BUMPER BEFORE INSTALLING CANARDS.**
- **Align the template to the front bumper and wheel arch.**
- Contour the template along the fold lines to suit the vehicle.
- **Tape the template to the vehicle.**



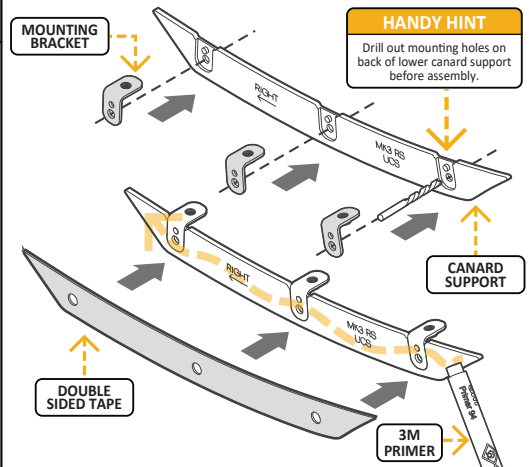
### STEP 2

- Choose **MECHANICAL** or **ADHESIVE** Fastening option.
- For **Adhesive fastening**, peel perforated cut-out on template. **DO NOT DRILL.**
- **Mechanical Fastening:**  
**Option 1 - Nut & Bolt**  
**Option 2 - Rubber Nut**
- Mark hole through drilling template and **drill 2mm pilot hole.**
- Enlarge hole to suit mounting option.
- **Peel cut-out on template after drilling.**



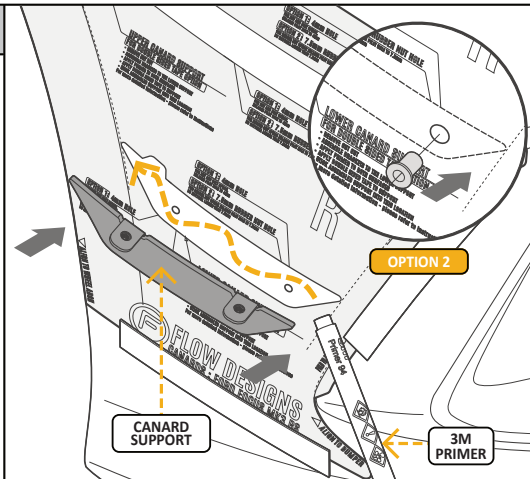
### STEP 3

- If using **mechanical fastening**, drill out canard supports before assembling. **Use 4.5mm drill bit.**
- **Assemble the mounting brackets to the upper and lower canard supports.**
- Use one of the provided primer sticks and **apply primer to the back of all canard supports.**
- **Apply double-sided tape to the back side of the canard supports.**



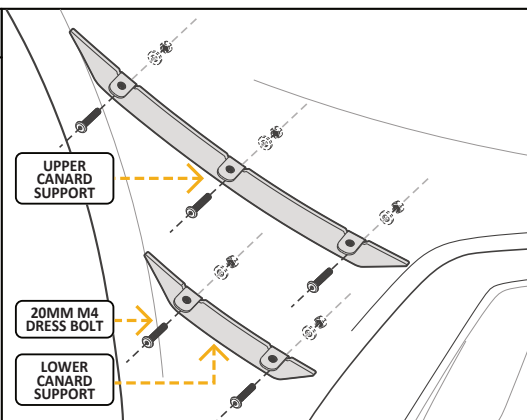
### STEP 4

- **Apply primer both sides of the vehicle within cut-out on template.**
- For **Option 2**, insert **rubber nut into hole on bumper** prior to mounting canard support.
- **Align canard supports to the template and adhere to bumper.**
- **Remove template from vehicle.**
- **Skip to Step 6 if using Adhesive fastening.**



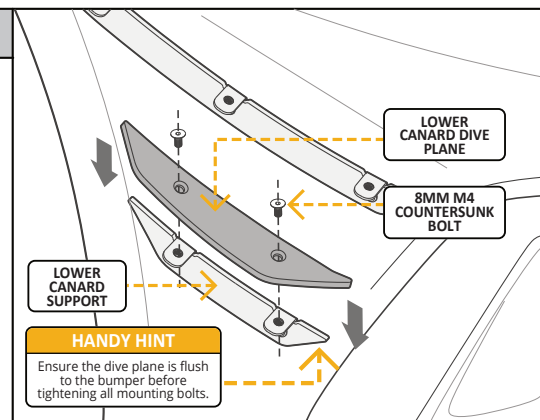
## STEP 5

- Mount bolts through canard supports if using mechanical fastening.
- Tighten nut and bolt on inside of bumper to secure canard support.



