

ASSEMBLY GUIDE - X-SERIES S70 SQUAT STAND

Parts:

- (2) H-BASE
- (4) US-002-V2 – Triangle Plate
- (2) XS-S72-01001-V2 – X-Series 70" Upright
- (2) J-Hooks (1 Left/ 1 Right)

Hardware:

- (12) 2x3" Plastic Caps
- (8) 5" Bolts
- (16) Washers
- (8) Lock Washers
- (8) Nuts

INSTRUCTIONS:

Step 1.

Place H-Base in position where you wish to assemble rack with the 3" face down.

Step 2.

Position Triangle Plates along the inside and outside of the H-Base. Position the Triangles in the Centre of the lateral bases. Using two 5" bolts attach triangles to the Lateral Tube. DO NOT TIGHTEN COMPLETELY.

Step 3.

Place the Upright Tube between two Triangles. Use two 5" bolts to secure the Upright.

Step 4.

Repeat step 3 and 4 for the opposite side.

Step 5.

Fasten ALL hardware completely.

Step 6.

Install 2x3" plastic end caps into the H-Base tube.