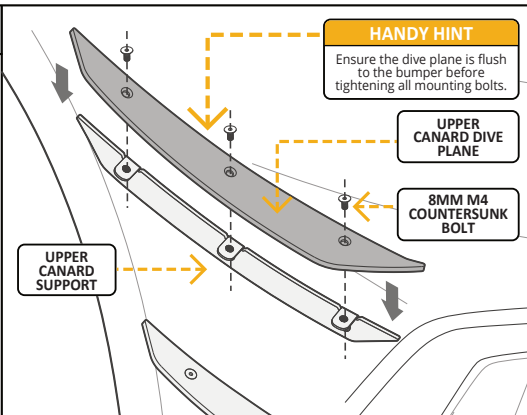
## STEP 6

- Align and mount the lower canard dive plane to the lower canard support first.
- Ensure the lower canard dive plane is flush to the bumper before tightening the dive plane mounting bolts.



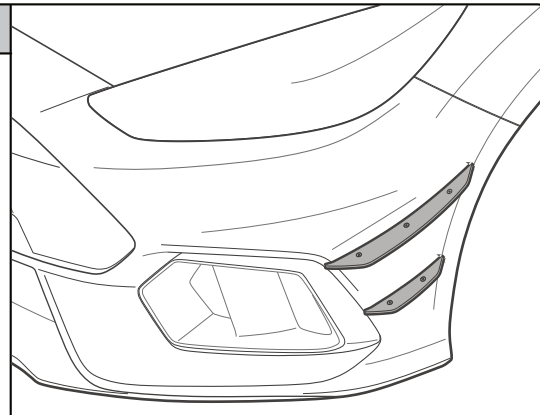
## STEP 7

- Align and mount the upper dive plane to the upper canard support.
- Ensure the upper canard dive plane is flush to the bumper before tightening the dive plane mounting bolts.



## STEP 8

- Repeat Steps 6 & 7 on opposite side of vehicle to complete canard installation.



## CANARD FITTING KIT

### OPTION 1



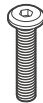
M4  
NUT & 9MM  
WASHER  
**X 10**

### OPTION 2



M4  
RUBBER NUT  
**X 10**

### CANARD SUPPORT MOUNTING BOLTS



DRESS BOLT  
BLACK STAINLESS  
M4 X 20MM  
**X 10**

### DIVE PLANE MOUNTING BOLTS



COUNTERSUNK  
BOLT  
BLACK STAINLESS  
M4 X 8MM  
**X 10**

### MOUNTING BRACKETS



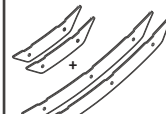
**X 10**

### ALCOHOL SWAB + PRIMER



**X 2**

### DOUBLE SIDED TAPE



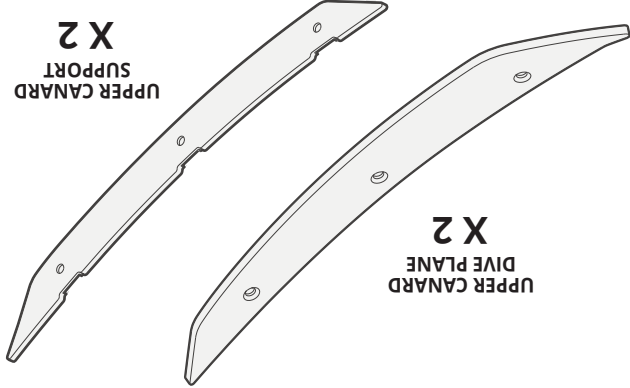
3M DOUBLE  
SIDED TAPE  
SET  
**X 1**

# PARTS AND FITTING KIT

FORD FOCUS MK3 RS CANARDS

## PARTS LIST

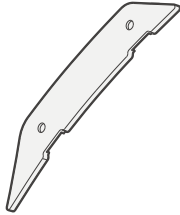
**X 2**  
UPPER CANARD  
DIVE PLANE



**X 2**  
UPPER CANARD  
SUPPORT



**X 2**  
LOWER CANARD  
DIVE PLANE



**X 2**  
LOWER CANARD  
SUPPORT



**X 1**  
2.5MM  
ALLEN KEY



**X 10**  
MOUNTING  
BRACKETS



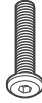
**X 2**  
ALCOHOL  
SWAB  
+  
PRIMER



**X 10**  
M4  
NUT & 9MM  
WASHER



**X 10**  
M4  
RUBBER NUT



**X 10**  
BLACK STAINLESS  
M4 X 20MM  
DRESS BOLT

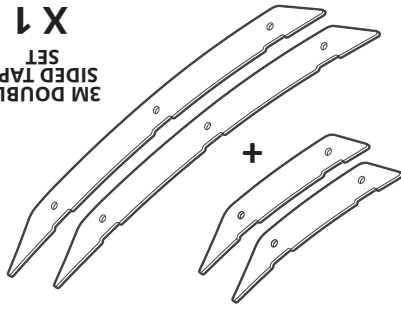


**X 10**  
BLACK STAINLESS  
M4 X 8MM  
BOLT



**COUNTERSUNK**

**X 1**  
3M DOUBLE  
SIDED TAPE  
SET



**X 2**  
DRILLING  
TEMPLATE

